



# H2REF

## DEVELOPMENT OF A COST EFFECTIVE AND RELIABLE FUEL CELL VEHICLE REFUELLING SYSTEM

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H2Nova

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***Programme Review Days 2016  
Brussels, 21-22 November***

# PROJECT OVERVIEW

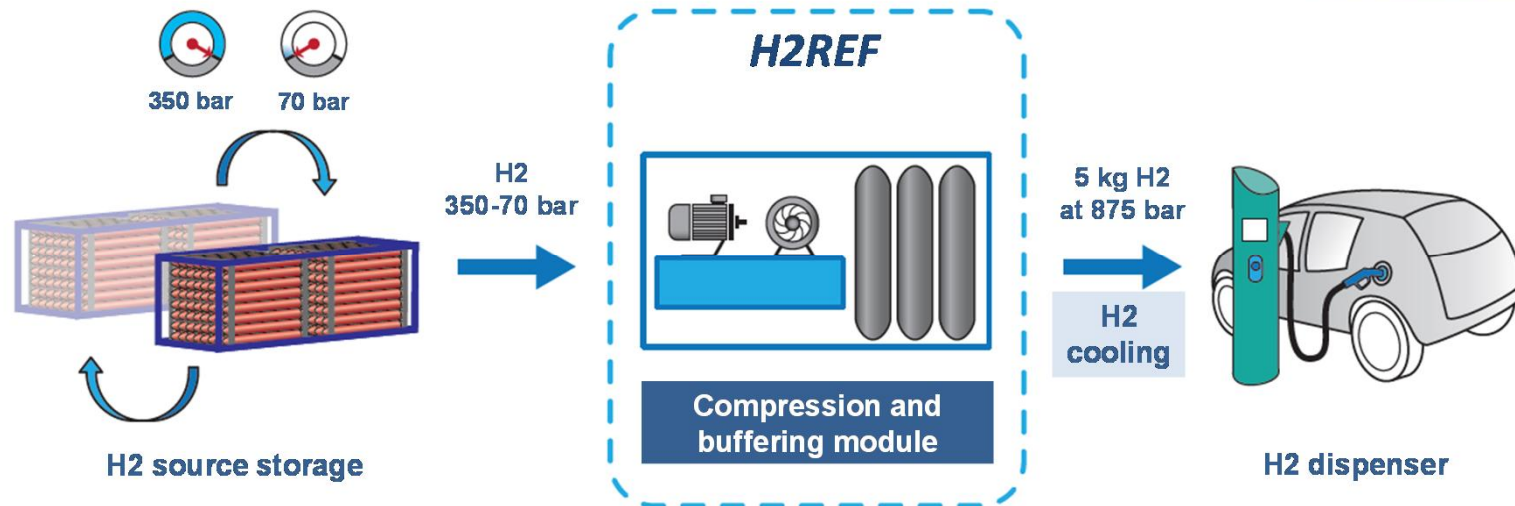


Project Information	
Call topic	FCH-01.5-2014 Development of cost effective and reliable hydrogen refuelling station components and systems for fuel cell vehicles
Grant agreement number	671463
Pillar (Horizon 2020)	Transport
Start date	01/09/2015
End date	31/08/2018
Total budget (€)	6 453 859
FCH JU contribution (€)	5 968 554
Other contribution (€, source)	-
Stage of implementation	39% project months elapsed vs total project duration, at date of November 1, 2016
Partners	CETIM (w/ UTC); H2Nova; Haskel; Hexagon; CCS; LBST

# PROJECT SUMMARY



Focus : HRS compression and buffering function



**Objective:** Advance a novel hydraulics-based compression and buffering system that is very cost effective and reliable from TRL 3 to TRL 6, thereby proving highly improved performance and reliability

# MAIN STEPS



1 CBM process design and construction



2 Gas Compression Device & Process functions testing



3 CBM Prototype testing



4 CBM Pilot field testing



## Main challenges

- Development of a new Gas Compression Device (GCD)
- GCD materials testing and selection
- Handling of new phenomena (e.g. H<sub>2</sub> in the hydraulic fluid)
- Design of new process functions
- Development of the compression/dispensing cycle

**HS: Hydraulic skid**

**GS: Gas skid**

**SS: Storage system**

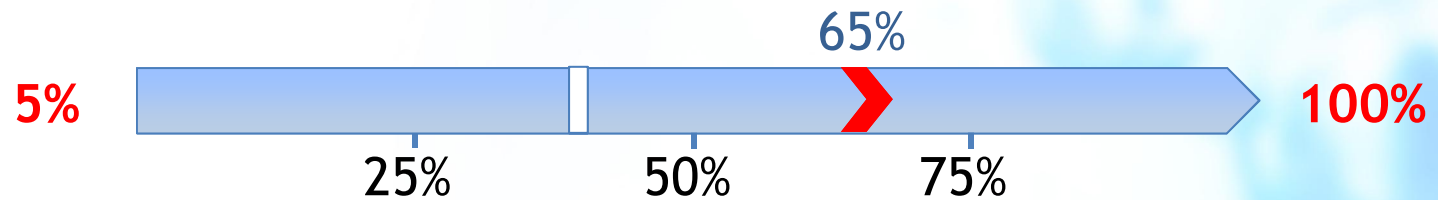
# PROJECT PROGRESS/ACTIONS

## - CBM System design and construction



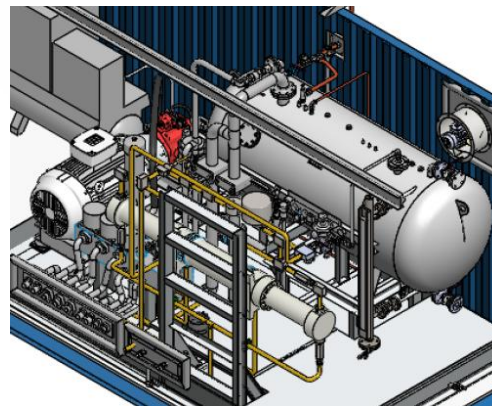
**> Achievement to-date**

**| % stage of implement.**



### Achievements:

- Process fully defined and modelled
- Solutions found & System engineered
- Safety analysis (FMEA) performed
- System construction started



Hydraulic skid

Storage System

### Future steps:

- Finalize design of process control
- Finalize system construction



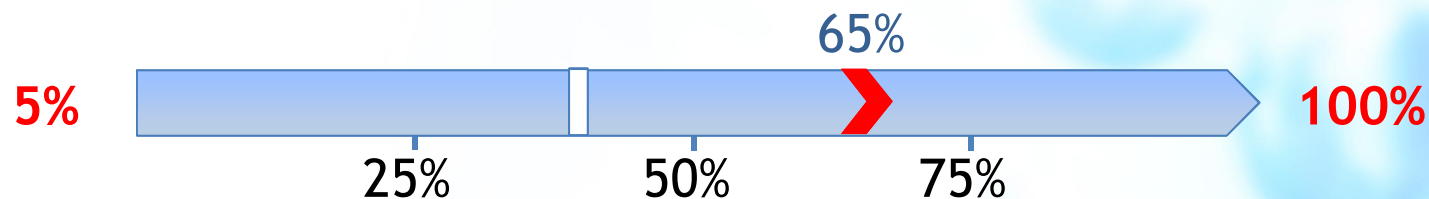


# PROJECT PROGRESS/ACTIONS

## - Gas compression device development

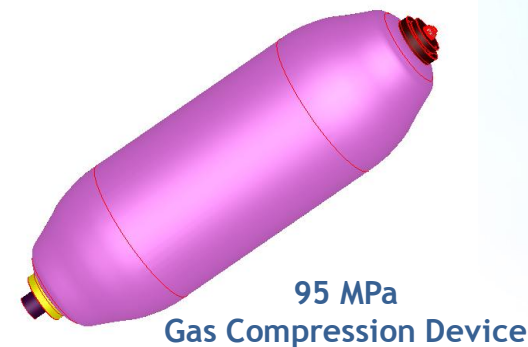


**> Achievement to-date**  
▮ % stage of implement.



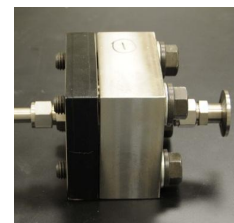
### Achievements:

- GCD definition and basic design
- GCD material testing up-and-running and candidate materials identified

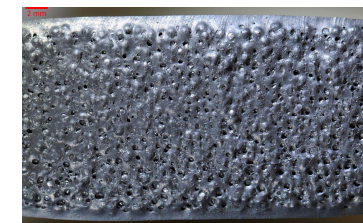


### Future steps:

- Finalize GCD development and qualification
- Finalize evaluation and selection of materials



Measurement of permeation



Resistance to gas decomposition

Materials screening and evaluation

# PROJECT PROGRESS/ACTIONS

## - Maximisation of throughput



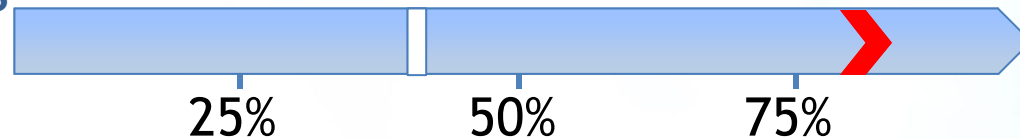
Target : “Round-the-clock” 30 - 75 kg/h capacity from a 70-350 bar source with a 75 kW power supply

CBM Proto  
Simulation  
625 kg/d

>30 kg/h  
x 24 h/d =  
>720 kg/d  
w/ 75 kW

➤ Achievement  
to-date  
▮ % stage of  
implement.

Small HRS  
30 kg/h  
210 kg/d

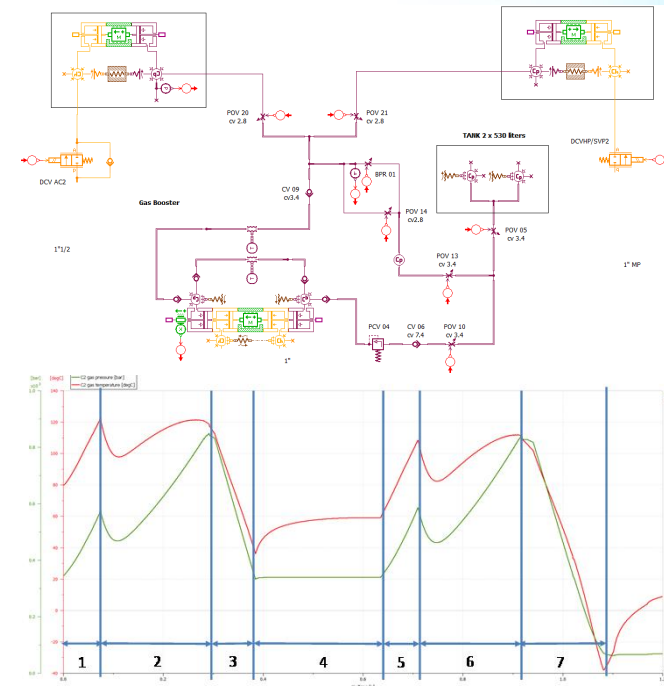


### Achievement

- Multi physical (hydraulic, thermal, thermodynamic) model of the Test bench and CBM prototype – (AMESIM)

### Future steps:

- Further optimisation of process cycle
- Real-life testing of CBM Prototype
- Further optimisation and real-life testing of CBM Pilot



# PROJECT PROGRESS/ACTIONS

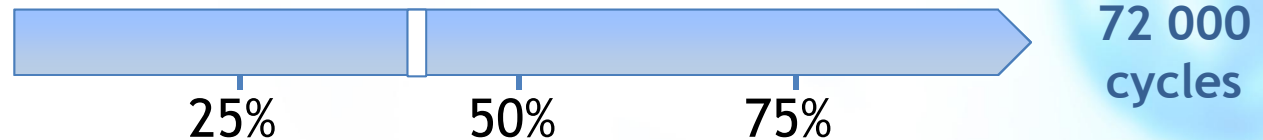
## - Endurance testing



Target: Simulate 10 years of operation



*CBM Prototype endurance tests not yet started*

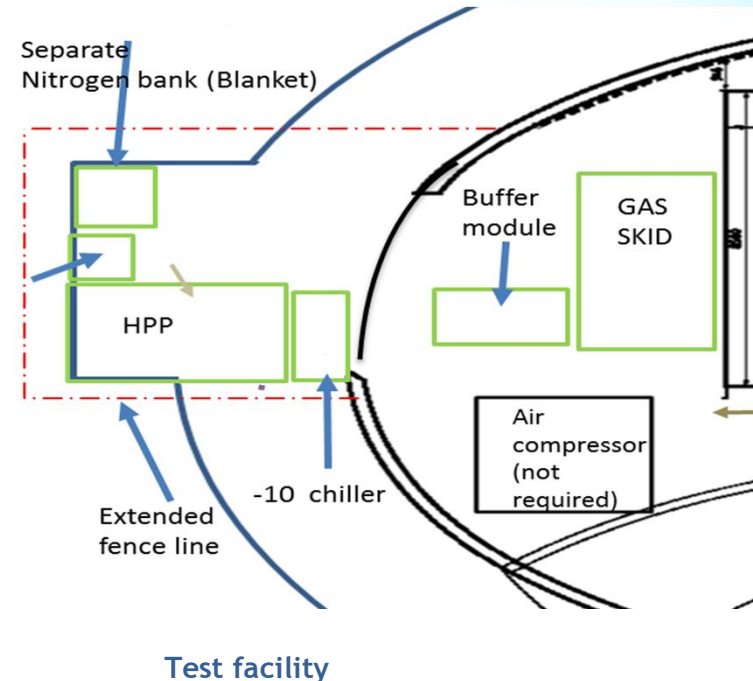


### Achievement

- Solution found for accelerated endurance testing in H2 rather than N2

### Future steps:

- CBM Prototype installation real-life testing in H2



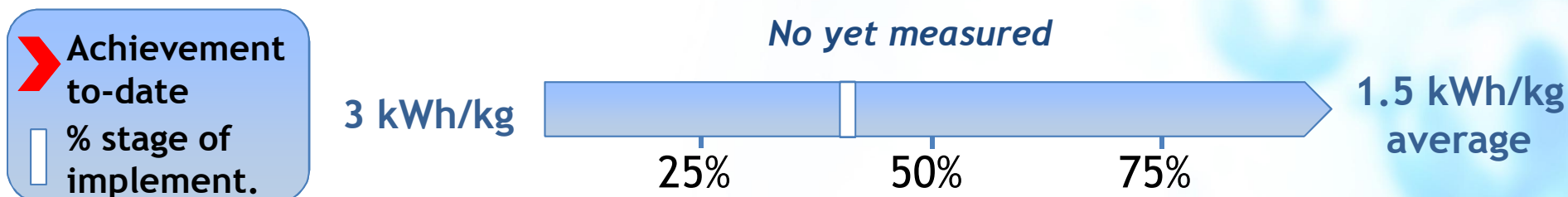


# PROJECT PROGRESS/ACTIONS

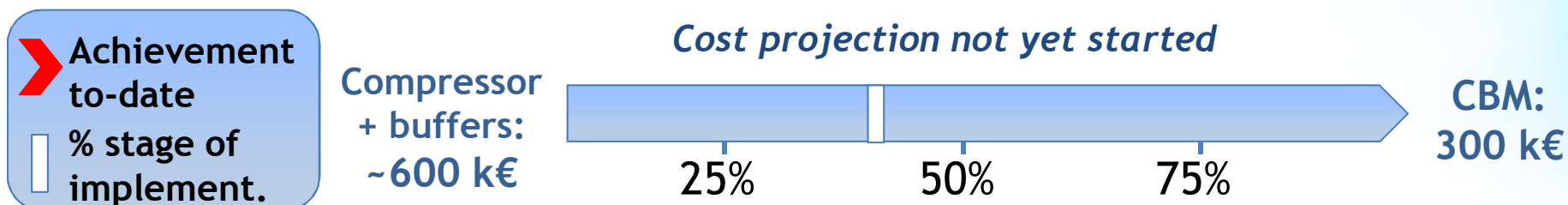
## - Other targets



**Target : Average consumption of 1.5 kWh/kg**



**Target: CBM cost of 300 k€ assuming serial production of 50 units/yr**



Aspect addressed	Parameter (KPI)	Unit	SoA 2016	FCH JU Targets		
				Call topic	2017	2020
HRS Cost	CAPEX	M€	1.5	1.0	0.8	0.6

**Future steps:**

- Cost projection and techno-economic after CBM prototype testing

## Particular focus on RCS (Regulations, Codes and Standards)

Objective: To define and prioritize recommendations to support RCS initiatives at the international level, with the aim of being able to market the same design in Europe, US, and Japan

In parallel to product development:

- Identify the gaps in the RCS framework ✓
- Approach CEN TC 54 when the system is further developed
- Develop a roadmap and action plan for closing the RCS gaps

# SYNERGIES WITH OTHER PROJECTS AND PROGRAMMES



## Interactions with projects funded under EU programmes

### *HyTransfer (FP7)*

Addresses the optimization of cooling requirements for H2 vehicle refuelling.

HEXAGON, H2Nova, CCS, and LBST participate both to H2REF and HyTransfer.

The combination of HyTransfer and H2REF results should bring substantial HRS cost reduction.

# DISSEMINATION ACTIVITIES

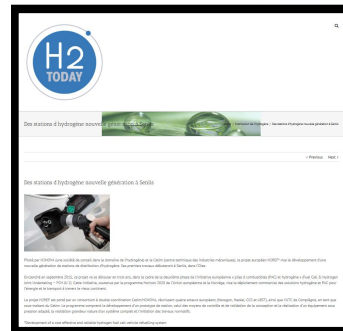


## Web publications (ex.)

<http://energie2007.fr/actualites/fiche/5714>



<http://hydrogentoday.info/new/s/2048>

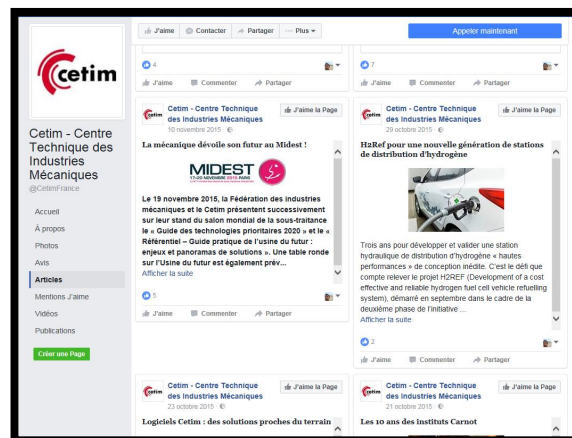


## CETIM 50 years event at hosted by Ministry of Economy and Finance

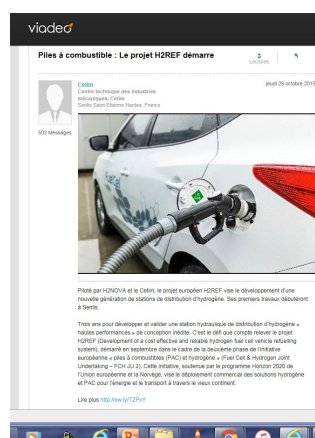


## Social media

### Facebook



### Viadeo



<https://fabricationmecanique.files.wordpress.com/2016/04/dp-cetim-5-0-50-ans-16-fc3a9vriier-2016.pdf>



# Thank You!

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