



FUEL CELLS AND HYDROGEN
JOINT UNDERTAKING

SElySOs

“Development of new electrode materials & understanding of degradation mechanisms on Solid Oxide Electrolysis Cells”



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Programme Review Days 2019

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PROJECT OVERVIEW



- **Call year:** 2014
- **Call topic:** H2020-JTI-FCH-02.1-2014: Research in electrolysis for cost effective hydrogen production
- **Project dates:** 02/11/2015 – 01/05/2020
- **% stage of implementation 01/11/2019:** 89 %
- **Total project budget:** 2,939,655.00 €
- **FCH JU max. contribution:** 2,939,655.00 €
- **Other financial contribution:** 0 €

Partners:

FORTH	CERTH	JUELICH	VSCHT	CNRS	PROTOTECH	PYROGENESIS
						



PROJECT SUMMARY



SElySOs focuses on understanding the degradation & lifetime fundamentals on both of the SOEC electrodes, for minimization of their degradation & improvement of their performance and stability mainly under H₂O electrolysis and in a certain extent under H₂O/CO₂ co-electrolysis conditions. The main efforts comprise studies on:

- **Modified SoA Ni-based fuel electrodes**
- Alternative perovskite-type fuel electrodes
- **New O₂ electrodes**
- Advanced “Operando” electrode analysis under SOE conditions
- **Development of a theoretical model for description of the performance & degradation of the SOE H₂ electrode**
- SElySOs` results are compared to SoA, by means of “in-house” cell and short-stack measurements, including stability tests. There are promising improvements in regards to the European and Global R&D status for (●) performance, (●) efficiency and (●) degradation.
- **Further research and development on (i) cell, (ii) large-stack/s and (iii) SOE system level is definitely required, so as to appropriately implement the current know-how and to reach a total TRL-5 on the stack/system and operating conditions level.**

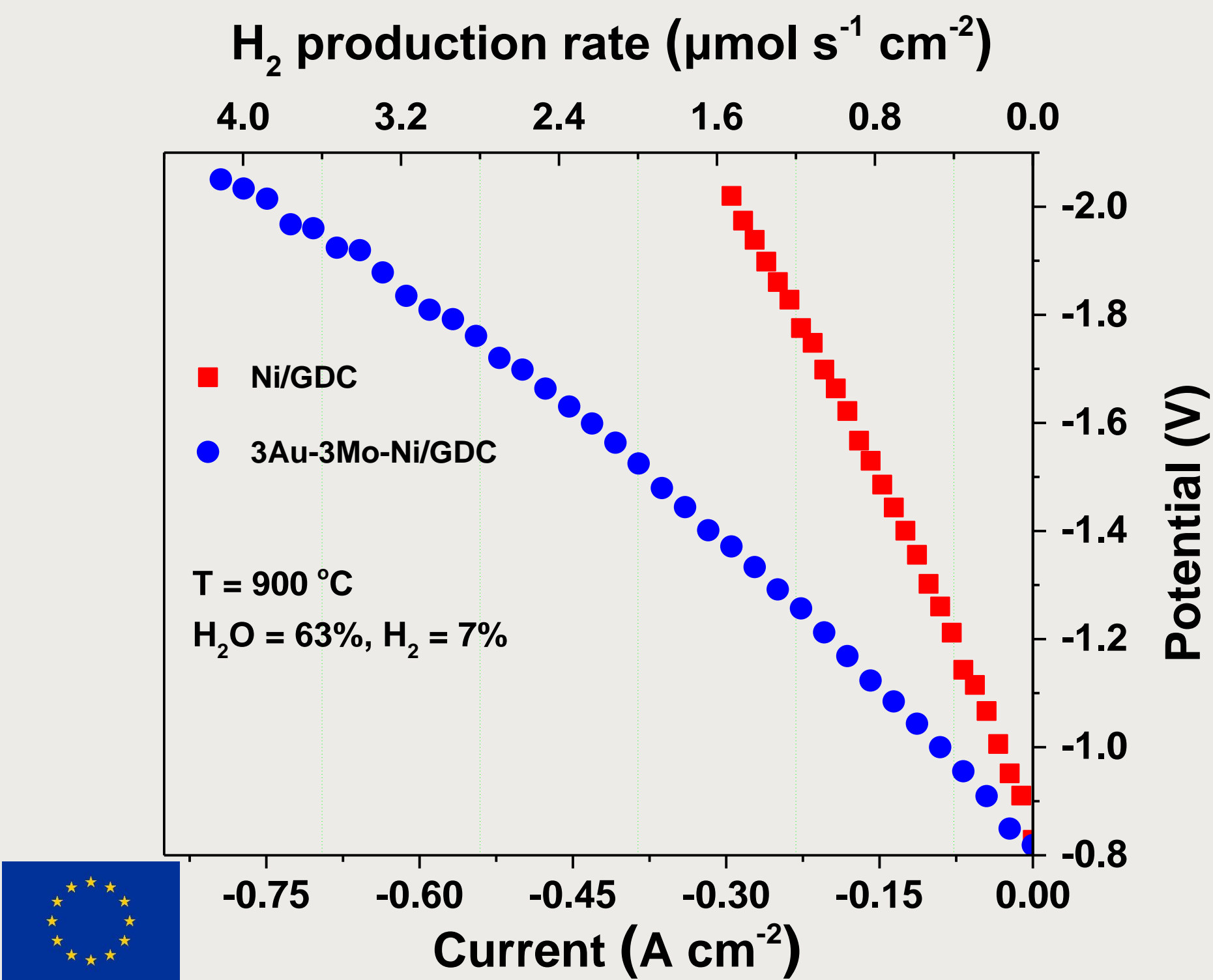
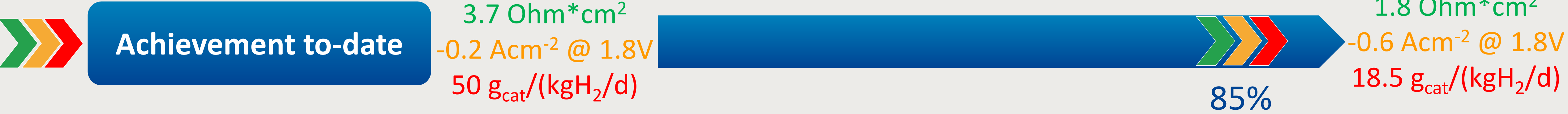


SElySOs PROGRESS/ACTIONS – Improved (SoA) Ni-based fuel electrodes

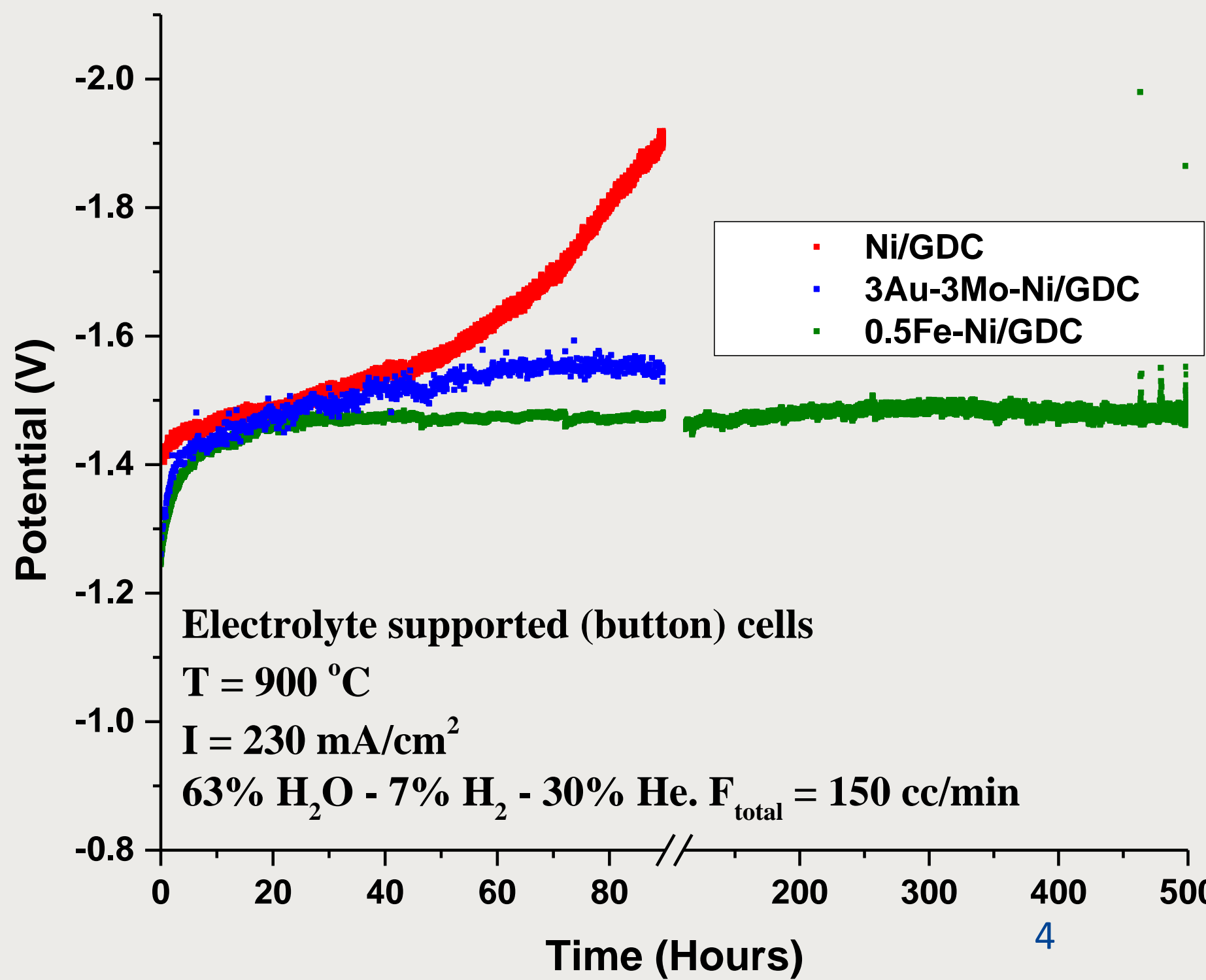


➤ Decrease of ASR ➤ Increase of Current density ➤ Decrease of catalyst loading

Status at month 48 of a 54 months project at date 01/11/2019



- ❖ Small (button) **Electrolyte-supported** cells (8YSZ 150 μm)
- ❖ Investigation of **Transition metal elements effect**
- ❖ **3Au-3Mo-Ni/GDC** an improved fuel electrode vs **Ni/GDC**
- ❖ **Fe modification: 0.5Fe-Ni/GDC** is recent & promising
- ❖ **Longer stability** measurements with **larger ESCs** are in progress.



SEIySOs PROGRESS/ACTIONS – Alternative perovskite-type fuel electrodes



Decrease of ASR

Increase of Current density

Status at month 48 of a 54 months project at date 01/11/2019

Achievement to-date

SoA (Ni/YSZ) values

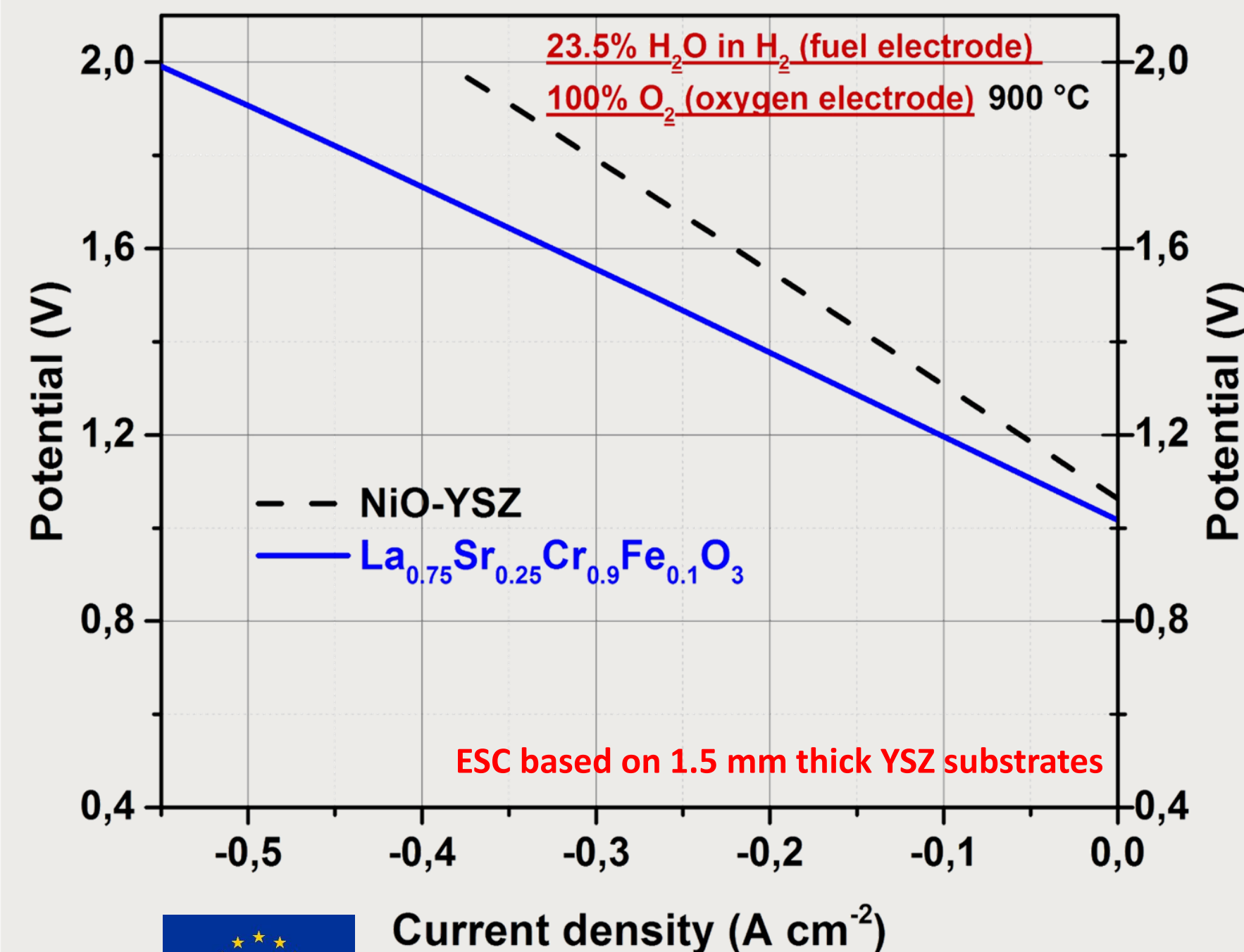
2.5 Ohm cm²

-0.3 Acm⁻² @ 1.8V

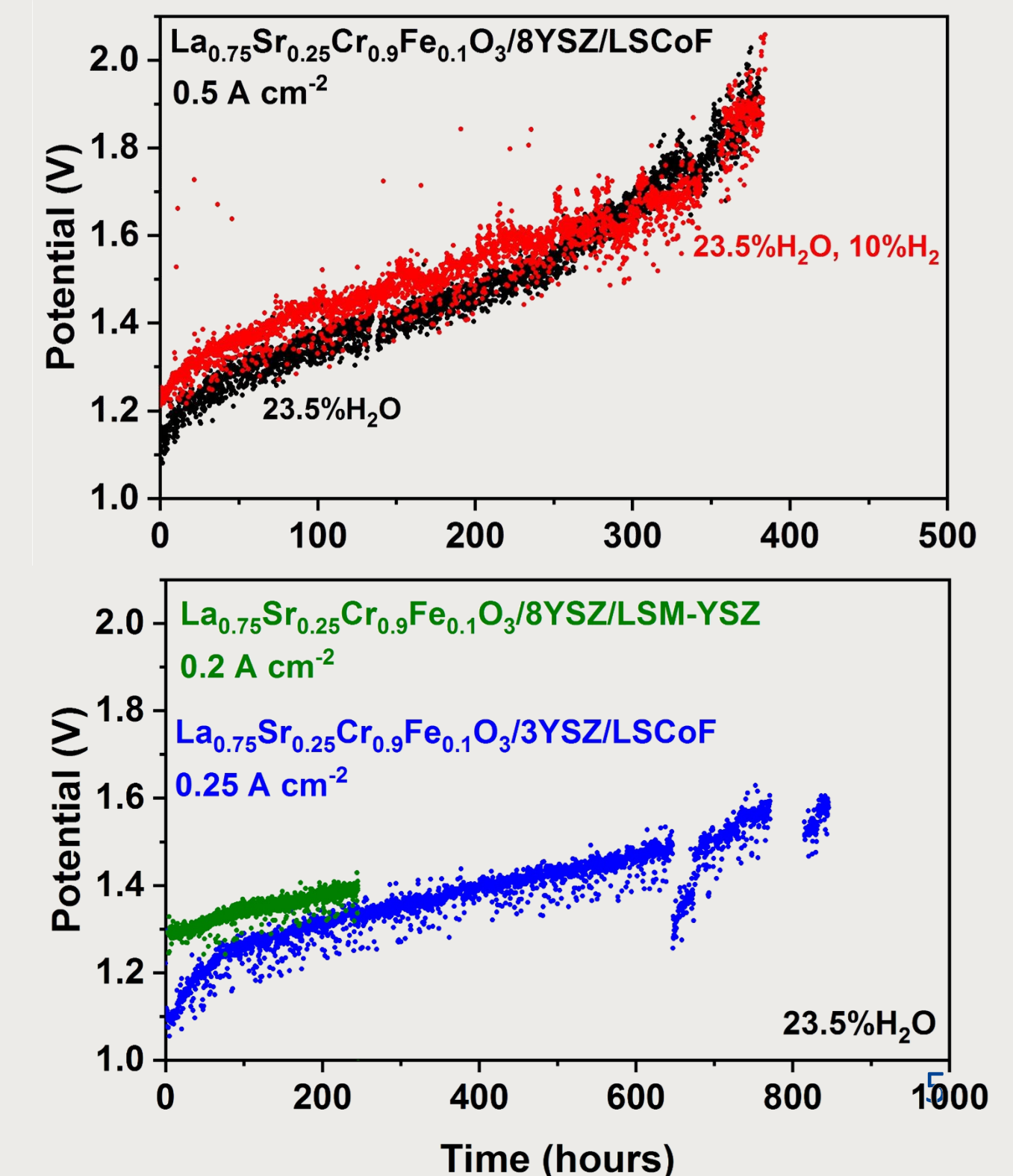
1.8 Ohm cm²

-0.44 Acm⁻² @ 1.8V

70% 75%



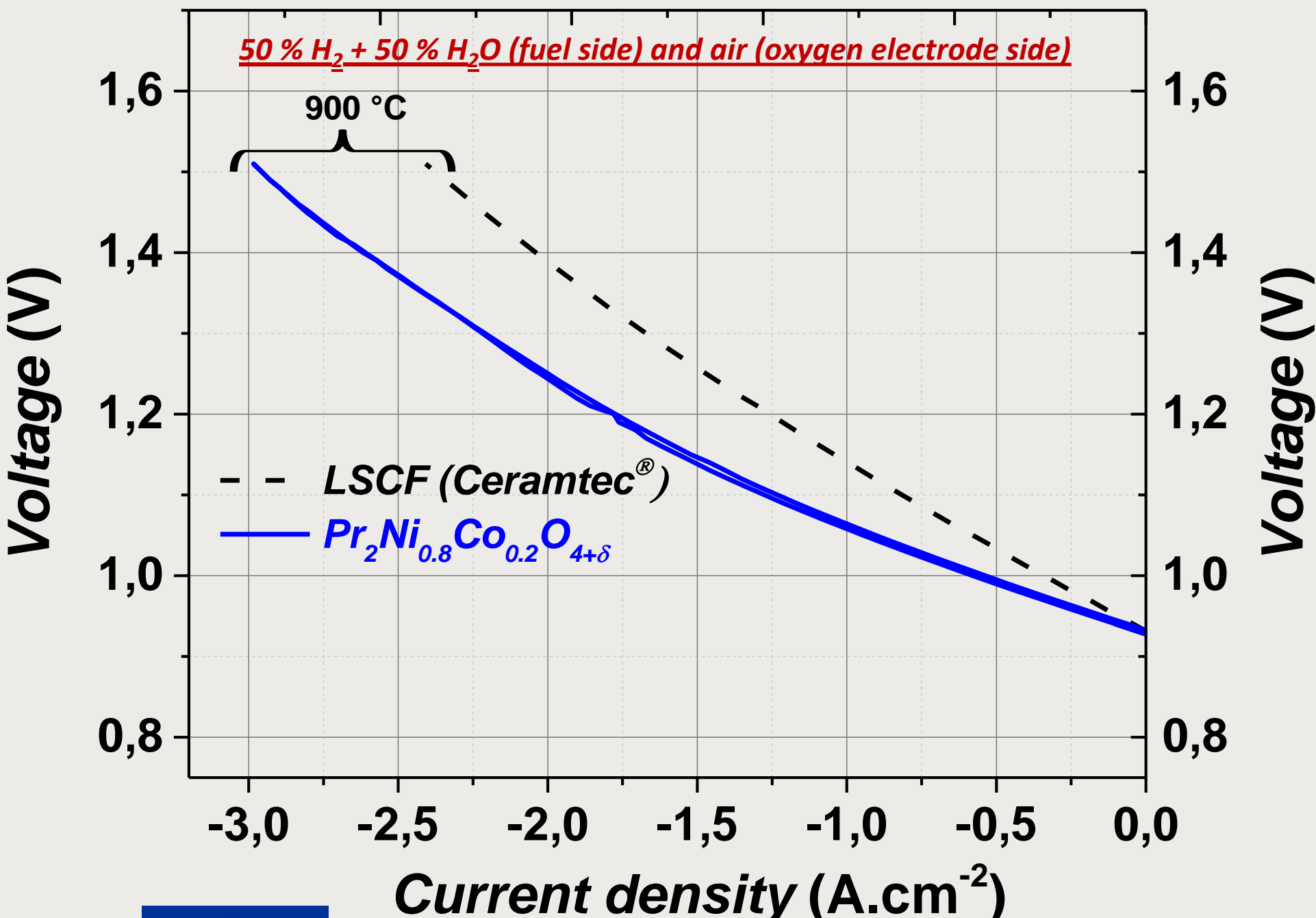
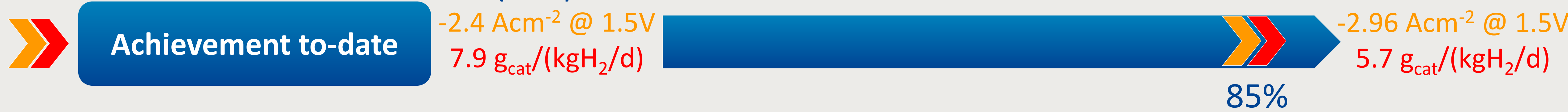
- ❖ Doped Lanthanum Chromites as tolerant & reversible, Ni-metal-free fuel electrodes
- ❖ Best performing material: $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_{0.9}\text{Fe}_{0.1}\text{O}_3$ (button, Electrolyte-supported Cells)
- ❖ Operation without H₂ feed (mild, reversible changes of oxidation state in response to the gas atmosphere = stability in reversible-dynamic operation)
- ❖ Adequate performance compared to Ni/YSZ & higher tolerance in the absence of H₂
- ❖ Prolonged stability measurements undergoing



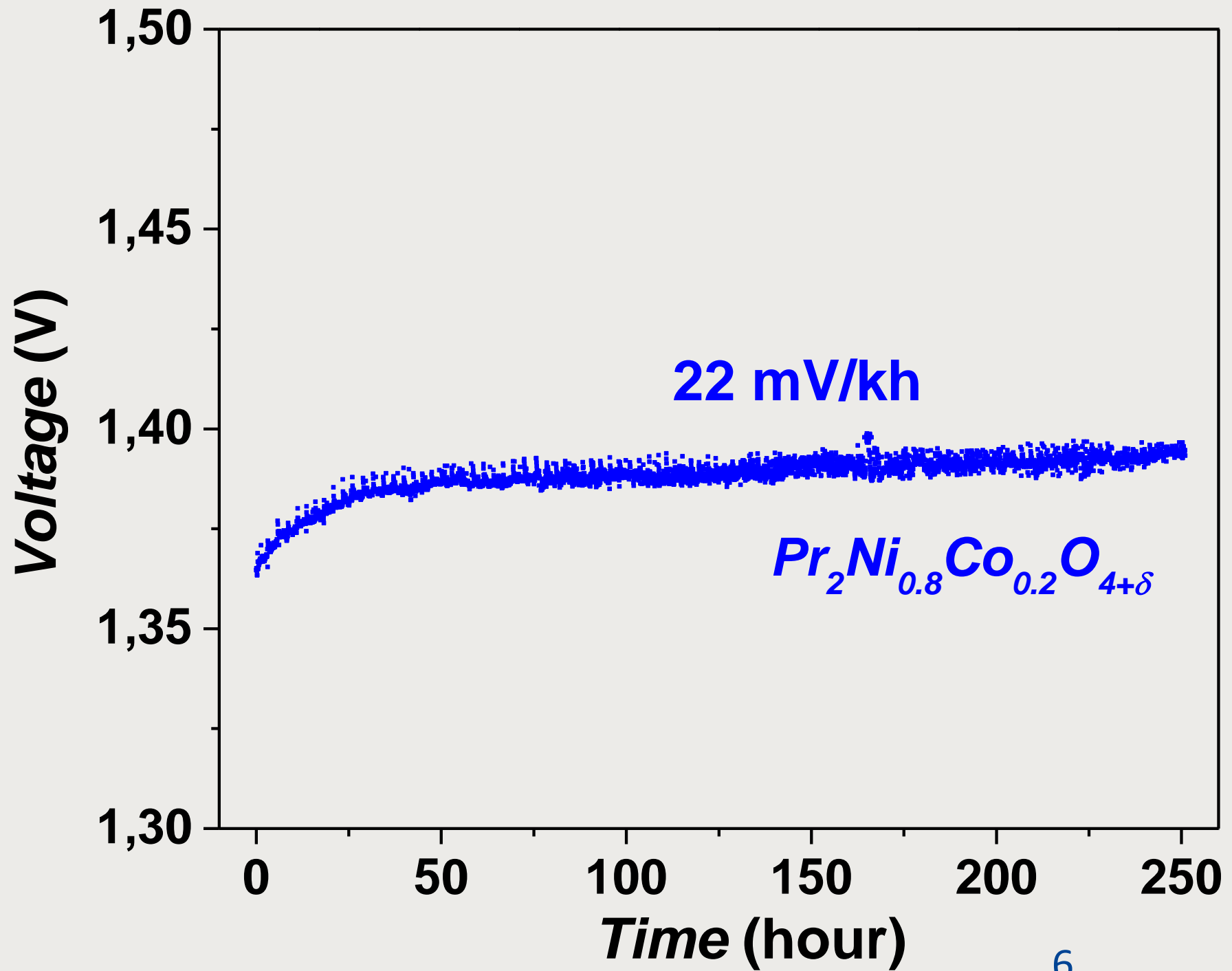
SEIySOs PROGRESS/ACTIONS – New O₂ electrodes

➤ Increase of Current density ➤ Decrease of catalyst loading

Status at month 48 of a 54 months project at date 01/11/2019



- ❖ Small-button **Electrode-supported** cell measurements
- ❖ Investigation of **perovskite K₂NiF₄ type** (MIEC) **nickelates**
- ❖ **PNCo20** material showed the **best cell performance**, and the lowest degradation rate among all developed air electrodes
- ❖ **Stability measurements** are in progress



SElySOs PROGRESS/ACTIONS – Advanced “Operando” electrode analysis

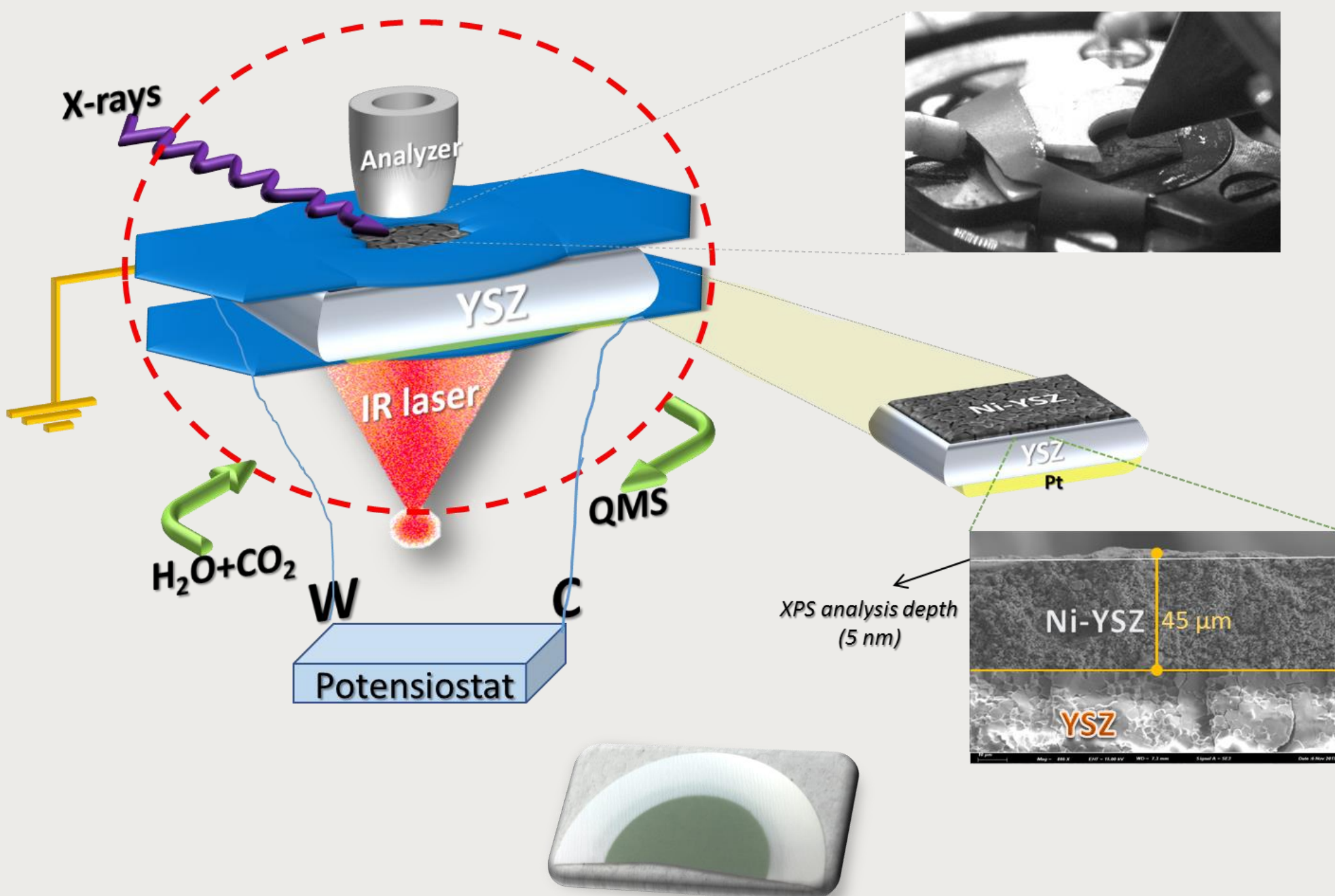
Understanding of SOE degradation & lifetime fundamentals e.g. via NAP XPS: Spectroscopy at the interface)

Status at month 48 of a 54 months project at date 01/11/2019

Achievement to-date

70%

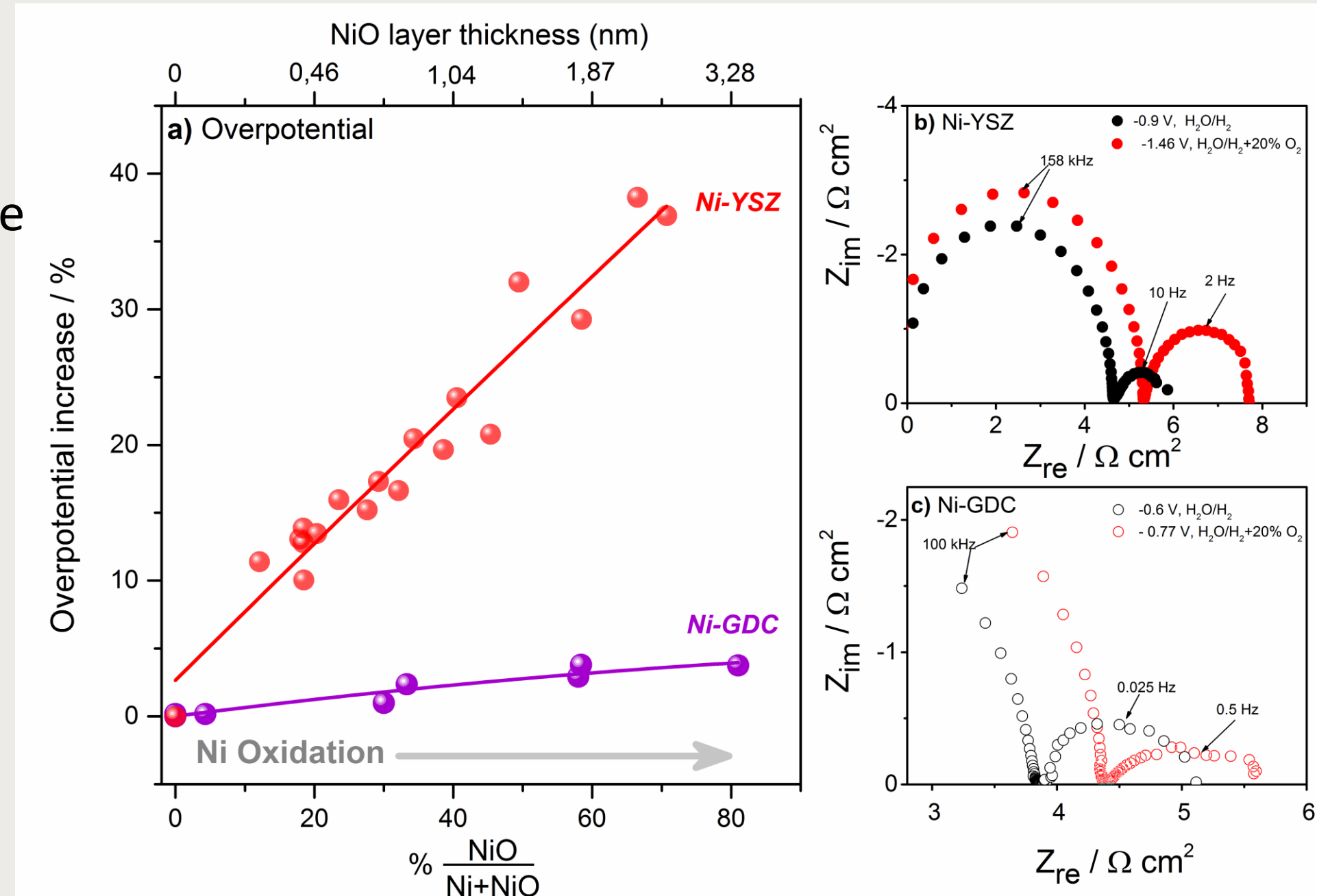
All tasks in SElySOs have been achieved, but further investigation is required



❖ Reversible modifications on the **outer surface**, may have a major influence on the cell performance & degradation.

❖ **Surface NiO formation** increases significantly the degradation (overpotential) on **Ni/YSZ**, compared to **Ni/GDC**

❖ Further studies are required towards **tailored** operating **conditions** & electrodes' **properties**



Availability of the model

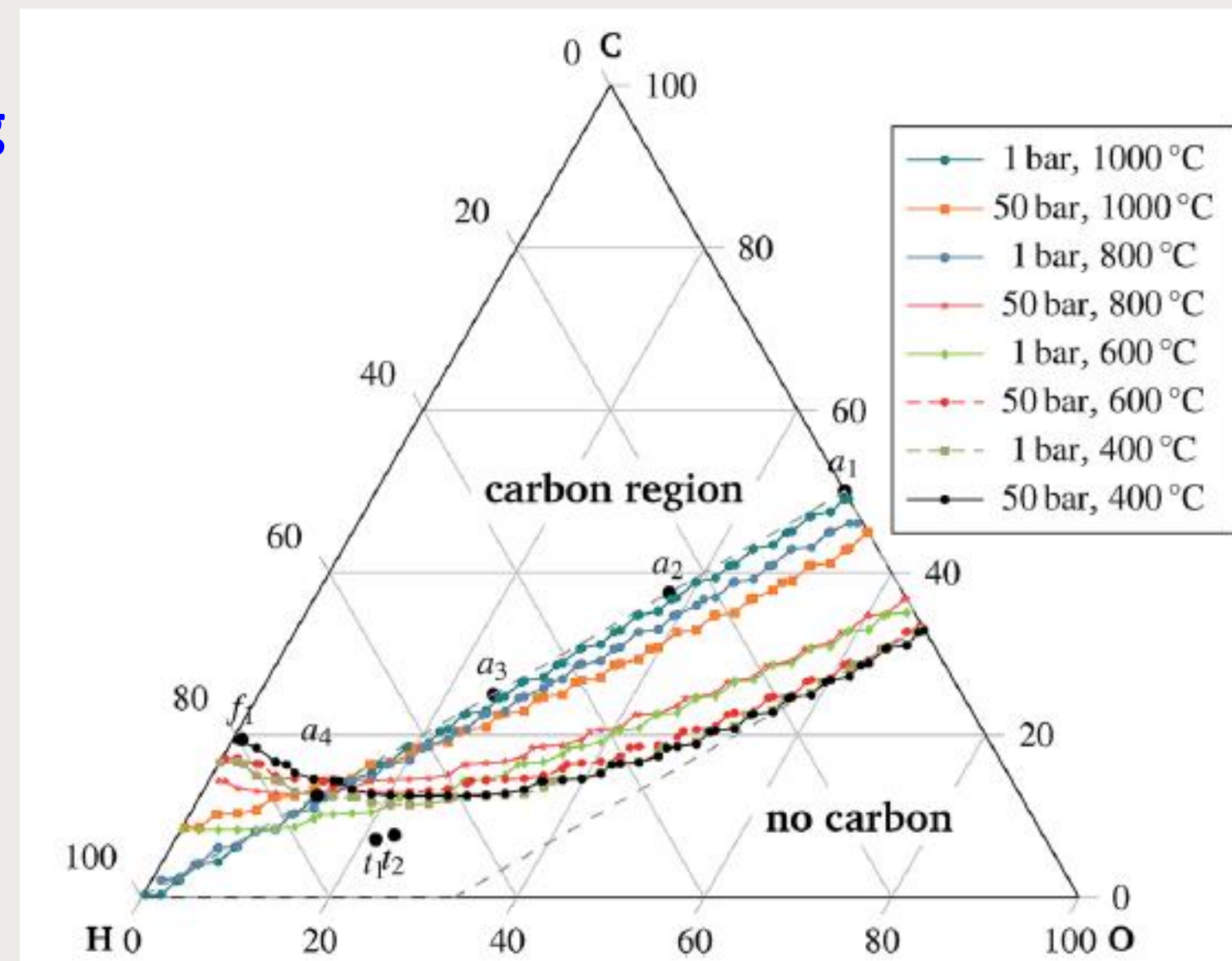
Status at month 48 of a 54 months project at date 01/11/2019

Achievement to-date

- ❖ **Equilibrium Thermodynamic Modeling** of C:H:O (including solid C) system has been developed.

- ❖ **Identification of adverse/favorable Conditions** (T, p, xi) for coking and CH₄ formation

- ❖ Calculated equilibrium composition – support for kinetic models validation



- ❖ The curves indicate (for given T,p) border of the C-formation / C-free region

- ❖ SOcoE region delimited by the dashed line

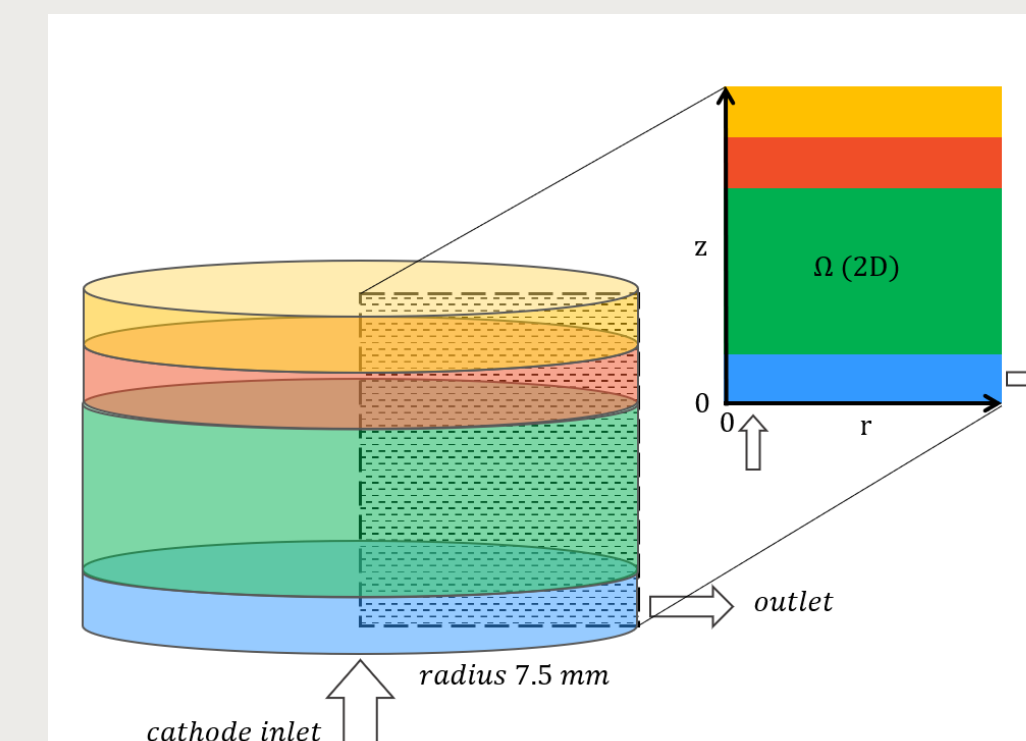
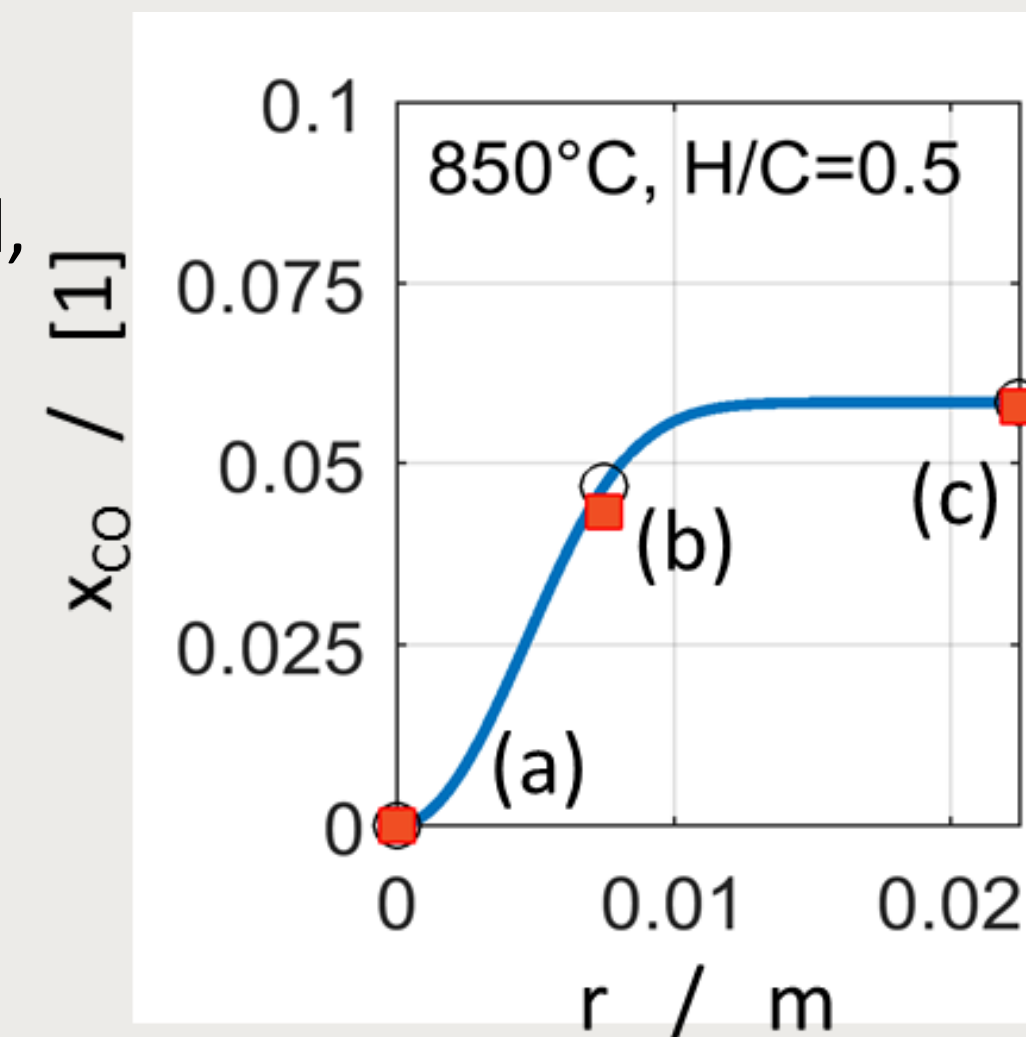
70%

- ❖ **Modeling of lab-scale SOcoE cell**, by using experimental data

- ❖ **Micro-kinetic modeling** of the occurring catalytic reactions [C:H:O system], experimentally verified

- ❖ Investigation of the **CO₂ Electro-Catalytic Reduction Pathway**

- ❖ Next step – **model scale-up**



SElySOs PROGRESS/ACTIONS – “Combinatorial” cells – Stability measurements

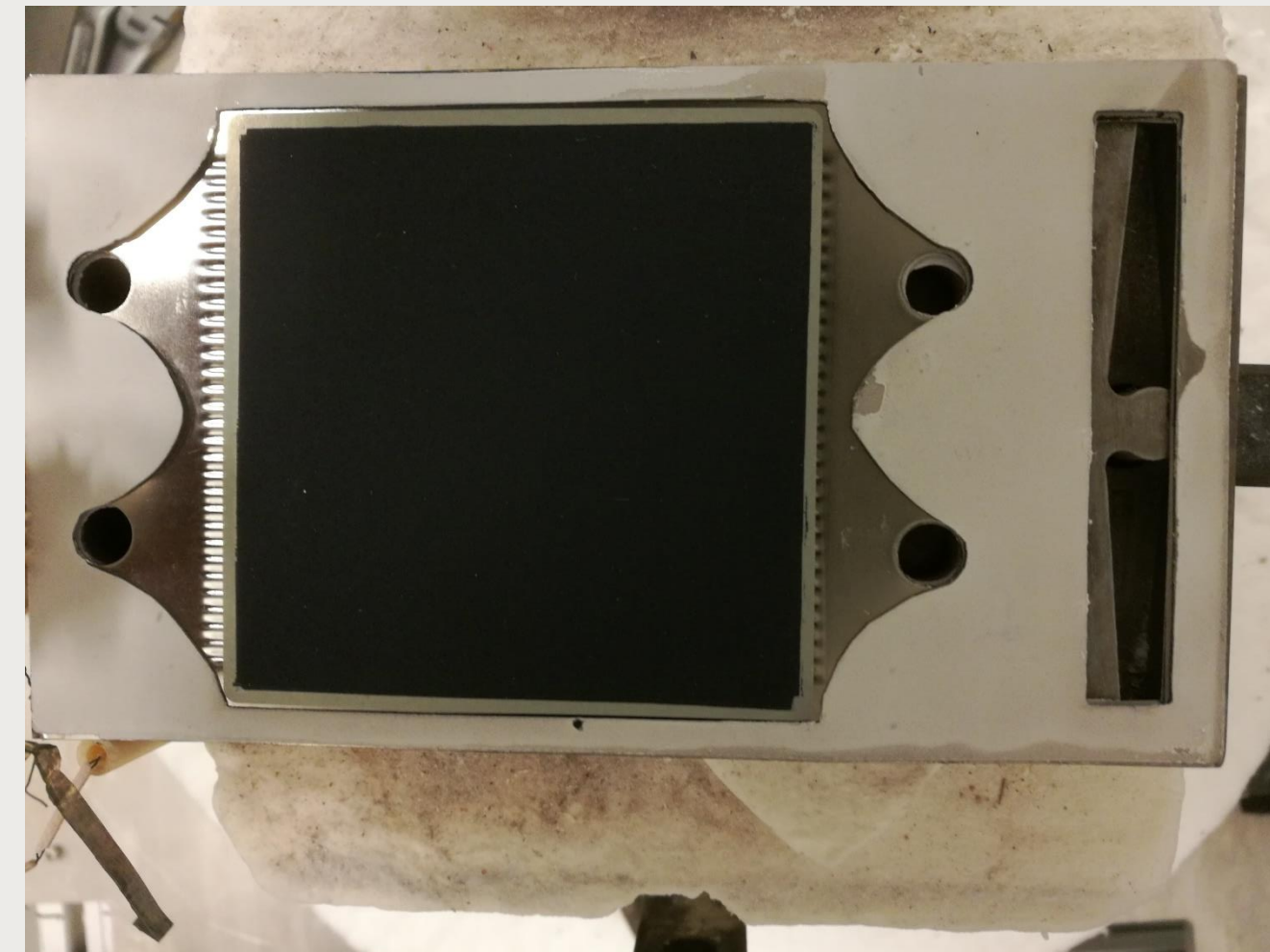


➤ Modified Cells Availability ➤ Decrease of degradation ➤ Long term testing progress

Status at month 48 of a 54 months project at date 01/11/2019

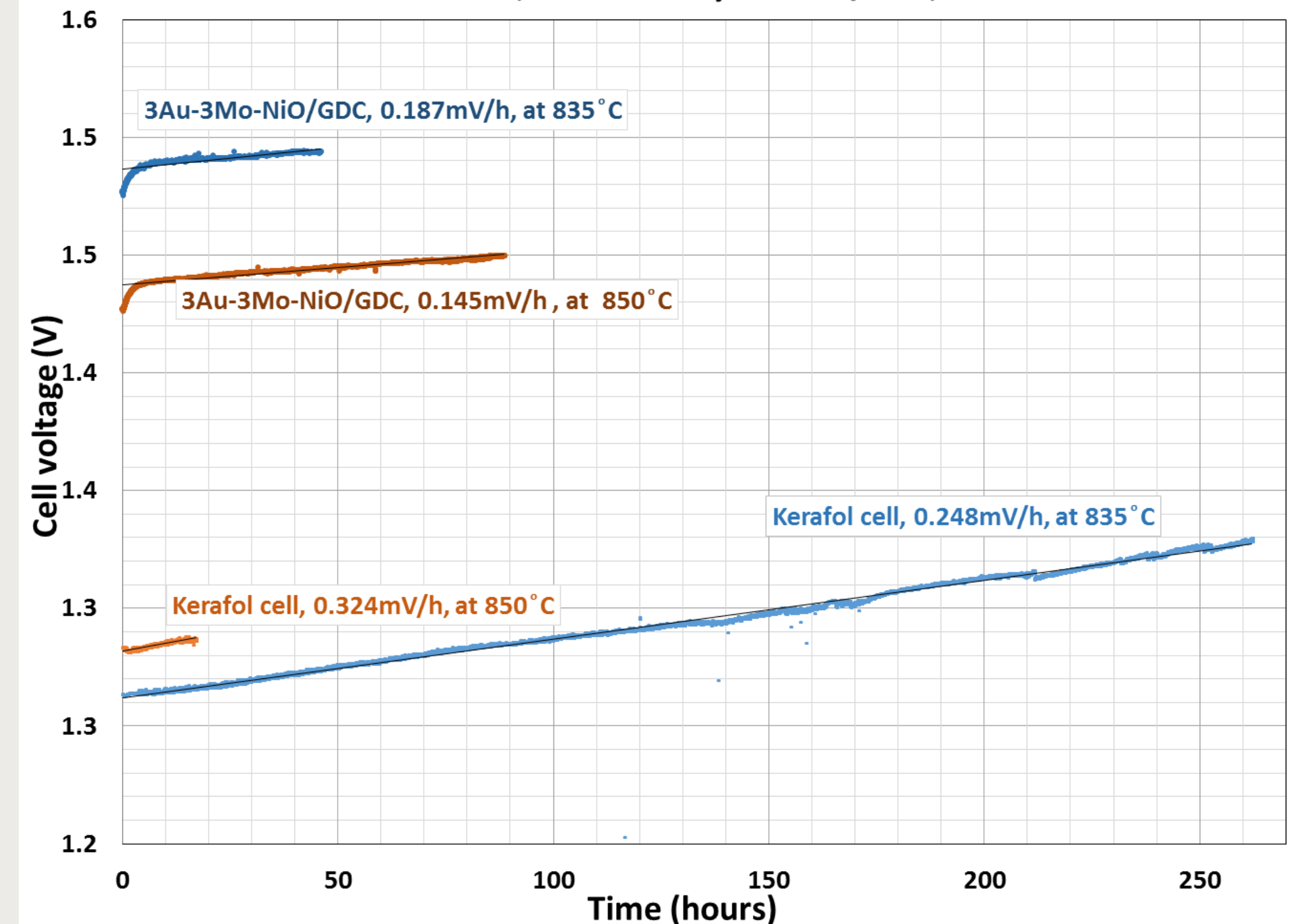


Achievement to-date



65% 75% 85%

Modified Cell Vs Kerafol, CO₂ electrolysis-0.5 A/cm², fuel utilisation 37 %



- ❖ Promising **decrease of degradation** rates (**approx. by a factor of 2**) in single-cell stack measurement under **CO₂ electrolysis** mode (**Preliminary tests**)
- ❖ **Cell & short stack stability measurements** with modified (49 cm²) cells **in progress**



Risks and Challenges



- So far, SElySOs has achieved many of its R&D objectives. Knowledge has been gained both in terms of the technological improvements, as well as on the suitable corrections towards the proper implementation of the findings.
- The evaluation and classification of many different types of fuel and air electrodes
- The joint preparation and evaluation of cells, comprising the best candidate type of developed electrodes.
- Implementation of the developed electrodes in larger area SO cells and their incorporation/study in short-stack level
- Advanced “Operando” electrode analysis under SOE conditions with suitable electrochemical reactors
- Specific measurements for provision of proper experimental data for the development of the theoretical model/s
- Further research and development on (i) cell, (ii) large cell / stack and (iii) SOE system level is required, so as to implement the current know-how and to reach a total TRL-5 on the stack/system & operating conditions level.



SYNERGIES WITH OTHER PROJECTS AND PROGRAMMES



Interactions with projects funded under EU programmes

- **ROBANODE-245355/FP7 EU-FCH JU:** Understanding fuel electrode degradation in H₂ and natural gas fuelled SOFCs
- **T-CELL-298300/FP7 EU-FCH JU:** Innovative SOFC Architecture based on Triode operation and fuel electrode development
- **SOFC-Life-256694/FP7 EU-FCH JU:** SOFCs – Integrating Degradation Effects into Lifetime Prediction Models

Interactions with national and international-level projects and initiatives

- **Regenerative Fuel Cells for Mars Exploitation / European Space Agency:** High Temperature reversible SOCs based on perovskite-type electrodes
- **Project No.: TA01020930 / Funding agency: Technology Agency of the Czech Republic:** Research and development of advanced H₂ production technology by high temperature steam electrolysis”




Dissemination/Communication Activities



- > 50 abstracts/participations in Conferences/Workshops (Europe, USA, Japan, Malaysia)
- 12 Open Access publications in high impact peer reviewed journals (and some under preparation)
 - “Affecting the H₂O electrolysis process in SOECs through modification of NiO/GDC; Experimental case of Au-Mo-Ni synergy”, Ch. Neofytidis, E. Ioannidou, L. Sygellou, M. Kollia and D. K. Niakolas, *Journal of Catalysis*, **373**, pp: 260-275, (2019). Doi: <https://doi.org/10.1016/j.jcat.2019.04.002>
 - “Influence of Surface State on the Electrochemical Performance of Nickel-Based Cermet Electrodes during Steam Electrolysis”, B. Mewafy, F. Paloukis, K.-M. Papazisi, S. P. Balomenou, W. Luo, D. Teschner, O. Joubert, A. Salle, D. K. Niakolas and S. Zafeiratos, *ACS Applied Energy Materials (In Press)* 2019. Doi: <https://doi.org/10.1021/acsaem.9b00779>
 - “La₂Ni_{1-x}Co_xO_{4+δ} (x = 0.0, 0.1 and 0.2) based efficient oxygen electrode materials for solid oxide electrolysis cells”, V. Vibhu, I.C. Vinke, R.-A. Eichel, J.-M. Bassat, L.G.J. de Haart, *Journal of Power Sources*, **444** (2019). Doi: <https://doi.org/10.1016/j.jpowsour.2019.227292>
 - “Thermodynamic analysis of high temperature steam and carbon dioxide systems in solid oxide cells”, P. Vágner, R. Kodým, K. Bouzek, *Sustainable energy & Fuels*, **3**, pp: 2076-2086, (2019). Doi: 10.1039/C9SE00030E
 - “Au-doped Ni/GDC as an Improved Cathode Electrocatalyst for H₂O Electrolysis in SOECs”, E. Ioannidou, Ch. Neofytidis, L. Sygellou and D.K. Niakolas, *Applied Catalysis B Environmental*, **236**, pp. 253–264, (2018) Doi: [10.1016/j.apcatb.2018.05.017](https://doi.org/10.1016/j.apcatb.2018.05.017)



Dissemination/Communication Activities

- 7 Public deliverables out of 15, for example:
 - Definition of the solid oxide steam electrolysis cathode mathematical model
 - SOEC manufacture and test report (short stack test)
- Contribution to the EU - JRC & FCH2 JU efforts for the harmonization of testing protocols and procedures for high temperature electrolysis.
- Web site: <http://selysos.iceht.forth.gr/>
- Blog: <http://selyblog.iceht.forth.gr/>
- LinkedIn account: SElySOs Project 
- The so far achievements have the potential to offer step change improvements on SOE performance for H₂O electrolysis and H₂O/CO₂ co-electrolysis. There is on-going further development and exploitation of the core findings, through the participation in other projects and communication with mature SMEs in the field.



SElySOs – Consortium moments



Thank you!

