



HELMETH

“Integrated High-Temperature Electrolysis and Methanation for Effective Power to Gas Conversion”

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www.helmeth.eu

***Programme Review Days 2016
Brussels, 21-22 November***

PROJECT OVERVIEW



Project Information

Call topic	New generation of high temperature electrolyzers
Grant agreement number	621210
Application area (FP7)	Hydrogen production and distribution
Start date	01/04/2014
End date	31/03/2017
Total budget (€)	3,816,612
FCH JU contribution (€)	2,529,352
Other contribution (€)	-
Stage of implementation	86%
Partners	Karlsruhe Institute of Technology, Politecnico di Torino, Sunfire GmbH, European Research Institute of Catalysis A.I.S.B.L., Ethos Energy Italy, National Technical University of Athens, DVGW - German Technical and Scientific Association for Gas and Water

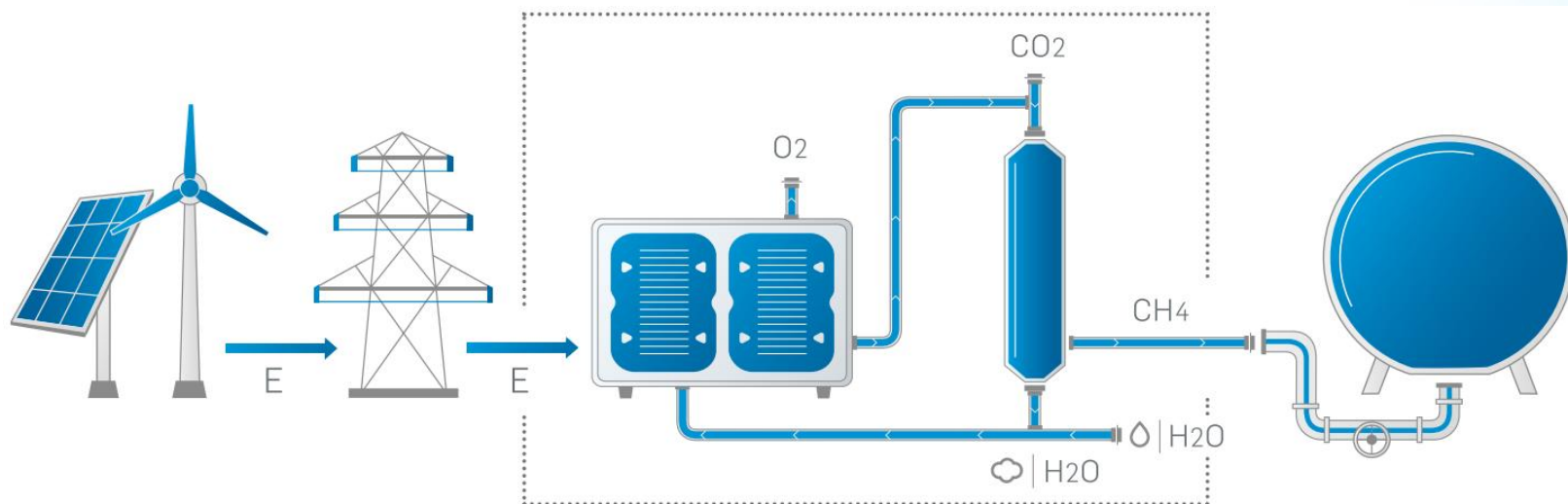
Objectives of HELMETH



Proof of concept of a highly efficient PtG technology

- Thermal integration of high temperature electrolysis with CO₂ methanation
- Technical feasibility of a conversion efficiency

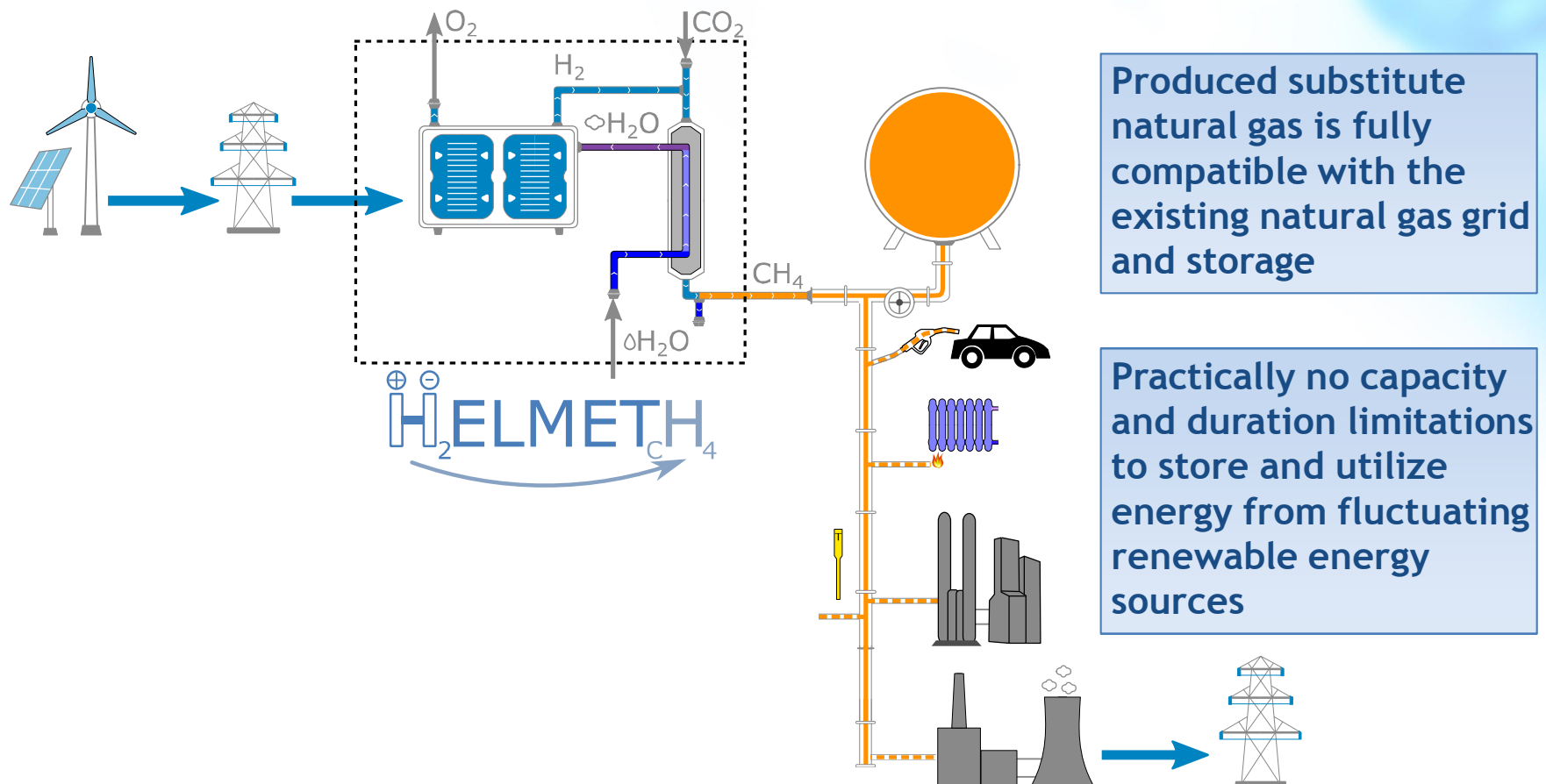
$$\eta_{PtG} = \frac{\dot{n}_{CH_4} \cdot HHV_{CH_4}}{P_{el}} > 85 \%$$



Objectives of HELMETH



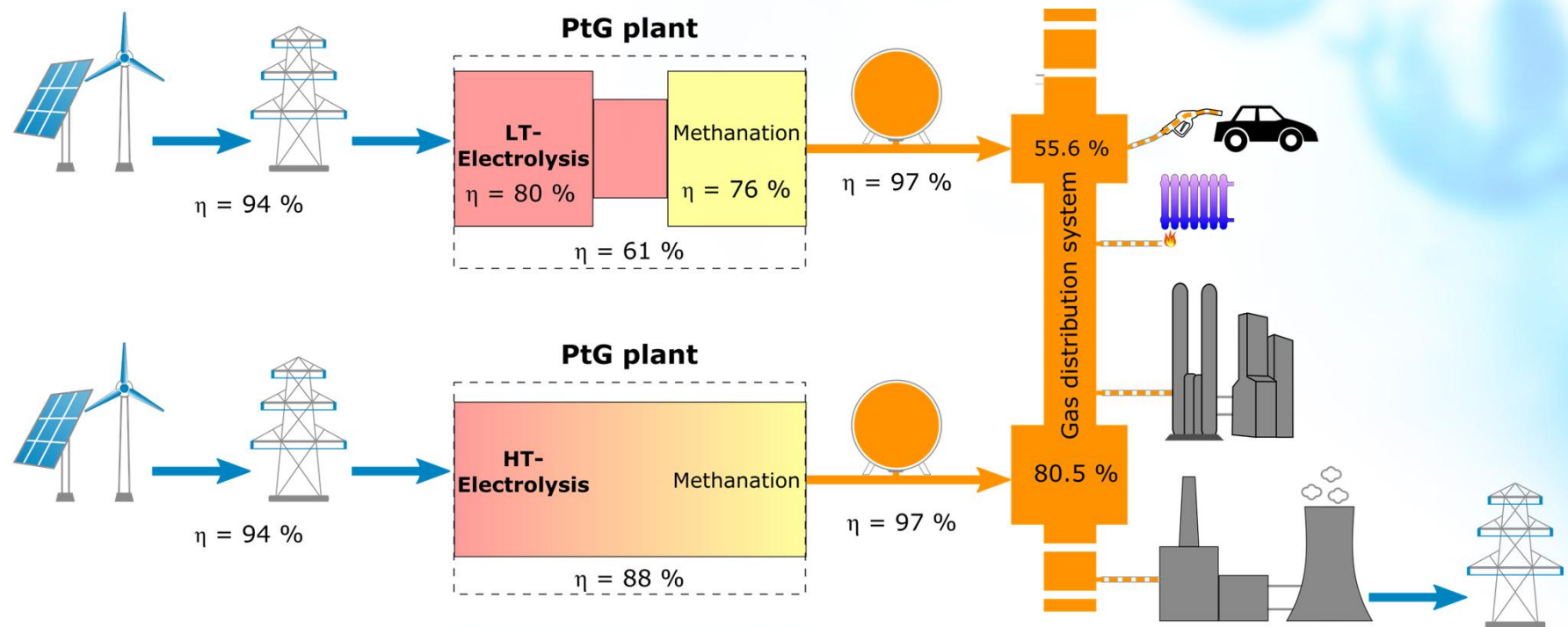
- Elaboration of scenarios for an economic feasibility
- Demonstration that conversion of electricity into CH_4 by high-temperature electrolysis is a feasible option



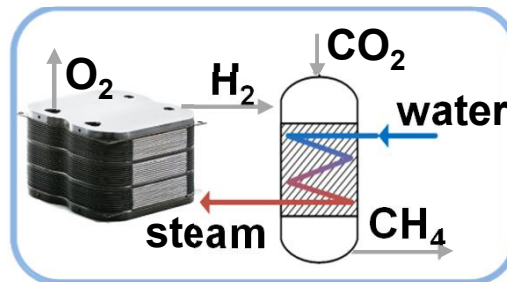
HELMETH vs state-of-the-art



Increased efficiency with the use of HT-electrolysis



HELMETH:
thermal
integration
by steam



target: $\eta > 85\%$

S. Anger, D. Trimis; *International Gas Union Research Conference 2014*

η_{PtG} based on HHV

HELMETH component targets



High temperature steam electrolysis:

- Pressure 15 bar (30 bar in future)
- Low degradation rates (< 0.5 % / 1000 h for short stacks)
- Current density > 1 A/cm²

Methanation module

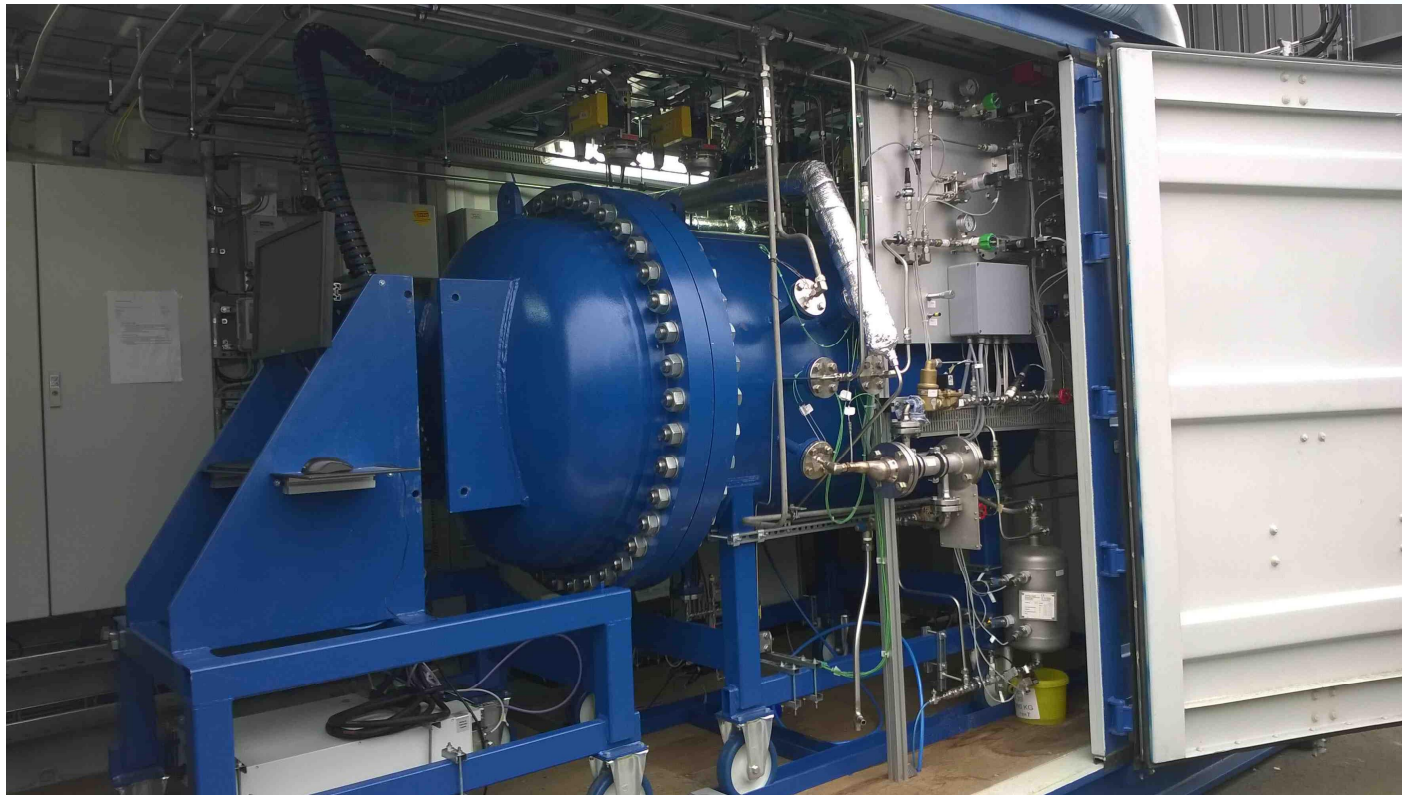
- Produced SNG corresponding to (future) NG grid standards
 - Multistep reactor concept
 - Elevated pressure
- Continuous steam generation
- Modulation from 20 to 100 % load & stand-by operation

Thermal integration of both modules

Project progress: steam electrolysis



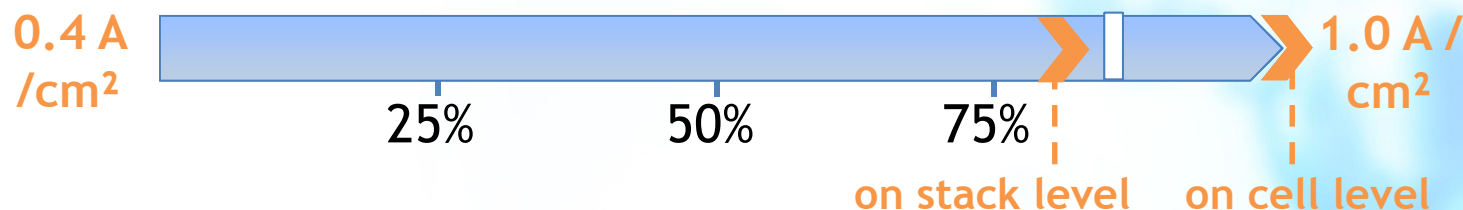
- World's first pressurized HT electrolyser module
- 5.6 kW achieved at pressures up to 8 bar
- Operation at 15 bar ongoing



PROJECT PROGRESS: Current Density



➤ Achievement to-date
 █ % stage of implement.



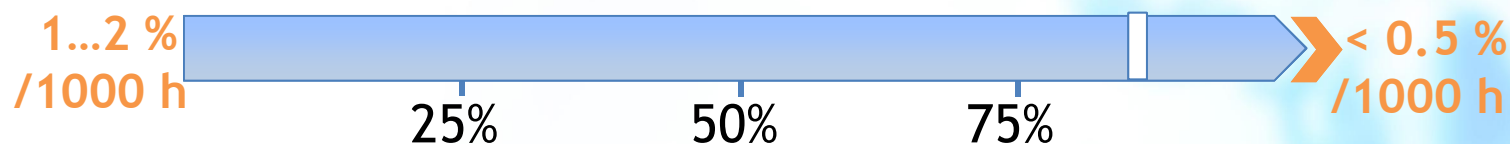
Aspect addressed	Parameter (KPI)	Unit	SoA 2016	FCH JU Targets		
				Call topic	2017	2020
Current density	Current density at high temperature and pressurized condition	A/cm ²	-	> 1	-	-

- State-of-the-Art: Pressurized operation only proven at cell and short stack level, sunfire is first institution to prove it on full-scale, thermally self-sustained stack.

PROJECT PROGRESS: Durability



➤ Achievement to-date
 █ % stage of implement.



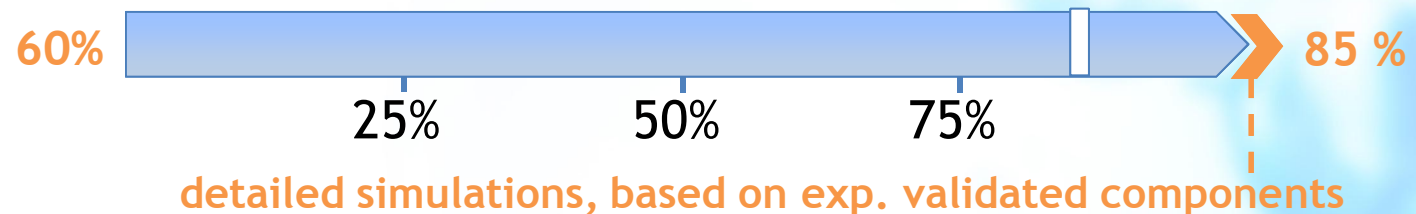
Aspect addressed	Parameter (KPI)	Unit	SoA 2016	FCH JU Targets		
				Call topic	2017	2020
Durability	Degradation rates - short stack tests	%/h	< 0.5	< 0.5	-	-
Durability	Degradation rates (module)	%/h		< 1	-	-

- Single cell test >23,000 h tested, degradation 0.5% / 1,000 h
- Short stack tests (10 cells) show degradation < 0.5% / 1,000 h
- Tests on stack level are currently ongoing

PROJECT PROGRESS: Efficiency



➤ Achievement to-date
▮ % stage of implement.



Aspect addressed	Parameter (KPI)	Unit	SoA 2016	FCH JU Targets		
				Call topic	2017	2020
Efficiency	Conversion efficiencies from electricity to methane	-	60 %*	85 %	-	-

- **State-of-Art:** The efficiency of a combination of low temperature electrolysis and a methanation would result in total conversion efficiencies around 60% in the best case
- Process simulations of HELMETH concept confirm efficiencies > 85 % for large scale plants based on the experimentally validated single component performances and realistic assumptions for the integration
- **Next step:** Experimental validation by integrated HELMETH prototype

HELMETH prototype

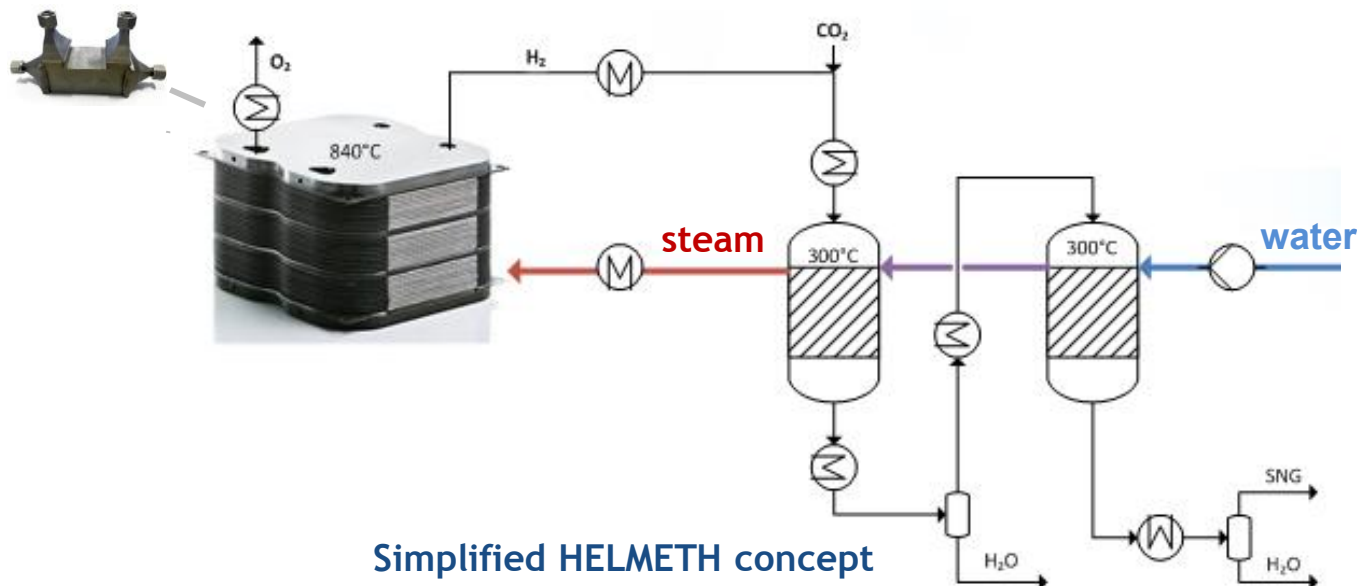


Electrolysis module

- Operating temperature of 800-850 ° C
- Sophisticated Direct Metal Laser Sintered (DMLS) heat exchangers
- Up to 15 kW electrical input
- Pressurised operation up to 15 bar (30 bar in near future)

Methanation module

- Multistep methanation module with boiling water cooling.
- Thermal coupling with the SOEC by generated steam.
- Operational pressure of 15 bar in coupled mode and up to 30 bar at standalone tests



Simplified HELMETH concept

PROJECT SUMMARY



- SOEC short stack tests show degradation rates $< 0.5 \text{ \%} / 1000 \text{ h}$ and feasibility of co-electrolysis. Pressurized SOEC module tests are currently ongoing.
- Multiple nickel based catalysts for the methanation developed & optimized. Lab tests confirm that SNG quality requirements are met with chosen concept. Assembling of methanation module is currently ongoing.
- Process simulation of HELMETH concept confirm efficiencies $> 85 \text{ \%}$ for large scale plants based on realistic assumptions

NEXT STEPS: Completion of separate module tests and coupling of both modules

SOEC module (*in operation*)



Methanation module (*assembling phase*)



SYNERGIES WITH OTHER PROJECTS AND PROGRAMMES



Interactions with projects funded under EU programmes



R&D on cell and stack technology



Demonstration of PtG technologies in a range of
300 kW - 1 MW

Interactions with national and international-level projects and initiatives

“Generation of liquid
fuels from CO₂ and H₂O
by means of
regenerative energy”

Fundamentals of SOEC technology

“Further Development
of SOFC/SOEC stacks”

Development of SOFC/SOEC stacks

DemoSNG

Design of methanation module

DISSEMINATION ACTIVITIES



Public deliverables

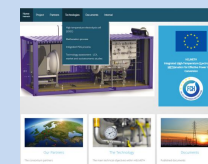
- Del. 2.2: Report on short stack testing
- Del. 5.1: Initial LCA results on the “base case” HELMETH concept system
- Del. 5.3: Social and business requirements

Conferences/Workshops

- 1 organised by the project
- 2 in which the project has participated (but not organised)

Project public page

www.helmeth.eu



Publications: 13

Synthesis, Characterization, and Activity Pattern of Ni-Al Hydrotalcite Catalysts in CO₂ Methanation, Industrial & Engineering Chemistry Research; 2016, 55, 8299–8308

Abate, S. , Barbera, K., Giglio, E., Deorsola, F., Bensaid, S., Perathoner, S., Pirone, R., Centi, G.

Catalytic Performance of γ -Al₂O₃-ZrO₂-TiO₂-CeO₂ Composite Oxide Supported Ni-Based Catalysts for CO₂ Methanation, Industrial & Engineering Chemistry Research; 2016, 55, 4451–4460

Abate, S. , Mebrahtu, C., Giglio, E., Deorsola, F., Bensaid, S., Perathoner, S., Pirone, R., Centi, G.

Patents: Patent applications ongoing (1 filed, 1 in preparation)

Thank You!

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