



FUEL CELLS AND HYDROGEN
JOINT UNDERTAKING

ECo
Efficient Co-
Electrolyser for
Efficient Renewable
Energy Storage



Anke Hagen

DTU

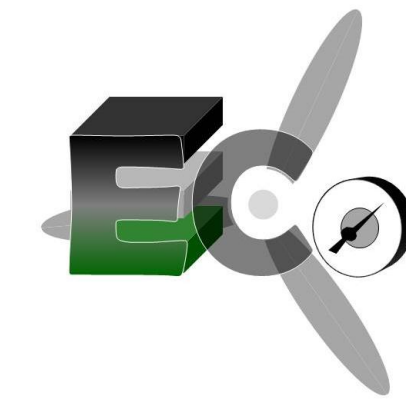
<http://www.eco-soec-project.eu/>

anke@dtu.dk

Programme Review Days 2019

Brussels, 19-20 November 2019

PROJECT OVERVIEW

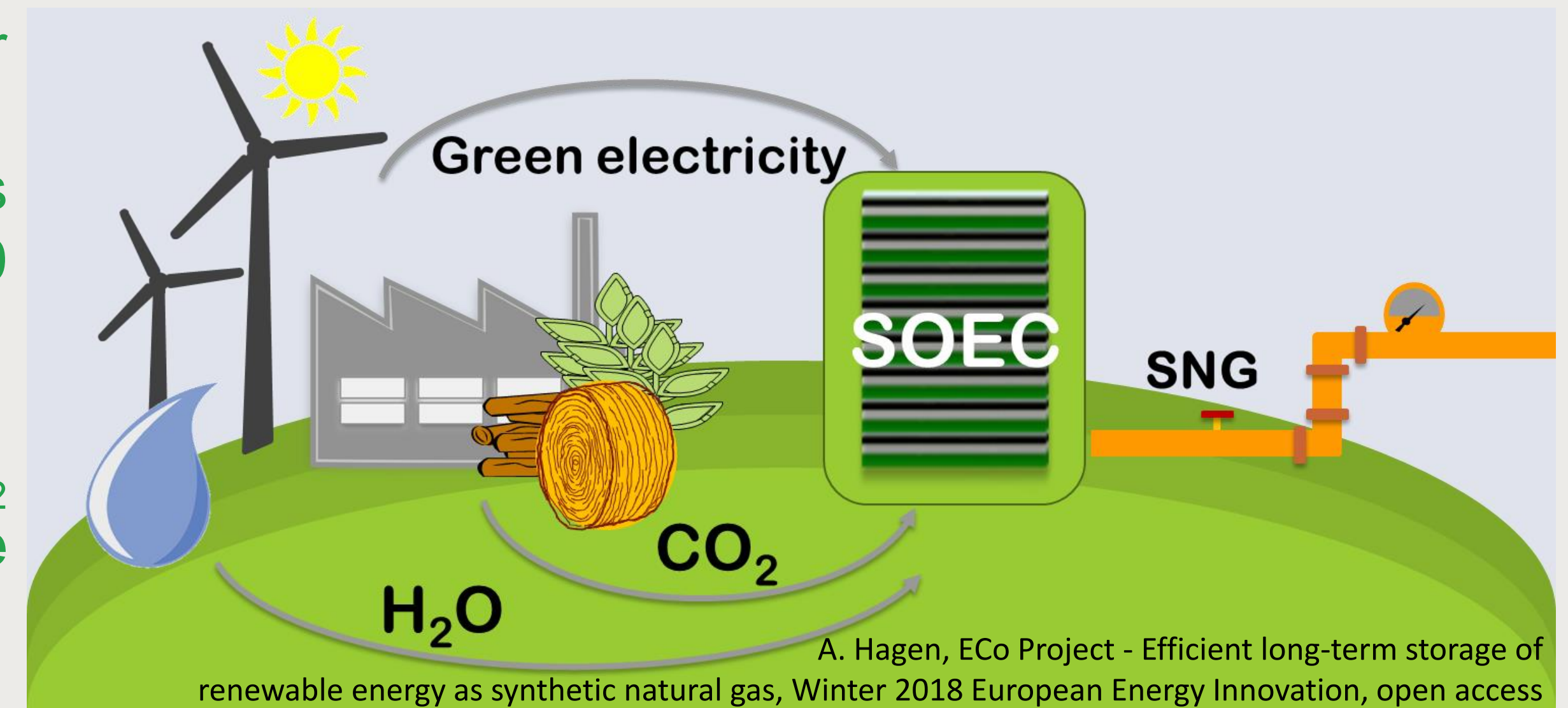


- **Call year:** 2015
- **Call topic:** H2020-JTI-FCH-2015-1, Development of co-electrolysis using CO₂ and water
- **Project dates:** 01 May 2016 – 30 April 2019
- **% stage of implementation 01/11/2019:** 100 %
- **Total project budget:** 3,239,138.75 €
- **FCH JU max. contribution:** 2,500,513.75 €
- **Other financial contribution:** 738,625 €
- **Partners:** Technical University of Denmark, Commissariat à l’Energie Atomique et aux énergies alternatives, European Institute for Energy Research, École polytechnique fédérale de Lausanne, Catalonia Institute for Energy Research, Htceramix/SolidPower, LABORELEC/ENGIE, Enagás, VDZ gGmbH

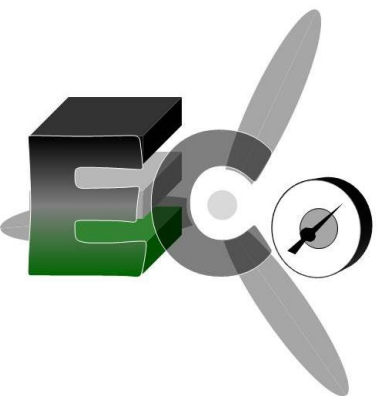


ECo: Efficient Co-Electrolyser for Efficient Renewable Energy Storage

- **Challenge:** Increasing shares of fluctuating electricity production from renewable sources to achieve the EU ambition of reducing greenhouse gas emissions by 80-95% by 2050. Storage needed.
- **Overall objective:** Develop and validate a highly efficient co-electrolysis process for conversion of excess renewable electricity into distributable and storable hydrocarbons via simultaneous electrolysis of steam and CO₂ through SOEC (Solid Oxide Electrolysis Cells)
- **Improve SOEC** for operation at ~100 °C lower temperatures than State-of-the-Art (SoA)
- Achieve **durability** under realistic co-electrolysis conditions with degradation rates below 1%/1000 h at stack level
- **Validation** at system level
- Design a **SOE plant** and integrate into CO₂ emitting plants for **techno-economic & life cycle analysis**



PROJECT PROGRESS/ACTIONS – Improve SOEC vs. SoA



Achievement to-date

Area Specific
resistance at
750 °C (ASR)
0.4 Ohm cm²

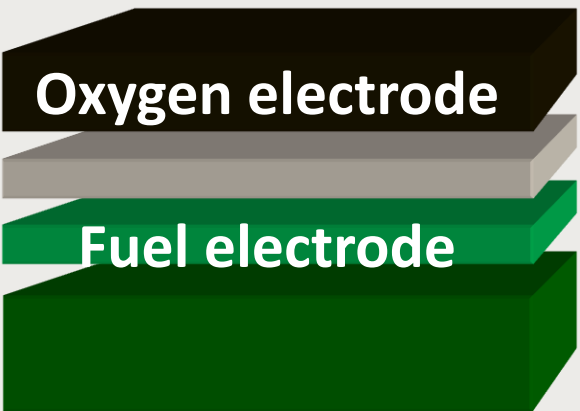


25%

50%

75%

✓ 0.2 Ohm cm²



PROJECT PROGRESS/ACTIONS – Improve SOEC vs. SoA



Achievement to-date

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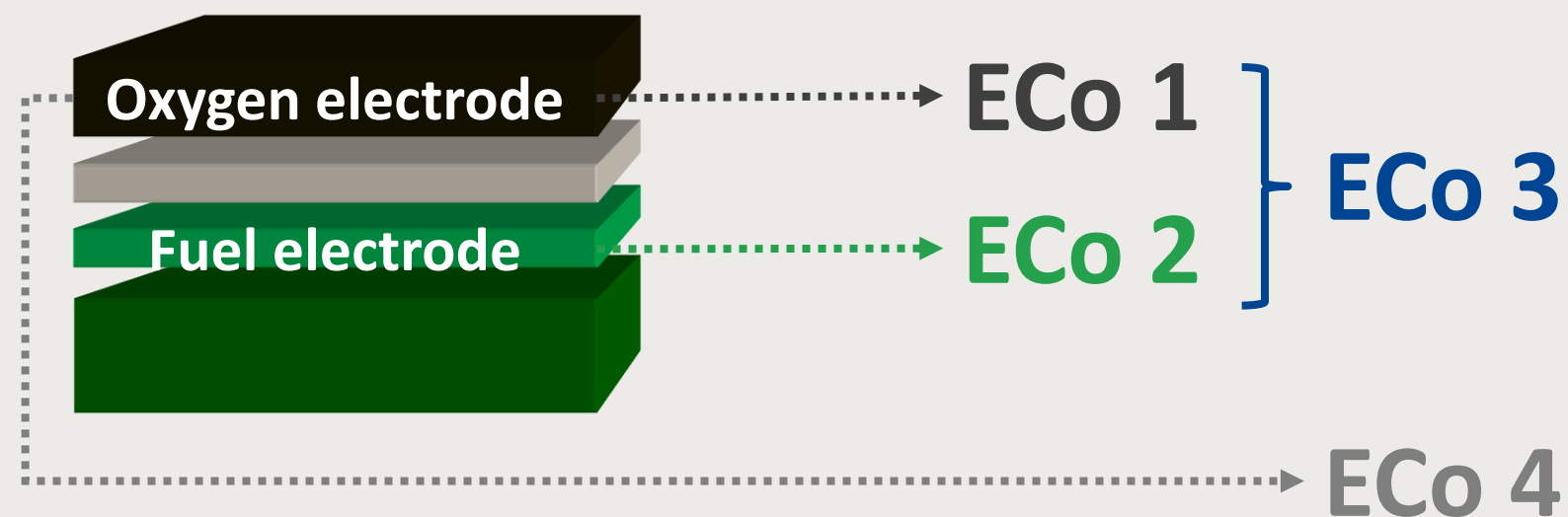


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- Improvement of fuel (Ni/YSZ) and oxygen (LSCF/CGO) electrodes based on test results, 3D reconstruction of the micro structure and modelling
- Combination of the improved electrodes into one cell
- Development of improved button cells based on LSCF infiltrated into CGO mesoporous scaffold
- Half cells & electrodes from four partners involved

✓ The decrease of the area specific resistance (ASR) of SOEC allows for decreasing the operating temperature by 50-100 °C, which decreases thermally activated degradation processes thereby leading to longer lifetimes.



PROJECT PROGRESS/ACTIONS – Improve SOEC vs. SoA



Achievement to-date

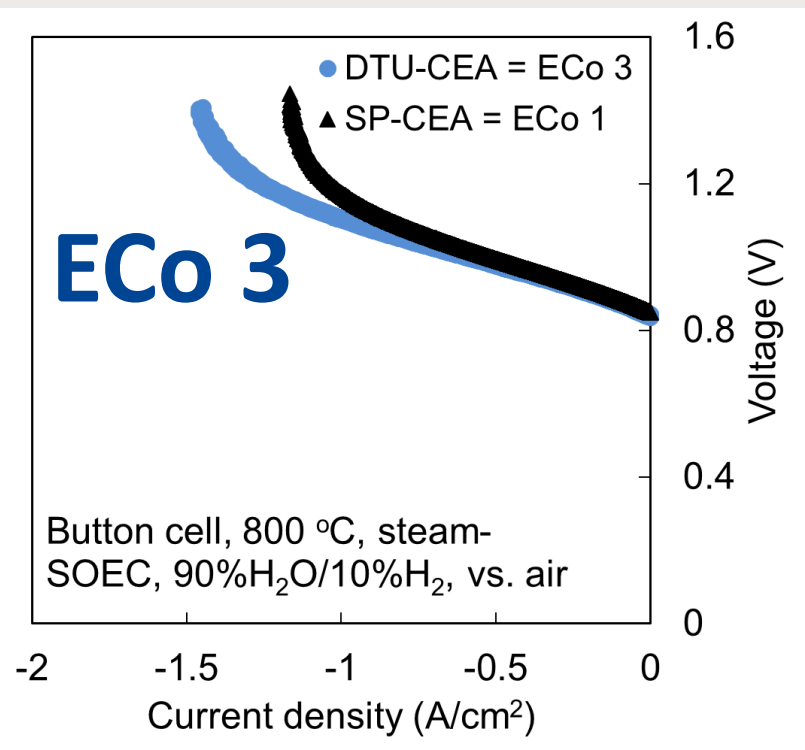
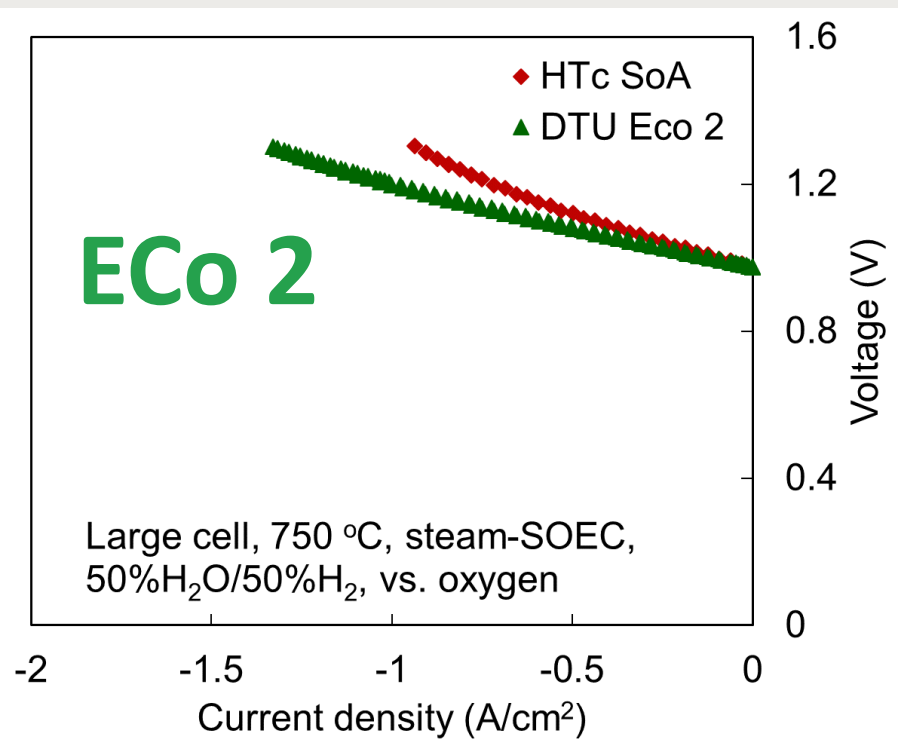
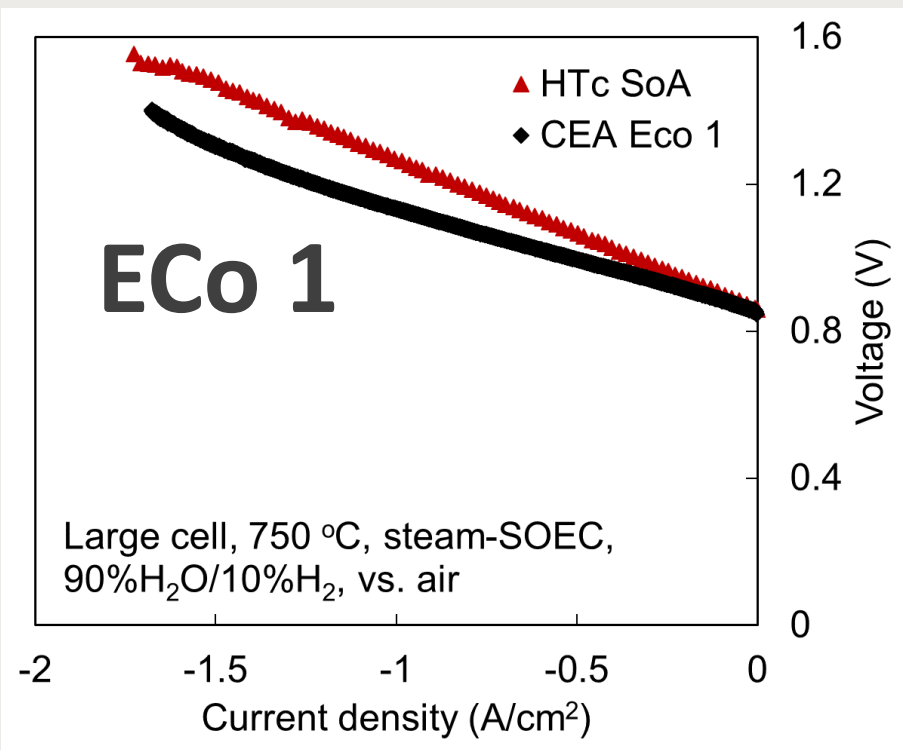
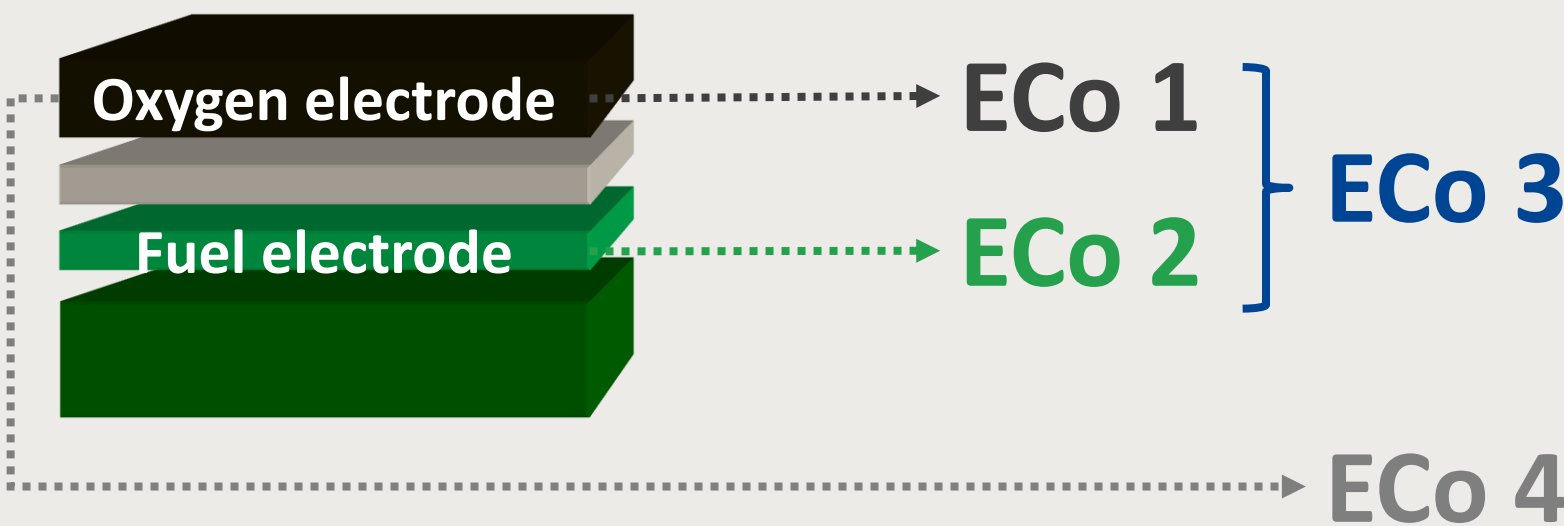
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PROJECT PROGRESS/ACTIONS – Durability



Achievement to-date

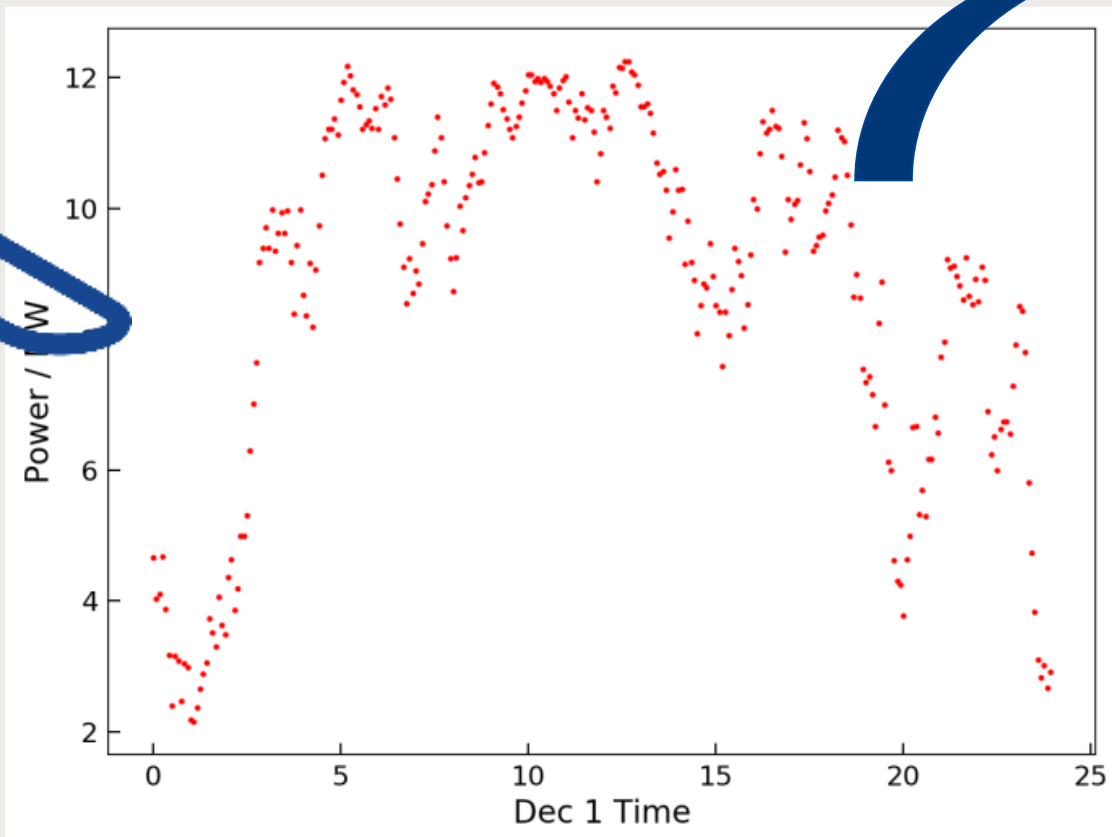
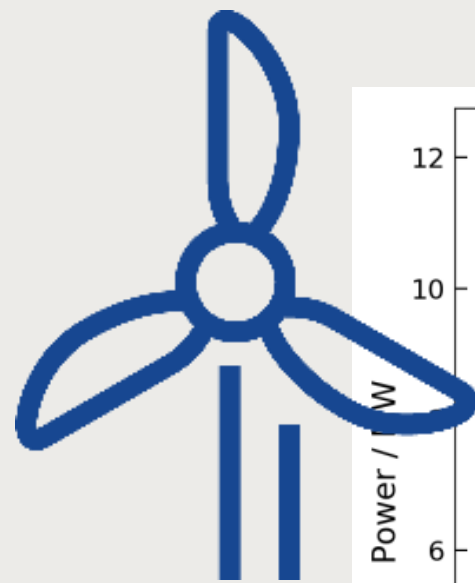
Degradation rate
>1%/1000 h at
constant
operation

25%

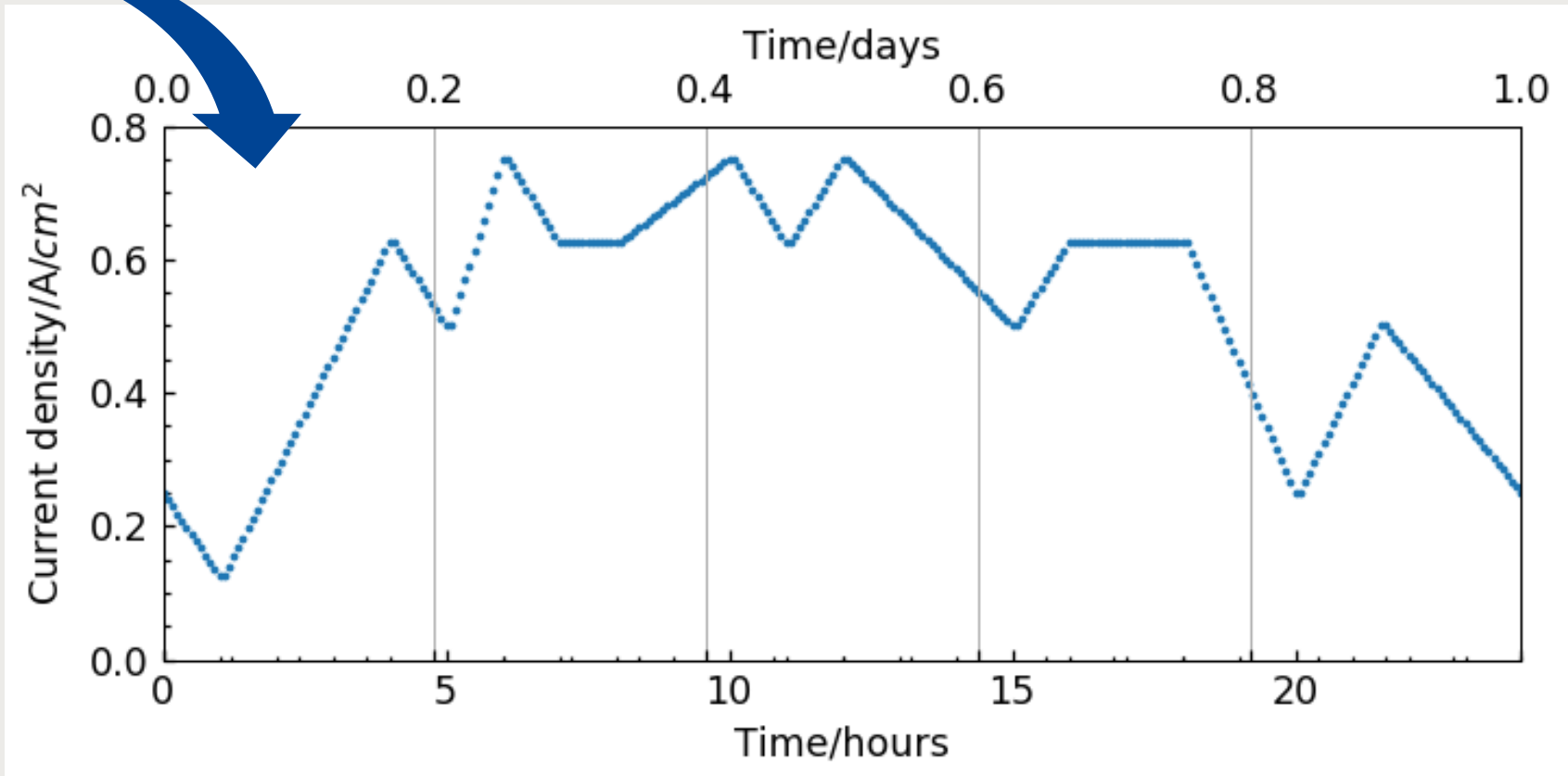
50%

75%

✓ <1%/1000 h,
dynamic
operation



Measured wind date (DK)



Profile for testing

✓ 0 - <1%/1000 h degradation in co-SOEC mode on cell and stack level under conditions relevant for coupling with fluctuating electricity input from renewable sources



PROJECT PROGRESS/ACTIONS – Durability



Achievement to-date

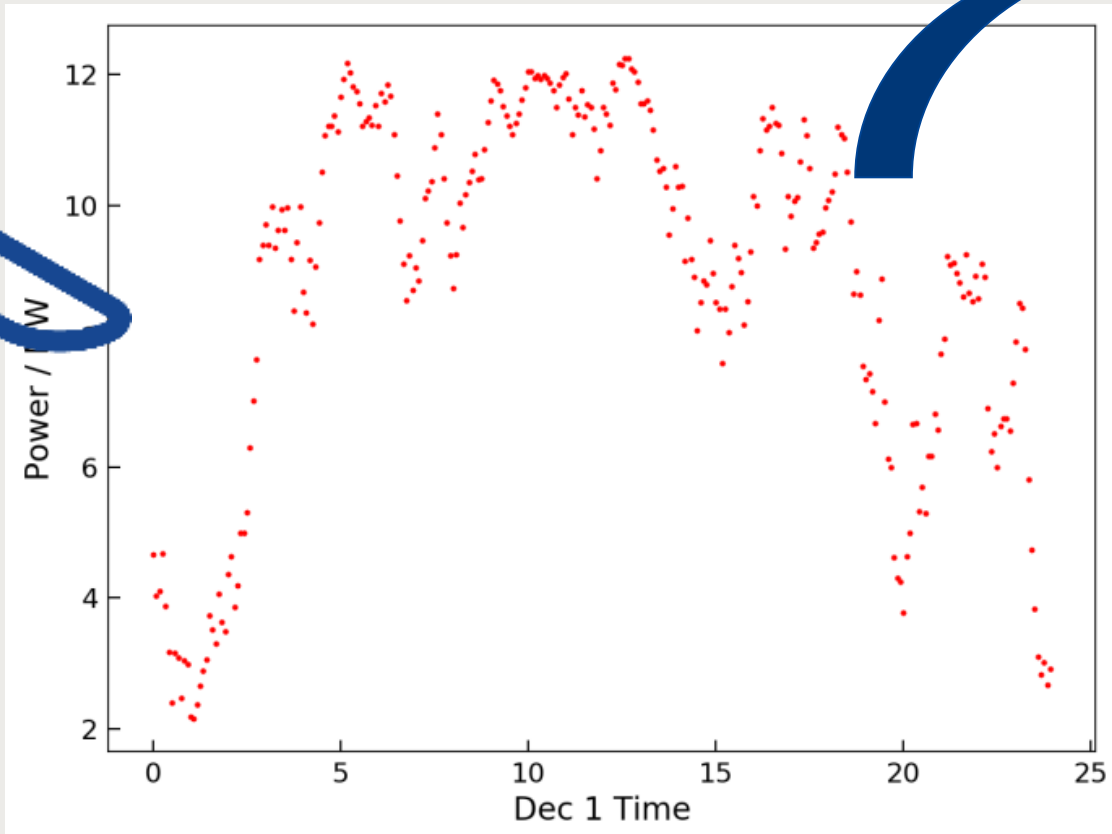
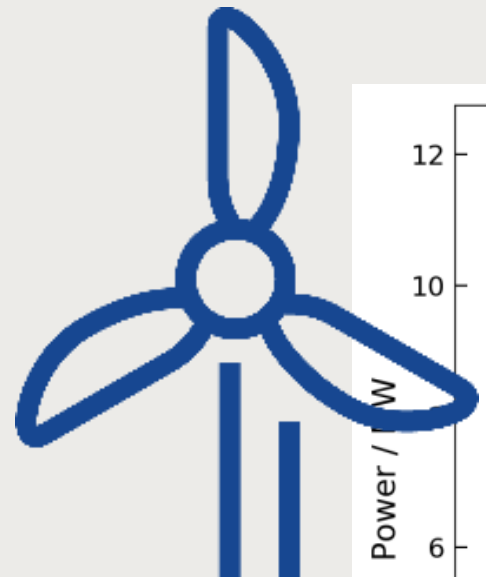
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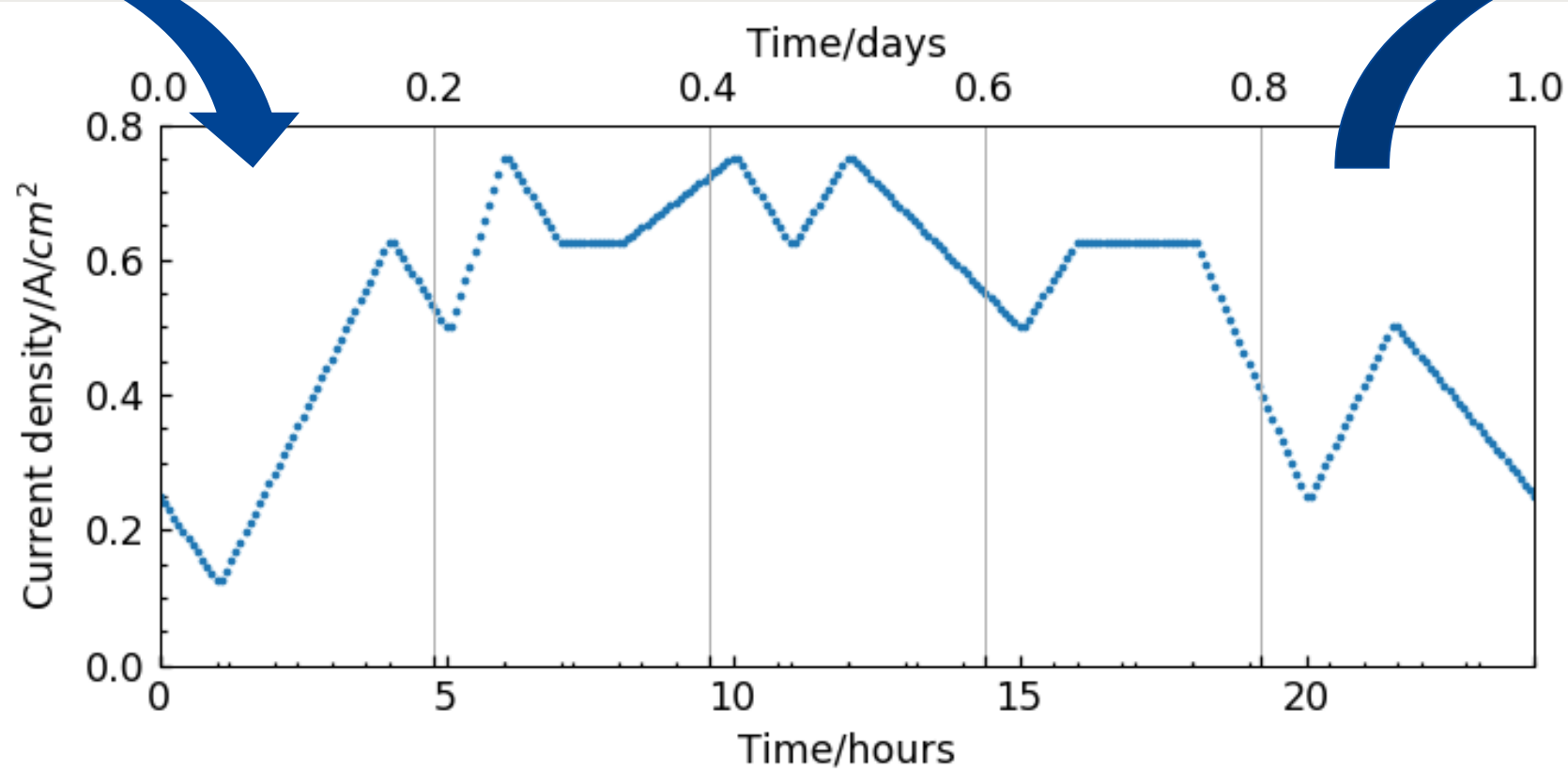
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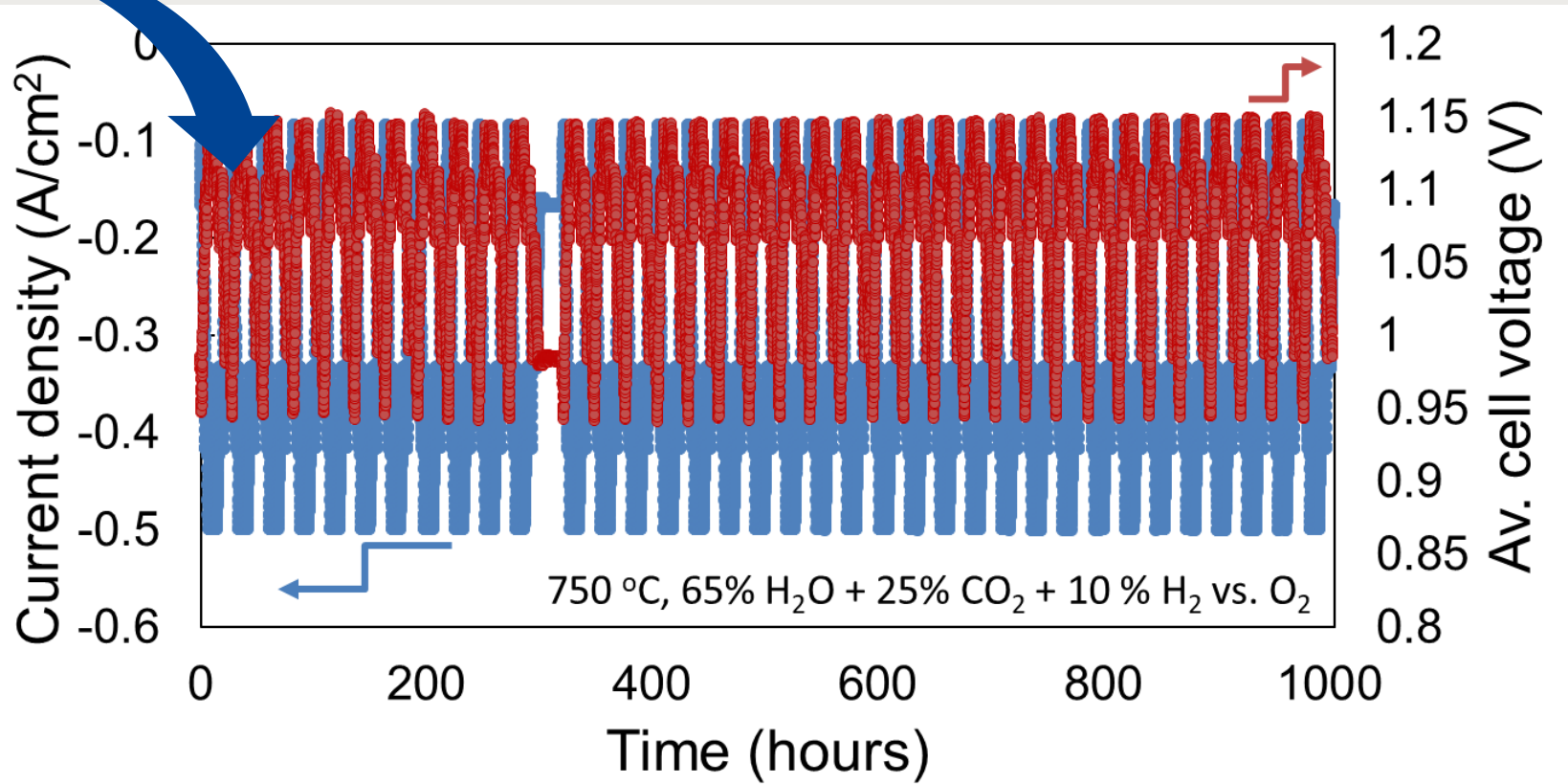
75%



Measured wind date (DK)



Profile for testing



6-Cell stack (ECo 2), co-SOEC at 750 °C

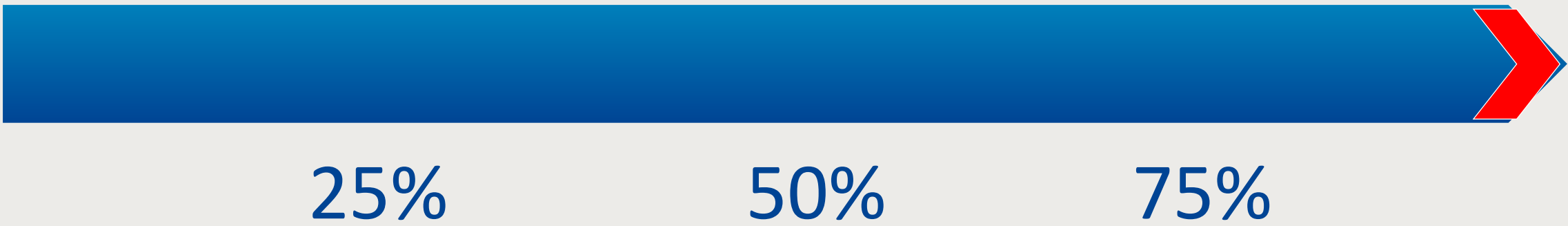
✓ 0 - <1%/1000 h degradation in co-SOEC mode on cell and stack level under conditions relevant for coupling with fluctuating electricity input from renewable sources



PROJECT PROGRESS/ACTIONS – Co-SOE plant design & integr.



 Achievement to-date



✓ Co-SOE Plant design & analysis

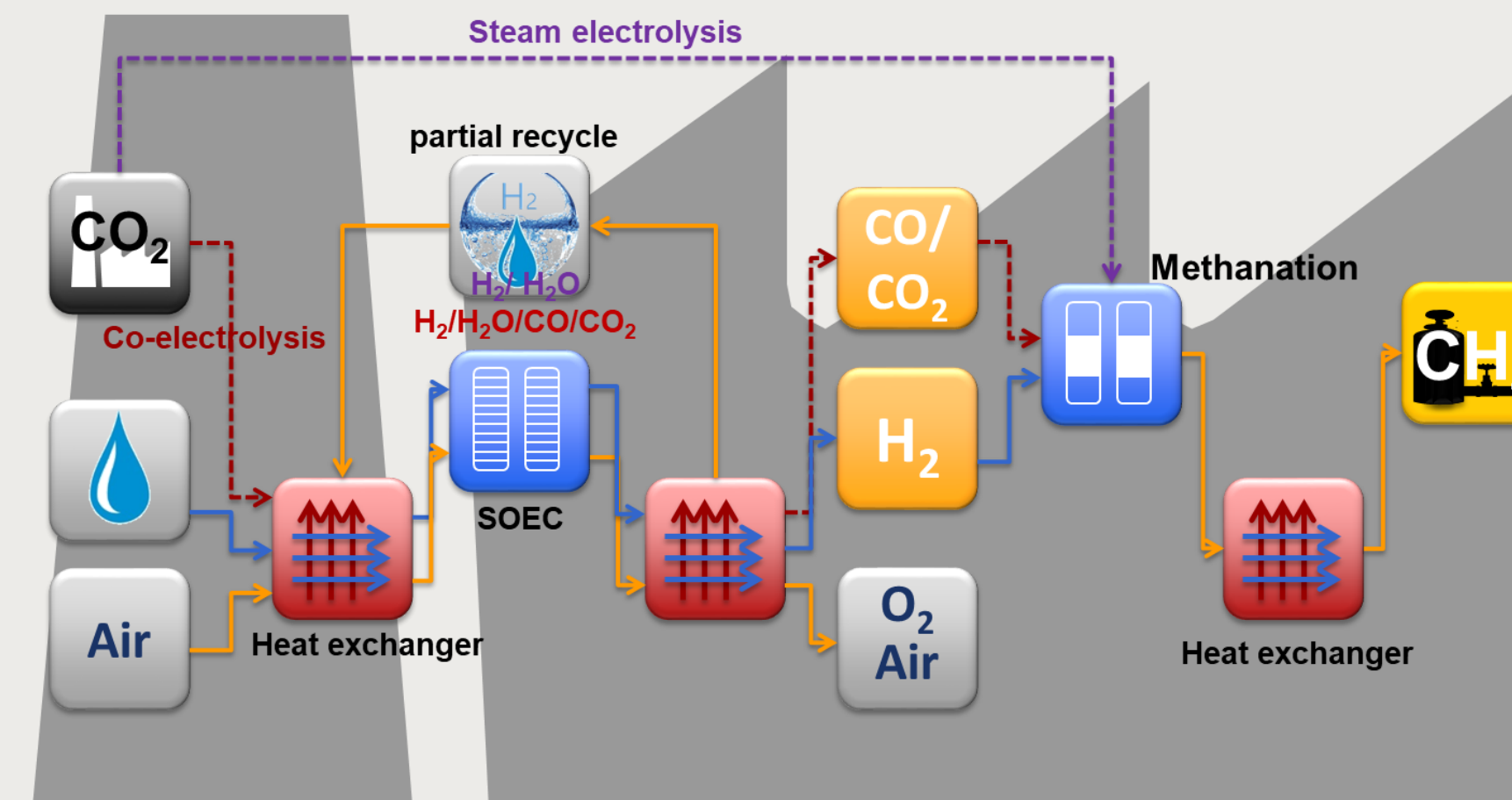




Achievement to-date

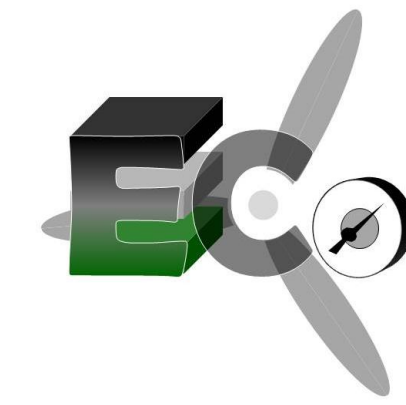
Plant model designed

- SOE and methanation (internal & external)
- steam or co-electrolysis
- considering thermodynamic & electrochemical parameters
- heat integration



- ✓ Trade off between high methane yield (up to ~30 vol% at stack outlet) & system efficiency (~90%)
- ✓ Co-electrolysis offers better system-level heat integration achieving higher system efficiency

PROJECT PROGRESS/ACTIONS – Co-SOE plant design & integr.



Achievement to-date

Integration study with CO₂ emitting plants:

- Cement plant
- Biomass gasification
- Biogas plant

25%

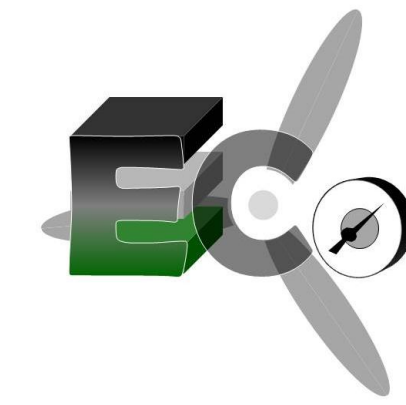
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✓ Co-SOE Plant design & analysis



PROJECT PROGRESS/ACTIONS – Co-SOE plant design & integr.

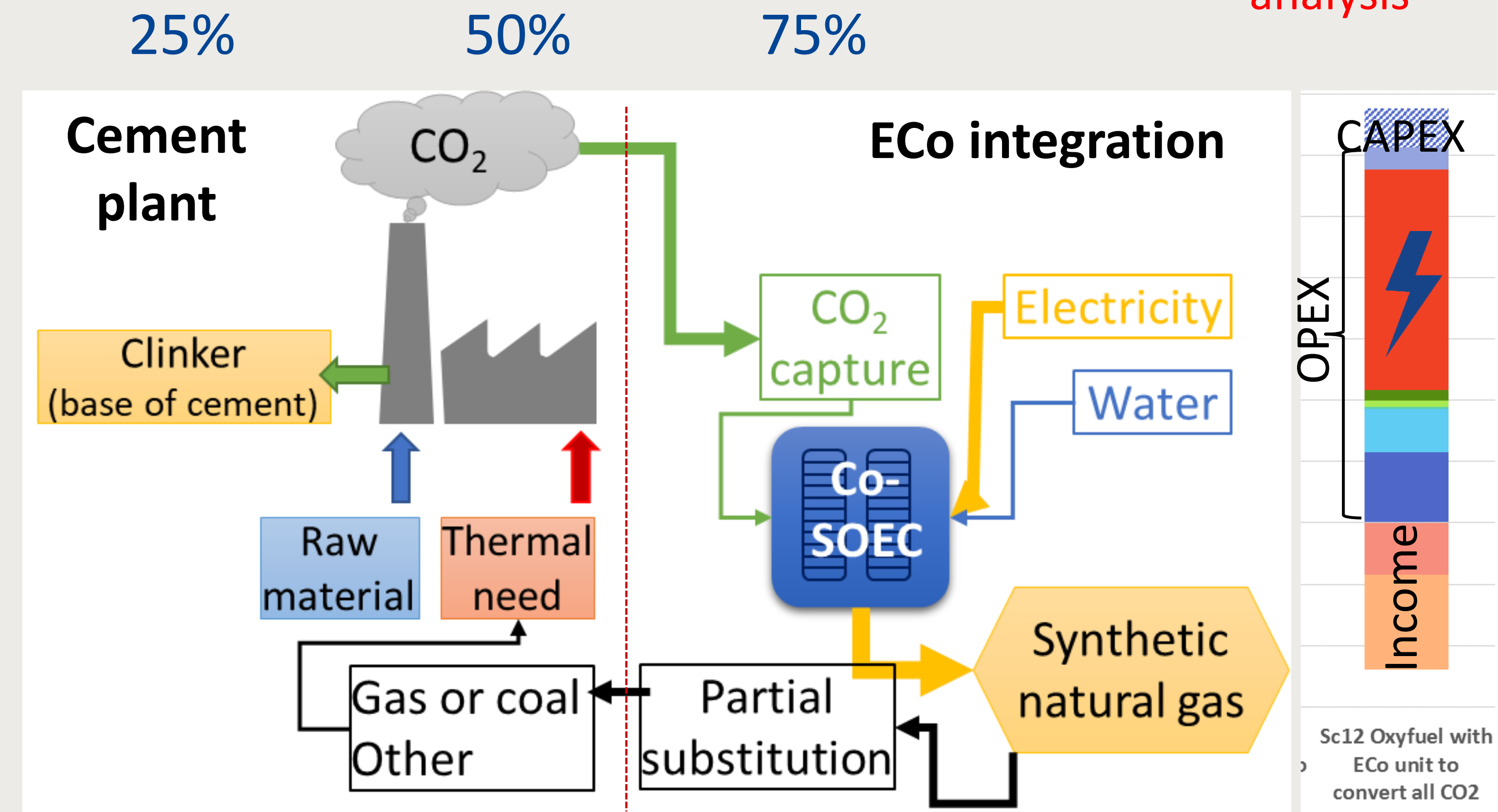


Achievement to-date

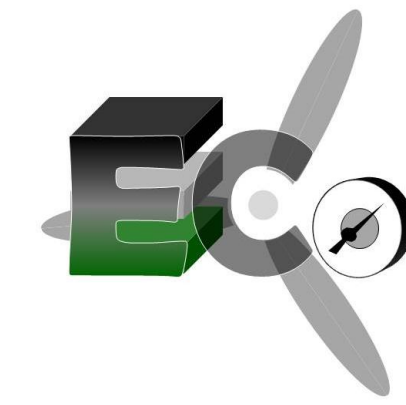
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PROJECT PROGRESS/ACTIONS – Co-SOE plant design & integr.



Achievement to-date

Integration study with CO₂ emitting plants:

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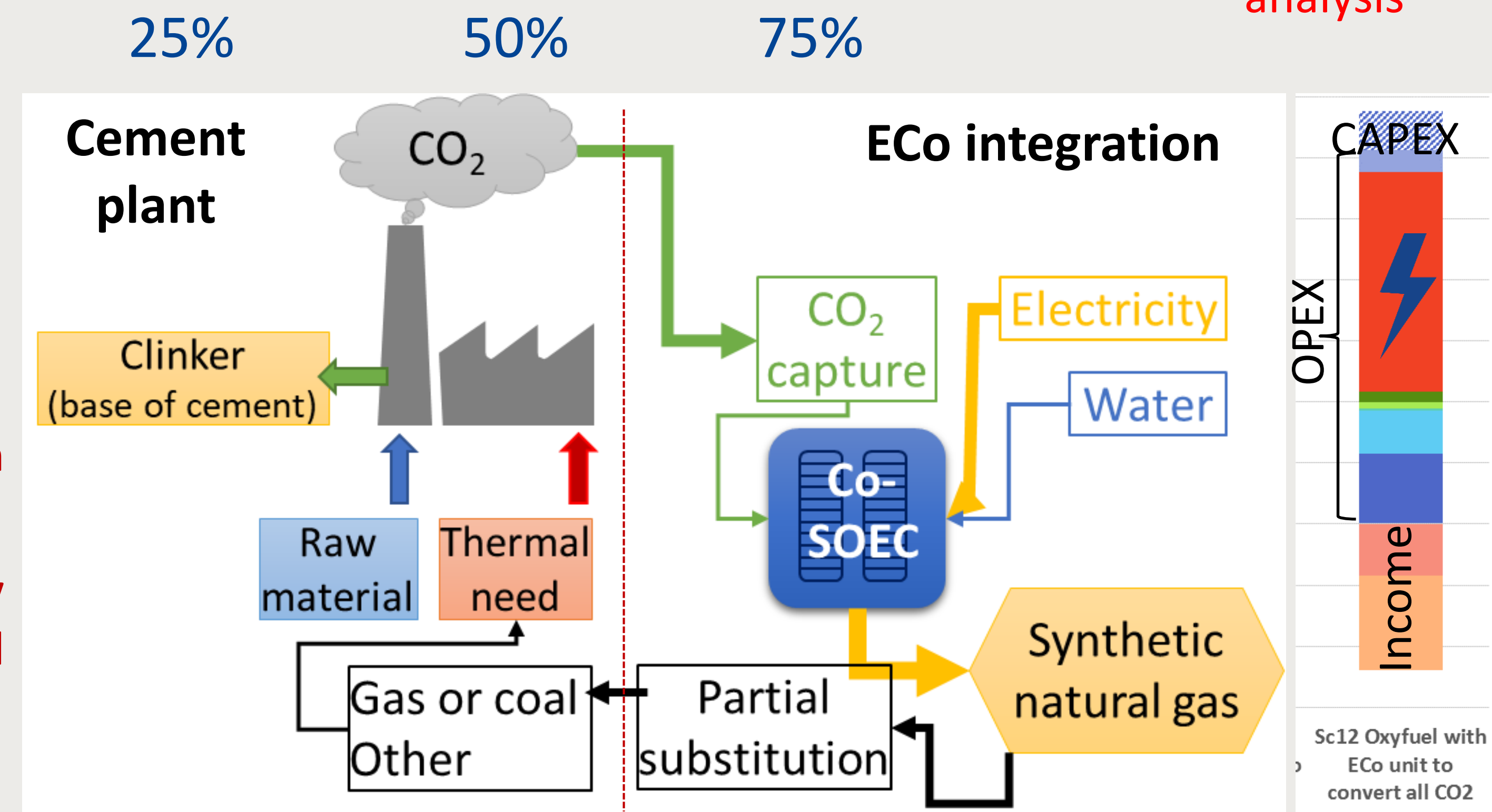
In all cases, access to cheap and CO₂-lean electricity is the key to market potential



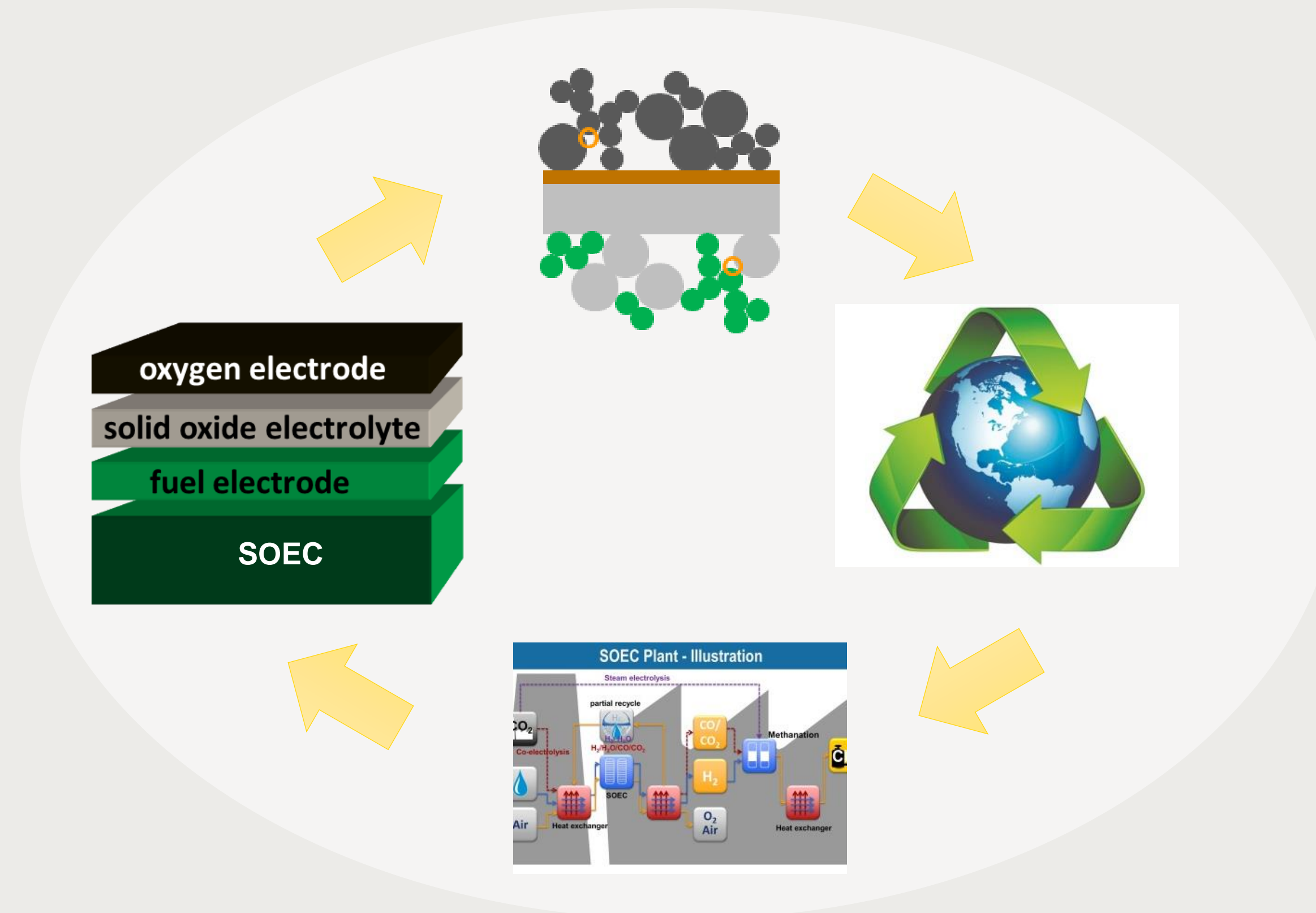
The share of renewables in the electricity input determines the reduction of global warming potential



✓ Co-SOE Plant design & analysis



Risks and Challenges



Risks and Challenges



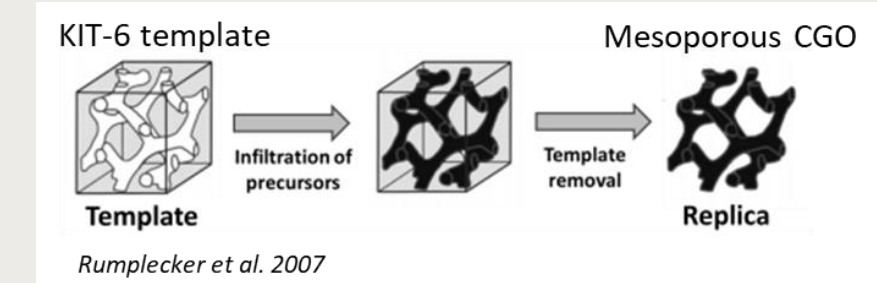
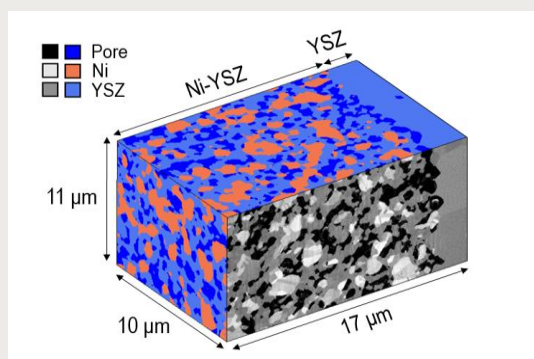
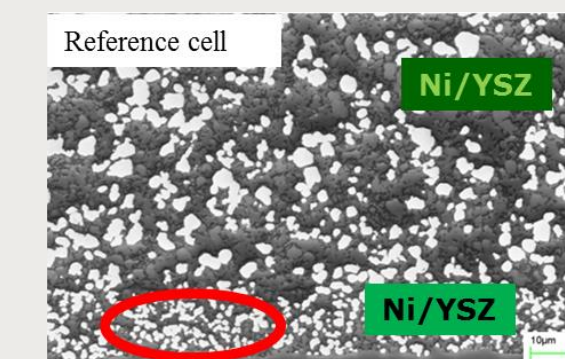
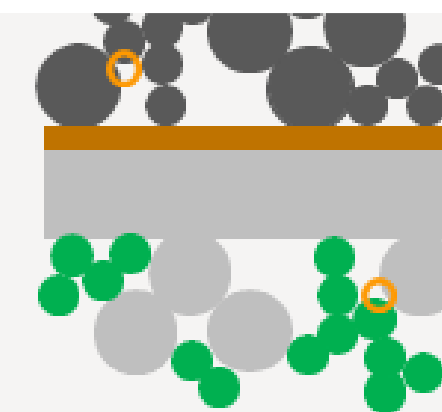
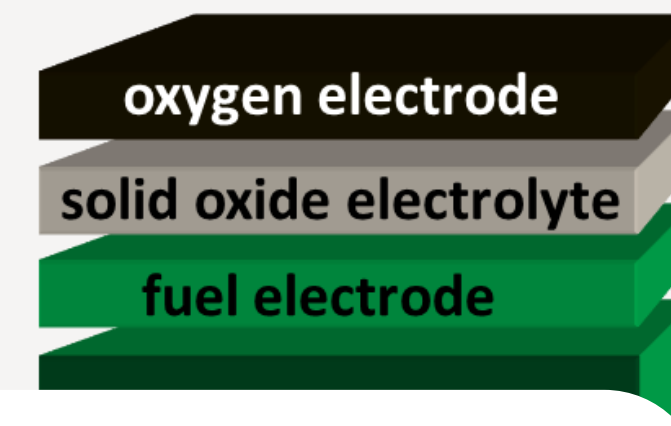
Co-SOEC (durability) tests are technically enormously challenging, particularly under relevant conditions

- ✓ ECo involved leading groups in testing of SOE (SOFC), who managed to carry out a comprehensive test matrix

Improve SoA cells is a difficult undertaking

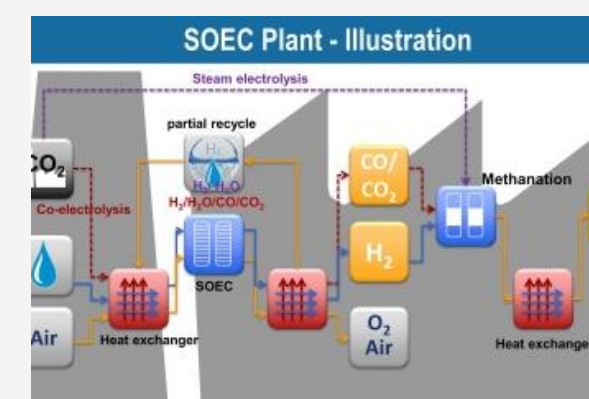
- ✓ ECo pursued improvement of different electrodes with different strategies – materials & structuring - to succeed.

Cell type	version/Test	SoA	ECo 1	ECo 2	ECo 3	ECo 4
Steam SOEC		✓	✓	✓	✓	✓
Co-SOEC		✓	✓	✓	✓	✓
Constant operation		✓	✓	✓	✓	✓
Dynamic operation		✓		✓		✓
Effect of contaminants		✓				
Atmospheric pressure		✓	✓	✓	✓	✓
High pressure		✓		✓		
Cell		✓	✓	✓	✓	✓
Stack		✓	✓	✓	✓	✓
System		✓		✓	✓	



Lack of experimental data about exact composition of relevant CO₂ streams

- ✓ Additional analysis campaign was performed on two Post-Combustion CO₂ capture facilities



Open access publication requirement, ECo partners were among the first movers meeting serious obstacles

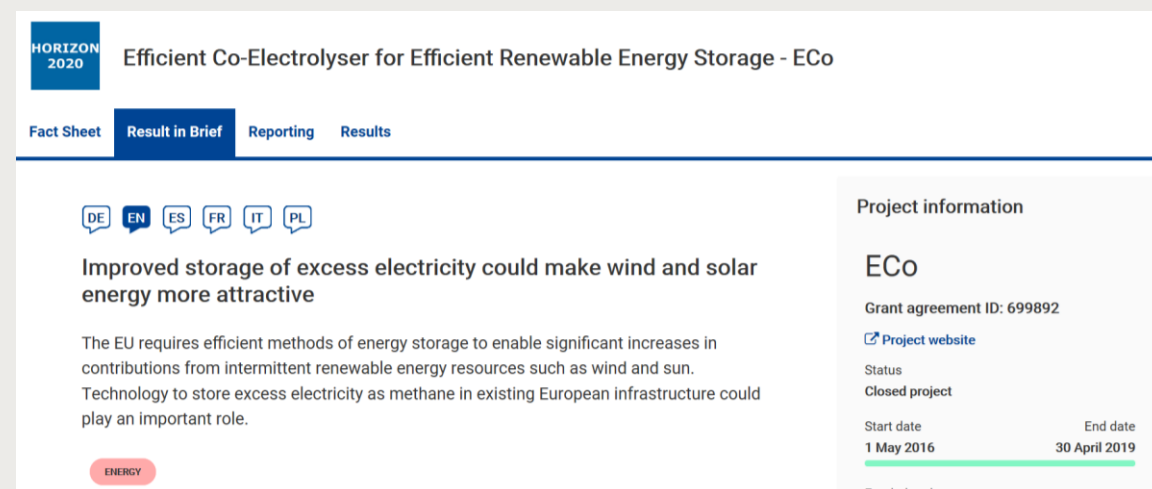
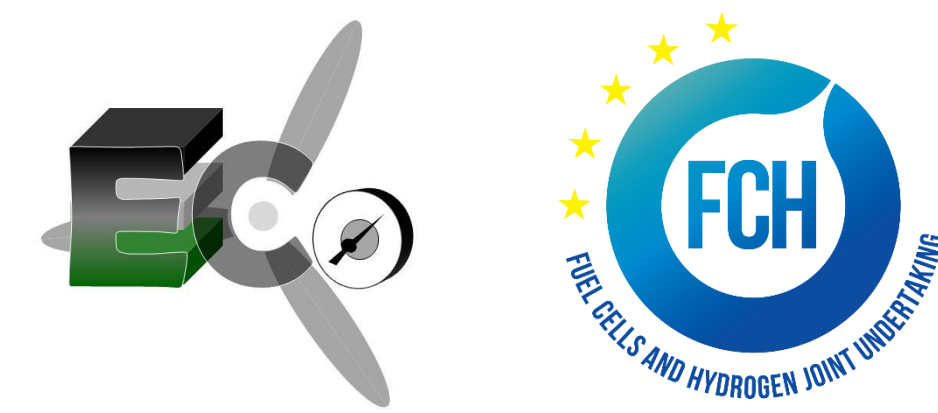
- 💰 Costly realisation



Communications Activities



Communications Activities



Cordis



Two Popular articles (DK, ES)

Scientific contributions

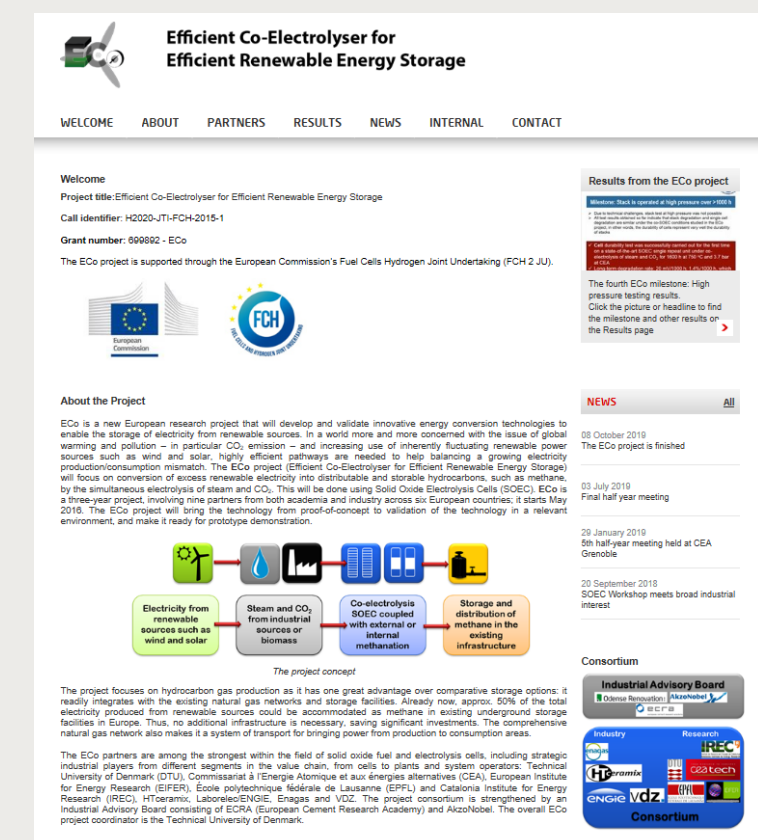
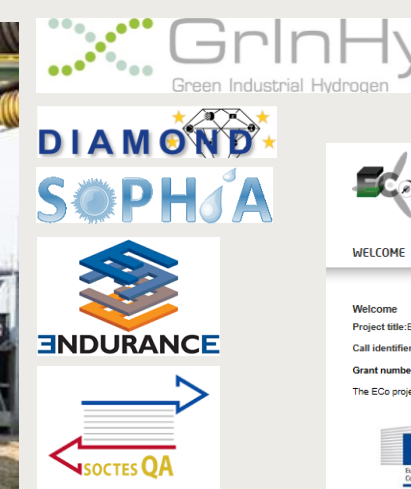
So far:

Conferences: 10 oral presentations, 9 posters

Articles: 10 peer-reviewed articles, 3 submitted



Hannover Fair



Outreach to schools (Science week, Science festival)



Social media



ECo SOEC



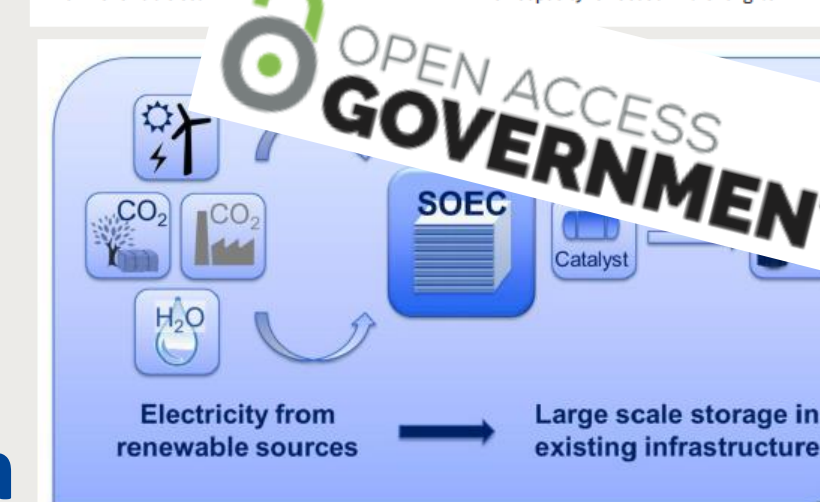
Two Information folders

Web Information

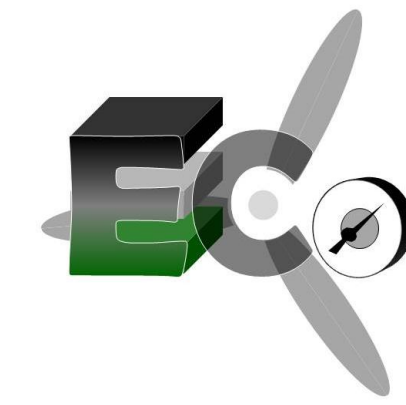
Project web page

Electricity from renewable sources must be stored efficiently

Anke Hagen, Dr.rer.nat from renewable sources professor at DTU Energy explains why it is important that electricity storage capacity is needed in the long-term



EXPLOITATION PLAN/EXPECTED IMPACT

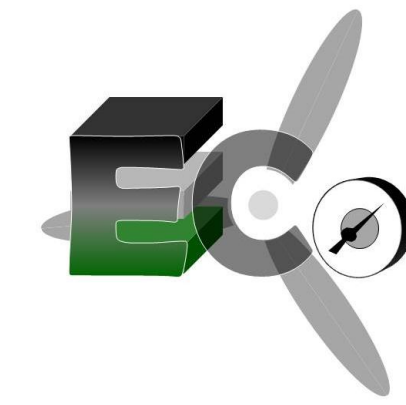


Exploitation

- SOE technology providers: Cost reduction of SOE technology through improved performance & durability based on SoA cells
- Economic potential:
 - Cement plant with oxy combustion CO₂ capture: Supply of the needed O₂. Formed methane substitutes part of the fossil fuel input for cement production.
 - Biomass gasification plant: Boost of the methane production through using the CO₂ bi-product.
 - Biogas plant for methane production: Methane output is doubled through conversion of the inherent CO₂ in biogas into methane.



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Impact

- The improved electrolysis cells allow for 100 °C lower operating temperature with the same gas output as compared to SoA.
- Durability of cells and stacks in co-SOE operation reached a value threshold needed for commercialization (degradation rates <1% /1000 h) including realistic operation conditions such as “wind-profile” electricity and high-pressure operation.
- System validation with improved ECo cells reaching high electrolysis efficiencies of 94%.
- For the first time delivery of a co-SOE plant design including renewable electricity input and methane output, allowing for definition of optimum parameters to achieve high efficiencies, gas output, etc.





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