



ENDURANCE

Enhanced DuRability Materials for Advanced Stacks of New solid oxide fuel Cells

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***Programme Review Days 2017
Brussels, 23-24 November***

PROJECT OVERVIEW

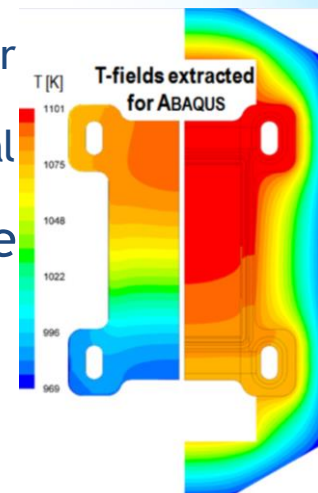
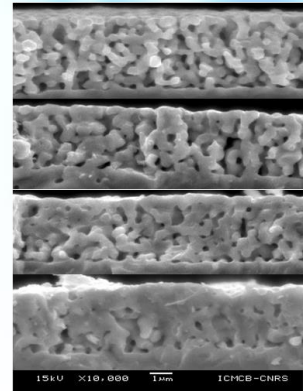


- Call year: 2013
- Call topic: SP1-JTI-FCH.2013.3.1 Improving understanding of cell & stack degradation mechanisms using advanced testing techniques, and developments to achieve cost reduction and lifetime enhancements for Stationary Fuel Cell power and CHP systems
- Project dates: 01/04/2014 - 31/05/2017
- % stage of implementation 01/11/2017: 100%
- Total project budget: 4,414,192.60 €
- FCH JU max. contribution: 2,556,232.00 €
- Other financial contribution: 0.00 €
- Partners: UNIGE, SOLIDPOWER, MTEC, IREC, DLR, IEES, CNRS-BX, SCHOTT AG, HTCERAMIX SA, EPFL, UNIPI

PROJECT SUMMARY



- Project aims:
 - To increase reliability and durability of SOFC stack by understanding and solving the main system issues
 - To improve the awareness on degradation processes, causes, consequences. This to introduce materials enhancement and to introduce early warning signals with related counter-actions
 - To develop a predictive model from cell to stack
- Short project introduction
 - Objectives:
 - To set up a state of the art Failure Mode and Effects Analysis
 - To define most effective cell and stack improvements for durability
 - To refine state of the art modelling combining thermomechanical and electrochemical behavior
 - State-of the art commercial SOFC stacks and models as base of project development to reach higher maturity
 - Main application area: CHP on steam-reforming methane

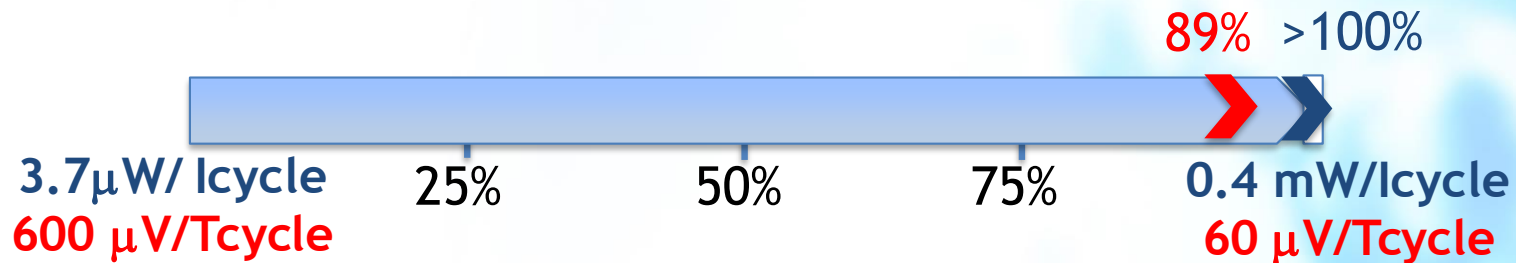


PROJECT PROGRESS/ACTIONS - Reliability

Degradation rate vs. cycles



➤ Achievement to-date
 █ % stage of implement.



| Aspect addressed | Parameter (KPI) | Unit | SoA 2017 | FCH JU Targets | | |
|------------------|----------------------------|----------------|----------|----------------|------|------|
| | | | | Call topic | 2017 | 2020 |
| Reliability | <u>Idle to Load cycles</u> | μ W/Icycle | -40 | 0.4 | - | - |
| | <u>Thermal cycles</u> | μ V/Tcycle | 120 | 60 | - | - |

PROJECT PROGRESS/ACTIONS - Reliability

Degradation rate vs. cycles



Achievement to-date

% stage of implement.

3.7 μ W/ lcycle
600 μ V/Tcycle

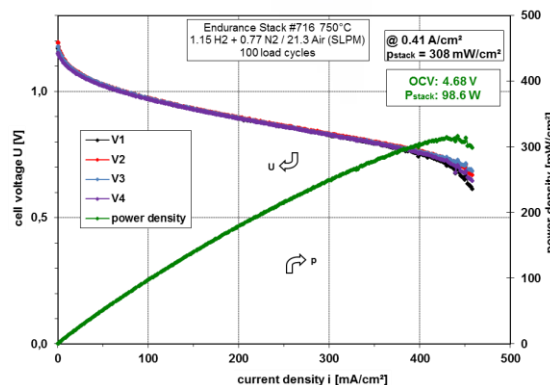
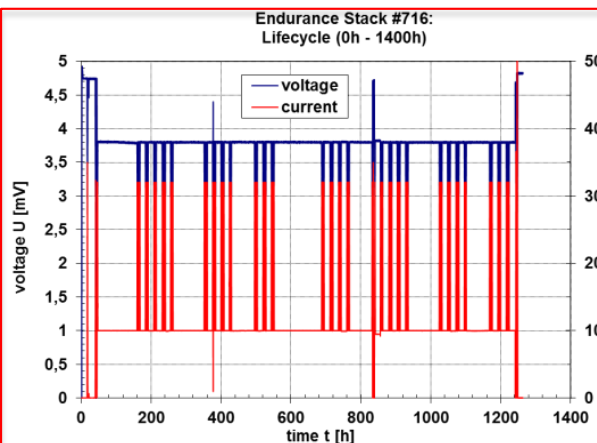
25%

50%

75%

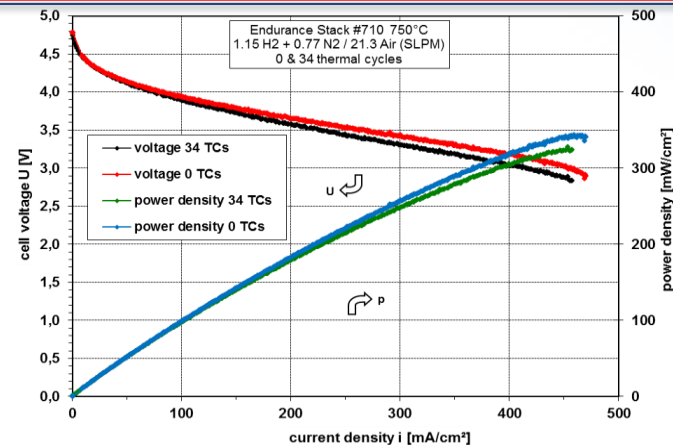
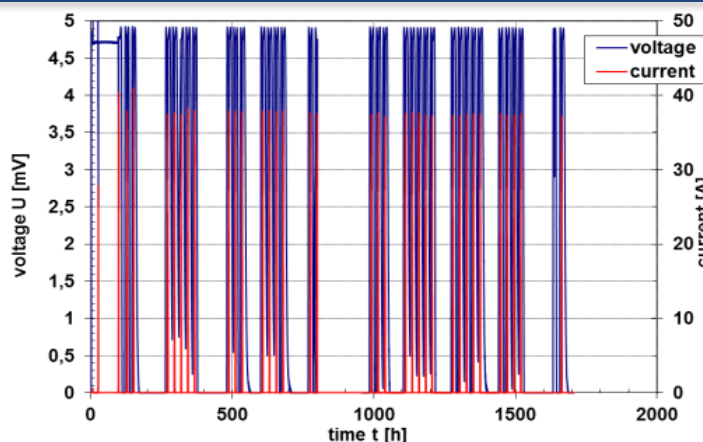
89% > 100%

0.4 mW/lcycle
60 μ V/Tcycle



Idle to load cycles on stack

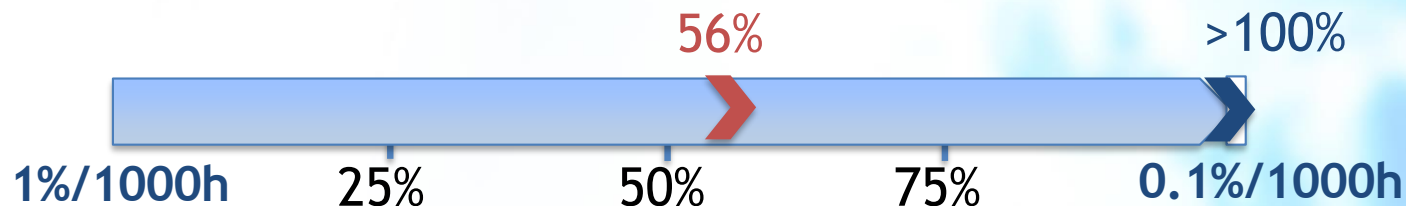
Thermal cycles on stack



PROJECT PROGRESS/ACTIONS - Durability



 Achievement to-date
 % stage of implement.



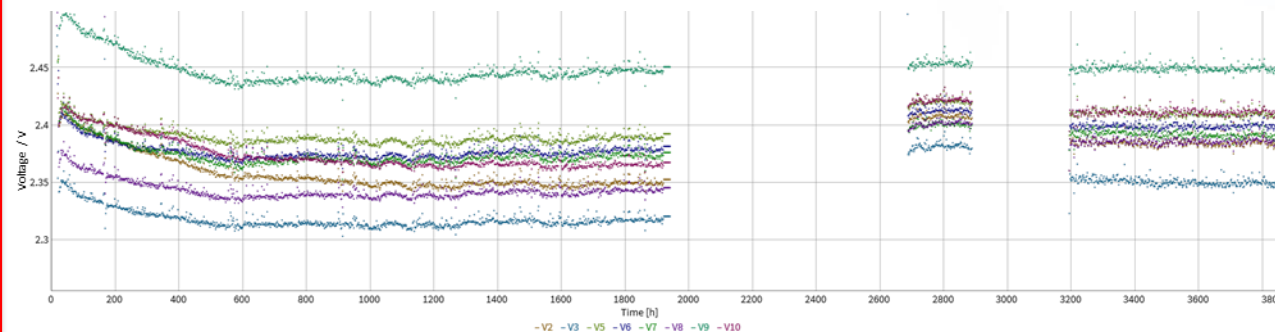
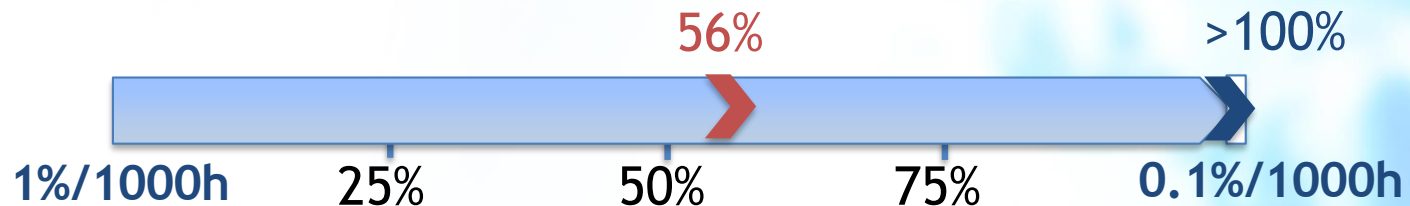
| Aspect addressed | Parameter (KPI) | Unit | SoA 2017 | FCH JU Targets | | |
|------------------|--|------|----------|----------------|------|------|
| | | | | Call topic | 2017 | 2020 |
| Durability | <u>Degradation rate</u> <u>In hydrogen</u> | % | 0.5 | 0.1 | - | - |
| | <u>Degradation rate</u> <u>In Steam reforming</u> <u>Methane</u> | % | 0.03 | 0.1 | - | - |

PROJECT PROGRESS/ACTIONS - Durability



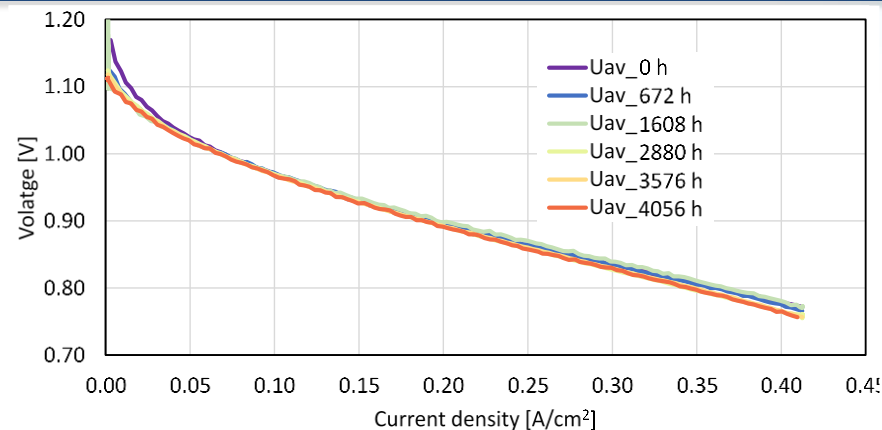
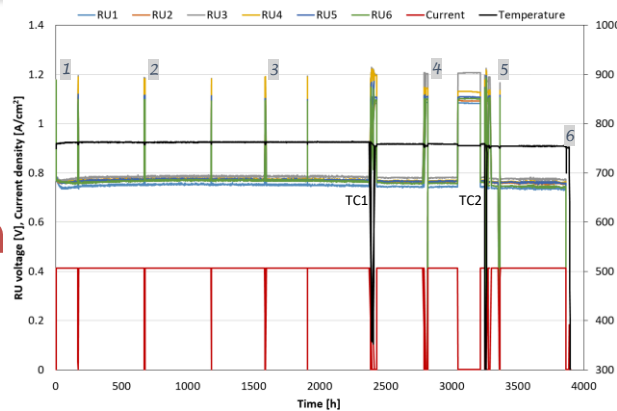
Achievement
to-date

% stage of
implement.



Improved stack in
Steam Reforming
Methane

Short stack
in Hydrogen



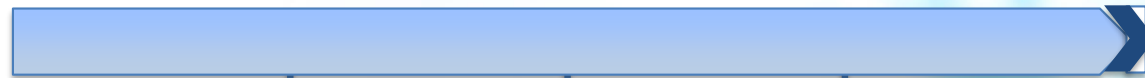
PROJECT PROGRESS/ACTIONS - Modelling

Achievement to-date

% stage of implement.

Separate models

100%



25%

50%

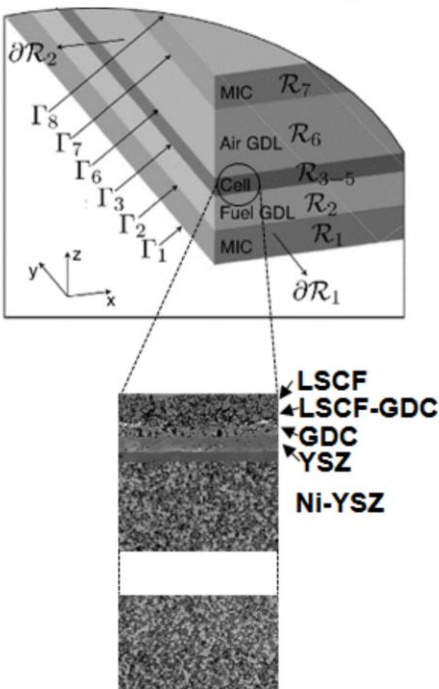
75%

Joined thermomechanical and Electrochemical

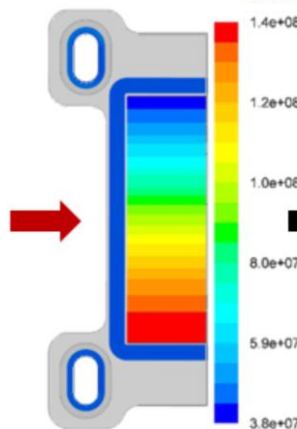
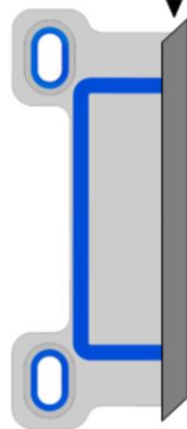
Thermo-electrochemical stack simulations:

- Rationale: computation of temperature profile with detailed geometry, e.g. the sealing region, for stress analysis.
- Interface for Fluent-gProms in preparation: open-loop integration completed.

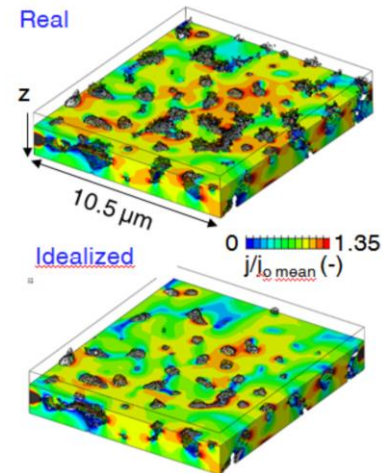
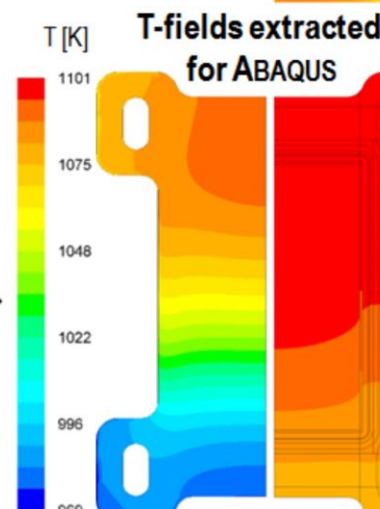
1D Electrochemical model (gPROMs)



3D CFD model (FLUENT)
Boundary conditions are extracted from gPROMs



Species and heat source (sink) projected along the active area of the 3D model by interpolation (UDFs)



SYNERGIES WITH OTHER PROJECTS AND PROGRAMMES



- Interactions with projects funded under EU programmes
 - SOCTESQA: Synergies in testing protocols
 - DESIGN: exploitation of the intellectual property
 - DIAMOND: Two common workshops, synergies on data management
 - CELL3EDITOR: Common workshop, synergies on materials
 - ECO: Common workshop, synergies on protocols

DISSEMINATION ACTIVITIES



Public deliverables

- D4.1: Handbook of testing procedures and protocols
- D8.1: Proceedings of the workshop « Degradation Mechanisms in Solid Oxide Cell and Systems »
- D8.2 and D8.3: Serious Game « The lost colony »
- D8.4: Website

Conferences/Workshops

- 2 organised by the project
- 2 in which the project has participated (but not organised)

SERIOUS GAME

« THE LOST COLONY »



Publications: 19

- **M. Morales et alii**, Multi-scale analysis of the diffusion barrier layer of gadolinia-doped ceria in a solid oxide fuel cell operated in a stack for 3000 h, Journal of Power Sources, 344 (2017) 141-151
- **M. Hubert et alii**, Role of microstructure on electrode operating mechanisms for mixed ionic electronic conductors: From synchrotron-based 3D reconstruction to electrochemical modelling, Solid State Ionics, 294 (2016) 90-107.

Thank You!

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