



**FUEL CELLS AND HYDROGEN**  
JOINT UNDERTAKING

# **ELY4OFF**

## **PEM ElectroLYsers FOR operation with OFFgrid renewable installations**



**Pedro Casero**

**Aragon Hydrogen Foundation, FHa**

[www.ely4off.eu](http://www.ely4off.eu)

[pcasero@hidrogenoaragon.org](mailto:pcasero@hidrogenoaragon.org)

**Programme Review Days 2019**

Brussels, 19-20 November 2019

# PROJECT OVERVIEW (JM)



- **Call year:** 2015
- **Call topic:** FCH-02.1-2015 (PEM ElectroLYsers FOR operation with OFFgrid renewable installations)
- **Project dates:** 01/04/2016-30/09/2019
- **% stage of implementation 01/11/2019:** 100%
- **Total project budget:** 2,315,217 €
- **FCH JU max. contribution:** 2,315,217 €
- **Other financial contribution:** 0 €
- **Partners:** Aragon Hydrogen Foundation (**FHa**), ITM POWER (TRADING) LIMITED (**ITM**), Instrumentacion y Componentes S.A. (**INYCOM**), EPIC POWER CONVERTERS SL (**EP**), COMMISSARIAT A L ENERGIE ATOMIQUE ET AUX ENERGIES ALTERNATIVES (**CEA**).



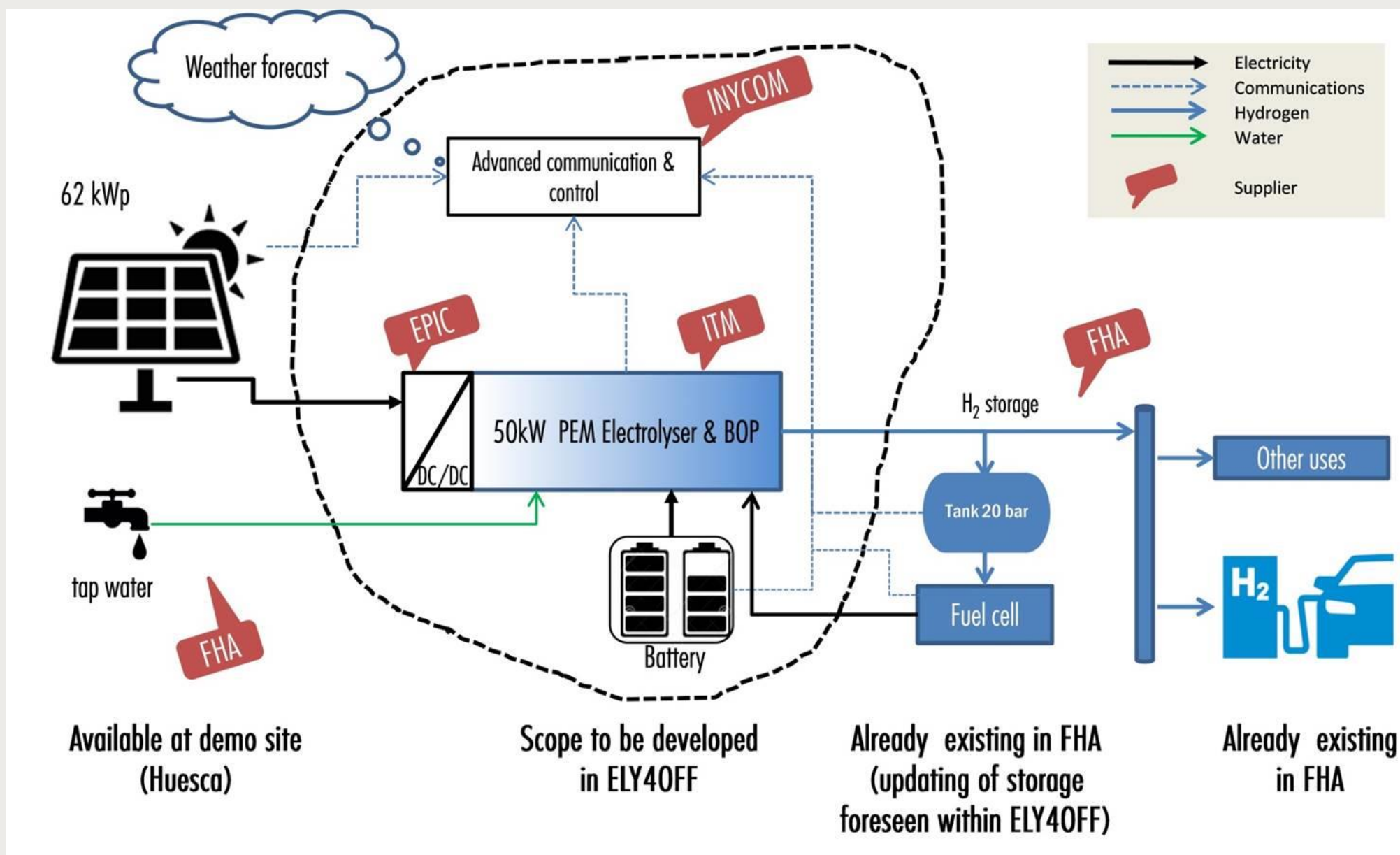


# PROJECT SUMMARY

**Purpose:** the **development** and **demonstration** of an autonomous **off-grid** electrolysis system linked to **renewable energy sources**.

The **PEMWE** industrial prototype (50 kW) will be **directly linked** to track the solar **photovoltaic** power source cold start and rapid response to changes

The **demonstration period** in a relevant environment (TRL 6) lasted **7 months** and will take place in Huesca, Spain.



## 400 kg of green H<sub>2</sub> produced during the Final Meeting

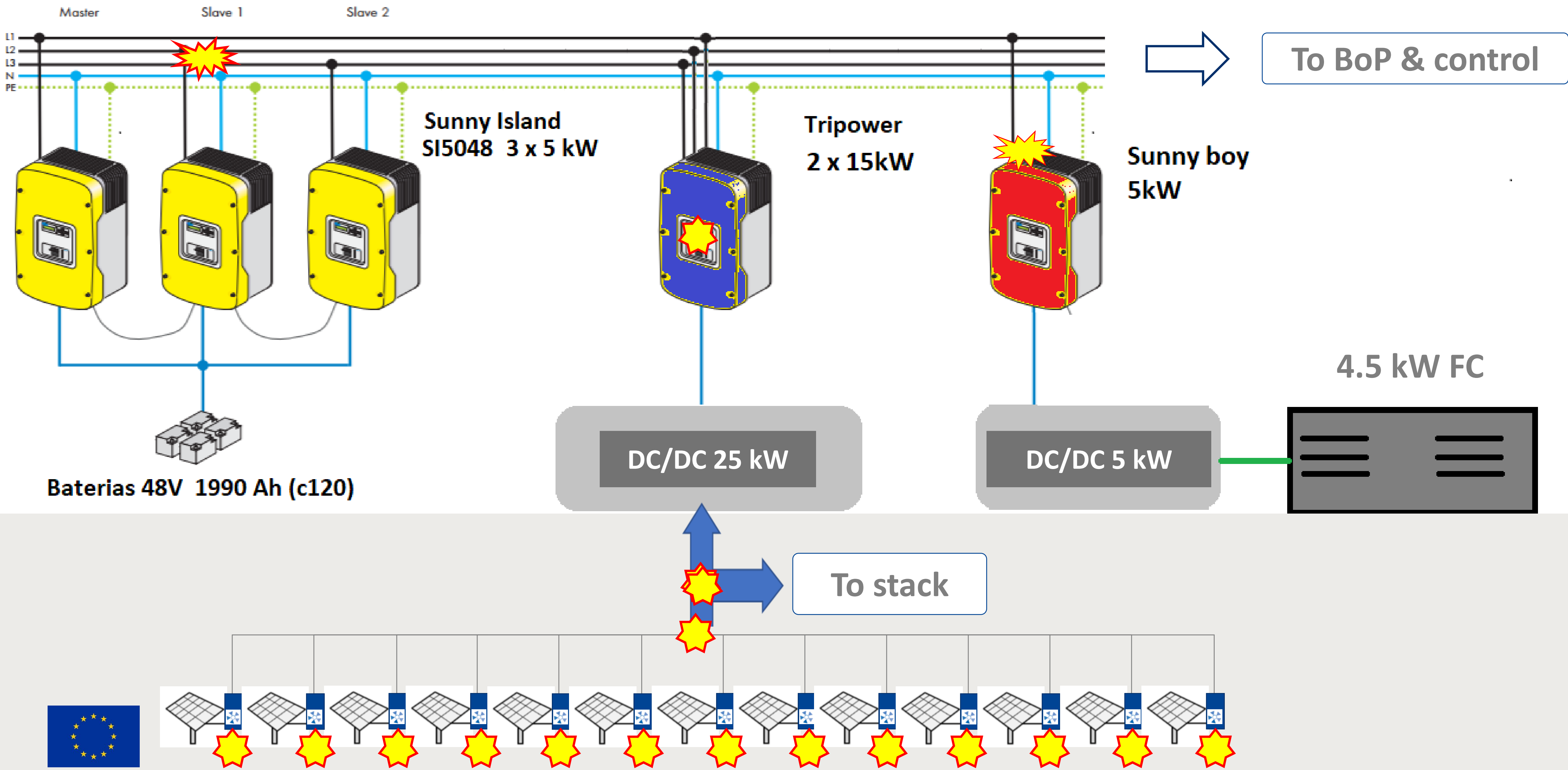
The final meeting of the FCH JU ELY4OFF ([www.ely4off.eu](http://www.ely4off.eu)) project has taken place on 26 September 2019 in Huesca in the premises of FHA in Huesca. With the participation of all the stakeholders involved in the project, the final meeting took place to discuss the details of the on-going activities and to qualify the results [...]

[Read more](#)

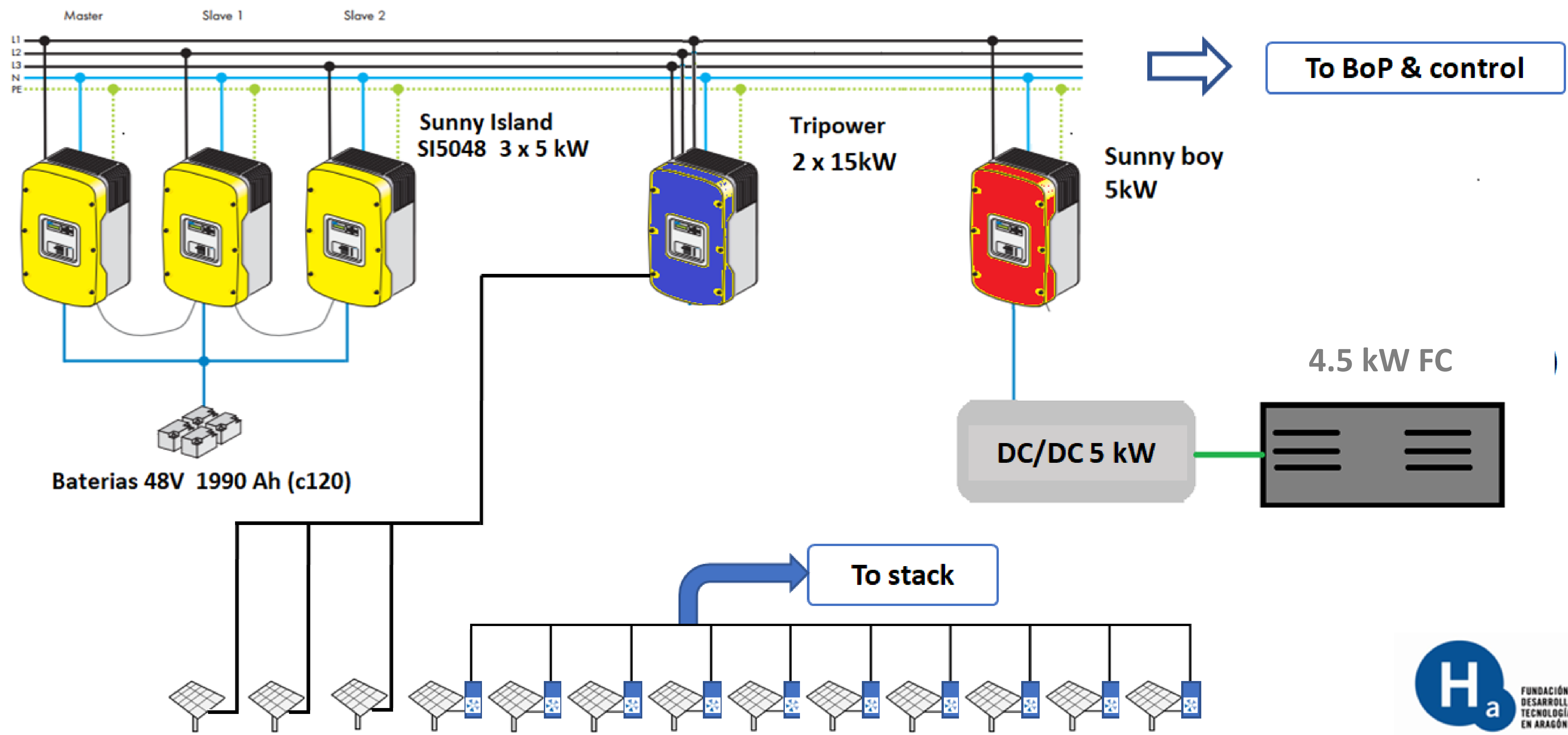




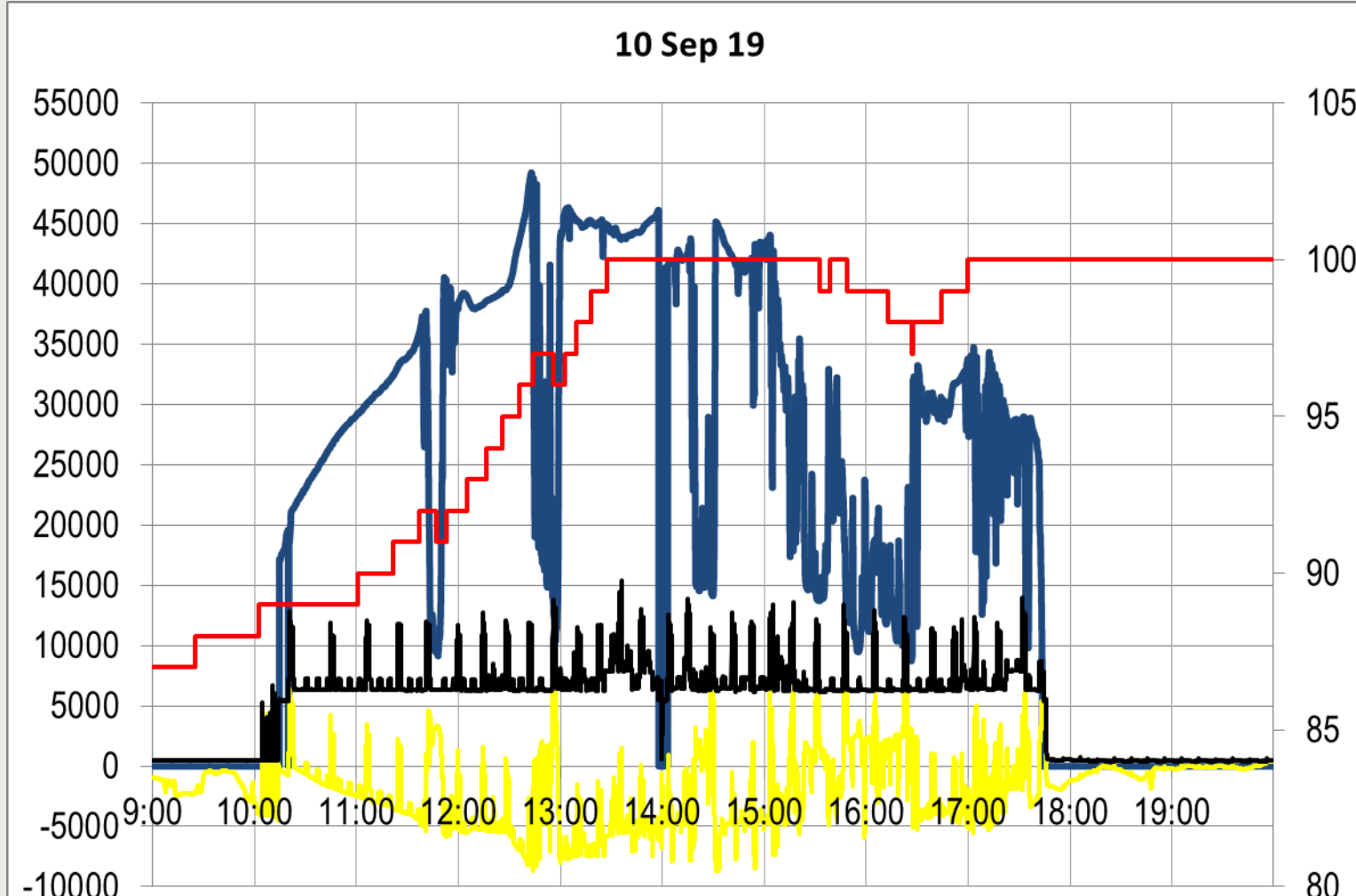
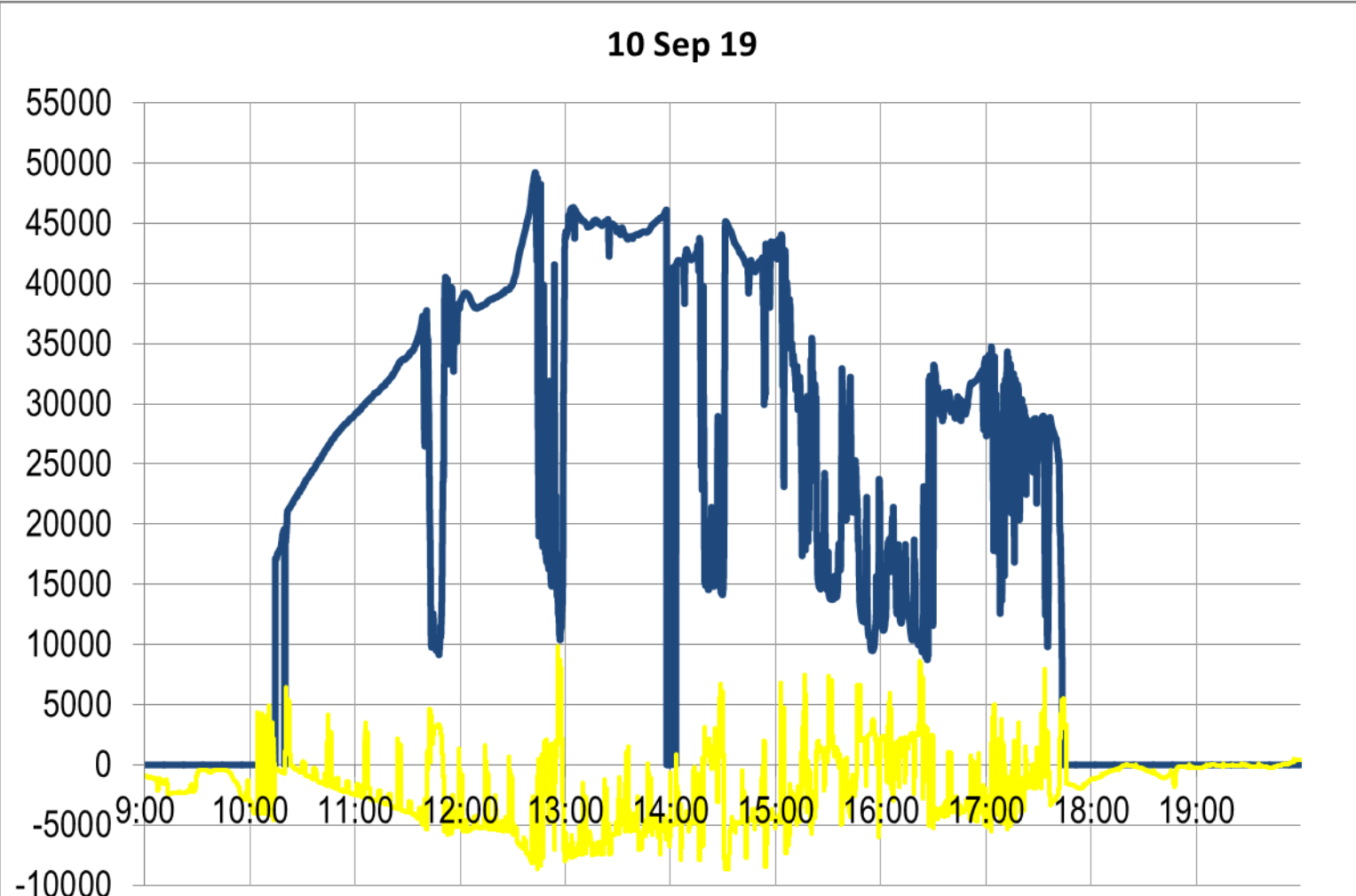
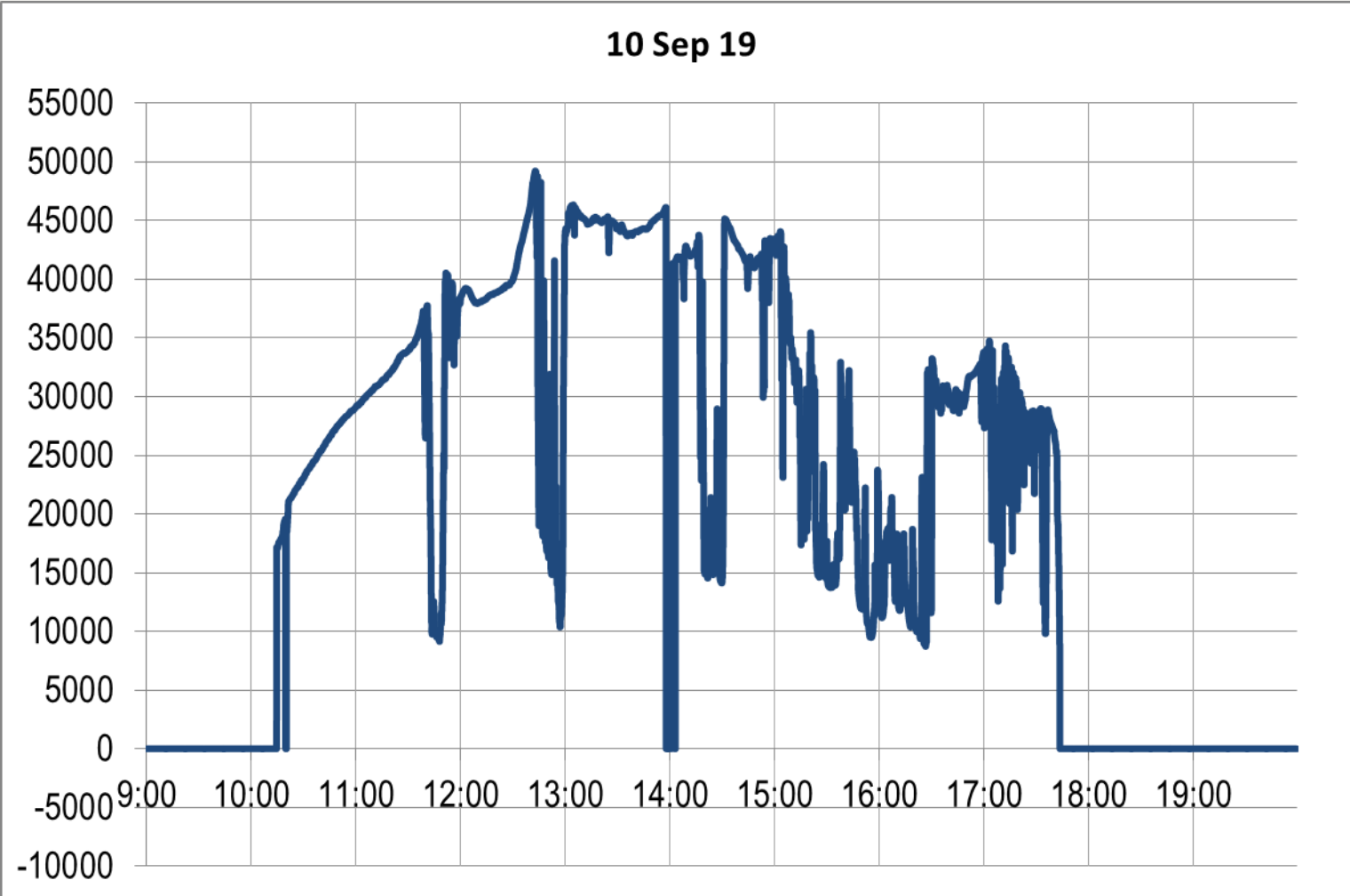
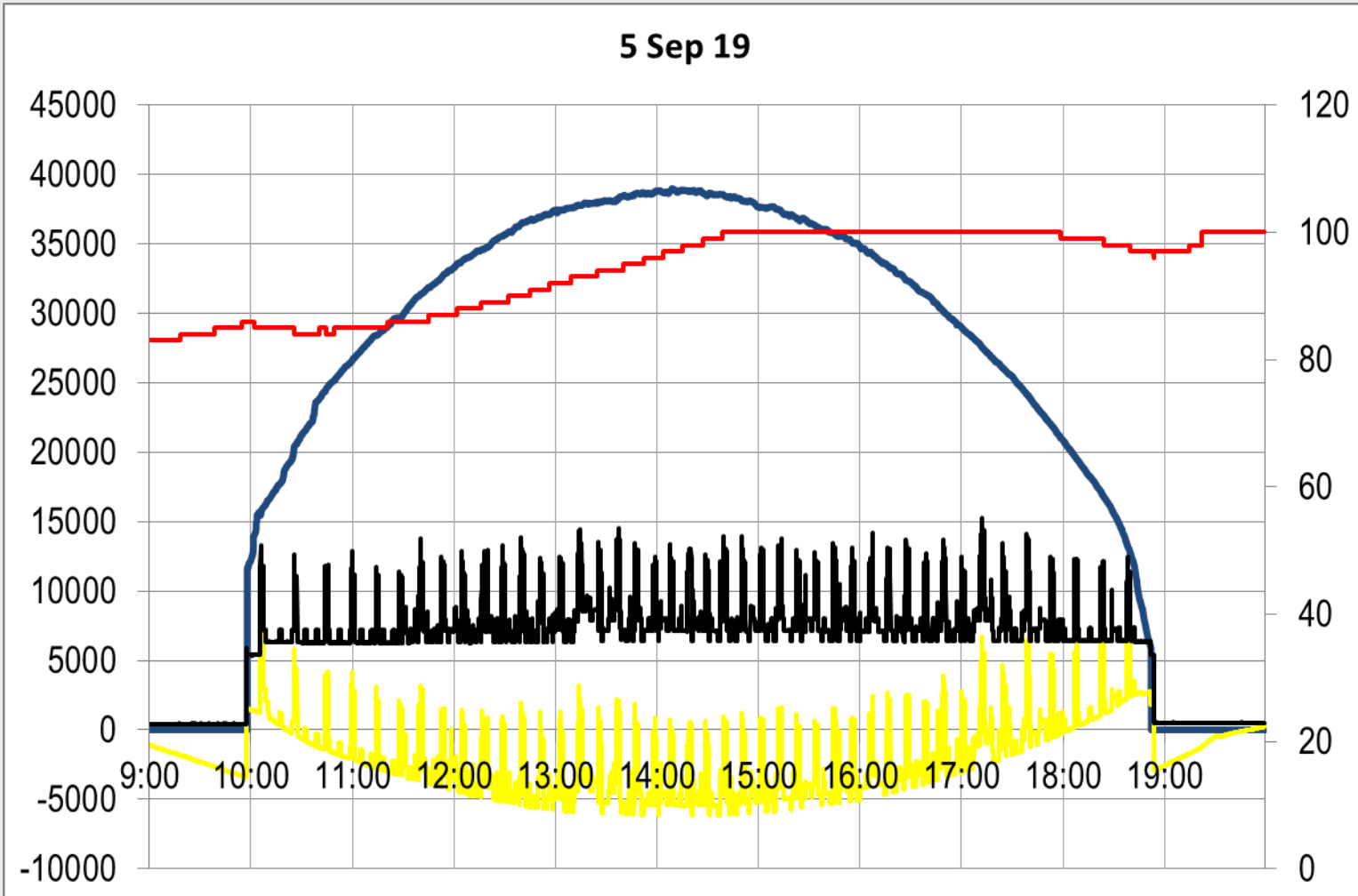
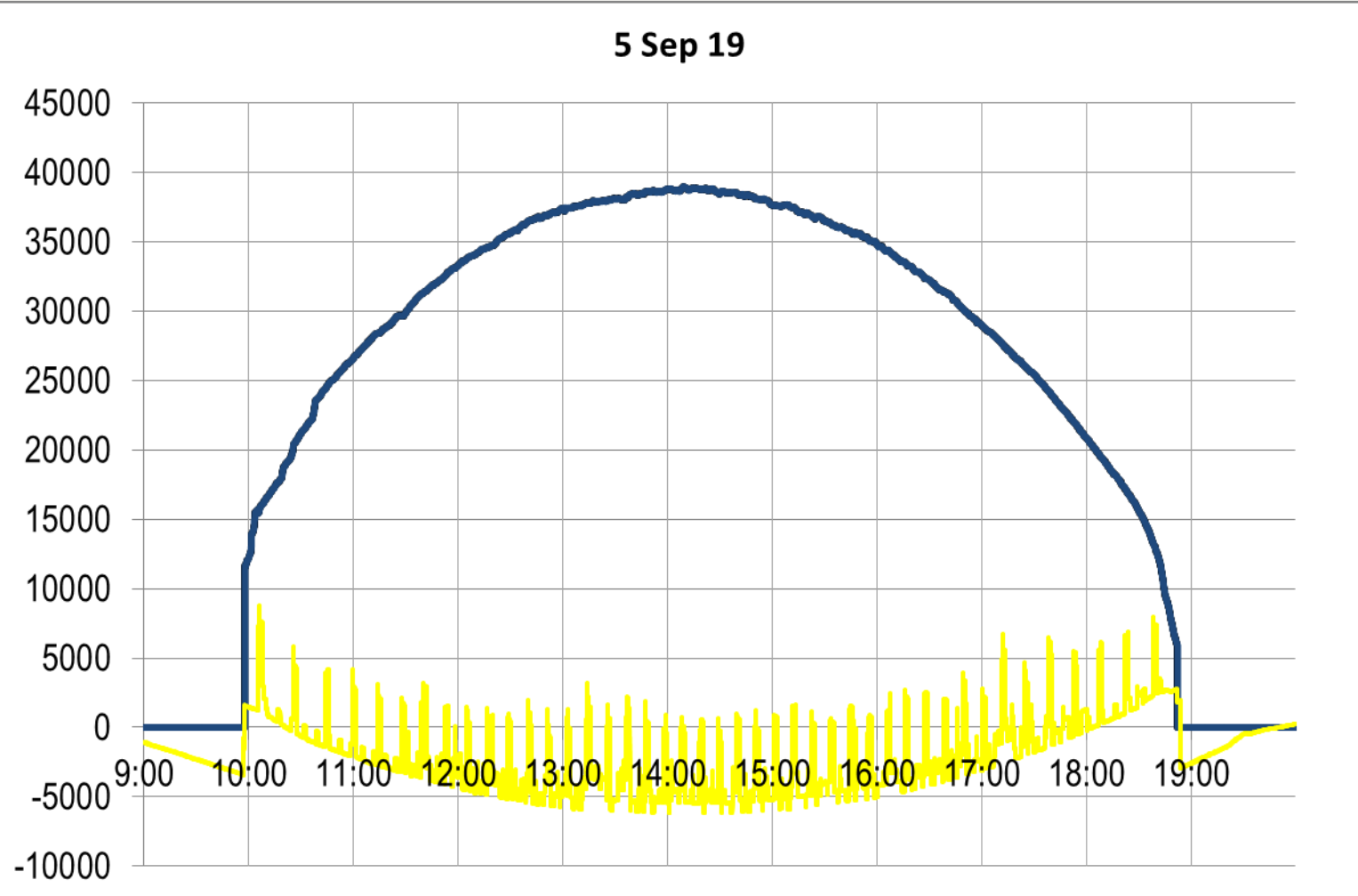
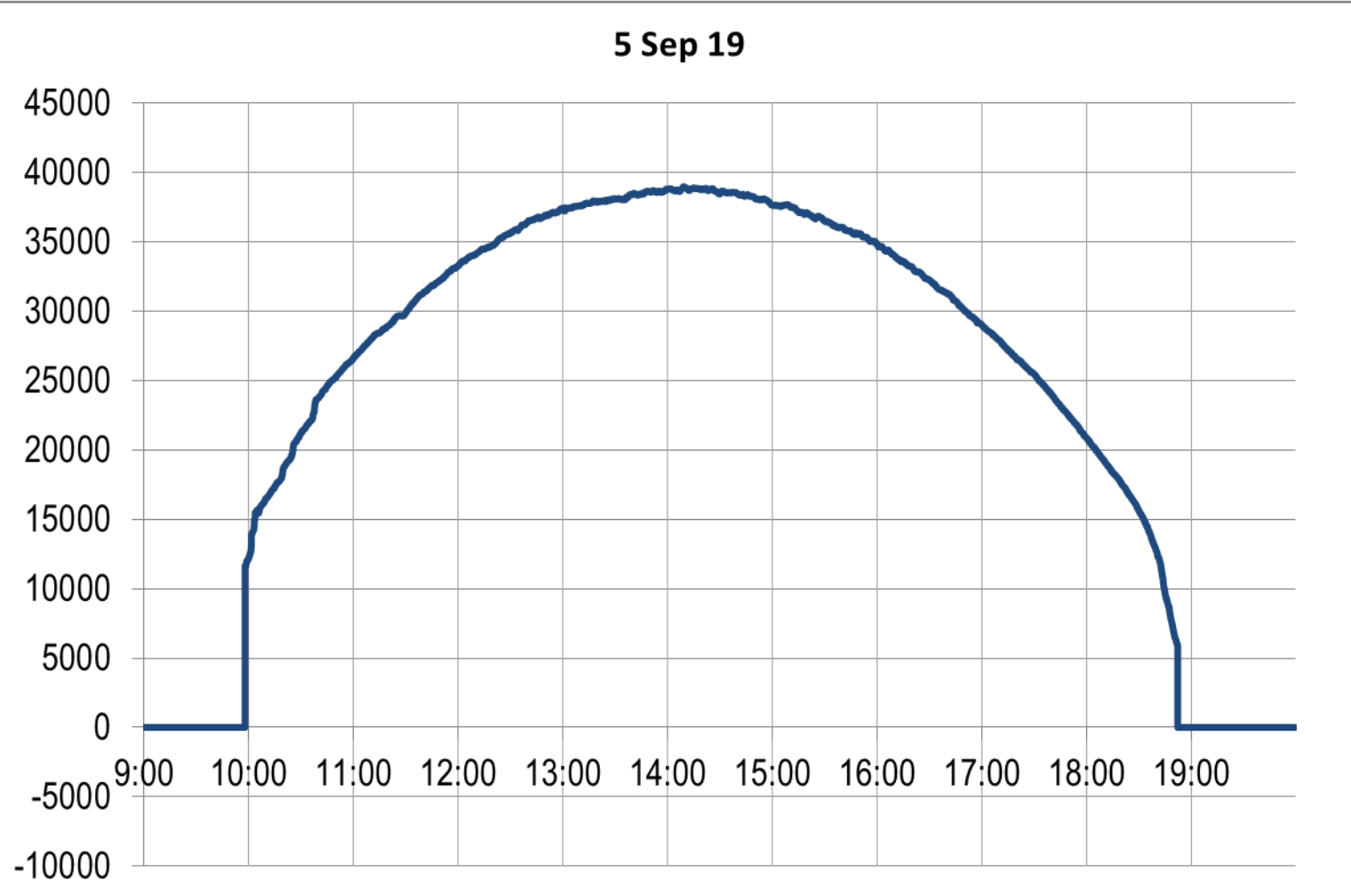
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## Positioning vs SoA

PARAMETER	Target	SoA achieved by others	Reference	Comments
Efficiency at system level	50 kWh/kg	48 kWh/kg @ 100 kg/day	NEPTUNE	Max power reached during demo was 82 %
Efficiency degradation	2 %/8000h	1.5%	NEPTUNE	Can't be measured until stack returns to lab conditions
CAPEX	6 M€/(t/d)	3 M€/(t/d) @ 1 MW scale	REFHYNE	Size of unit influenced dramatically the cost
H2 production flexibility	5-150 %	20-300 %	NEPTUNE	Not possible to demonstrate on-site as PSU is limited
Hot start (min to max power)	2 seconds	1 second	QualiGridS	

Main design parameters: 1 A/cm<sup>2</sup>, 20 bar, 55°C , stack 50 kW

## Application and market area

- Telecoms
- Power to gas, both on-shore and off-shore
- Energy systems for isolated areas (e.g. mountains)
- Replacement of diesel engines in off-grid installations
- Off-grid HRS to supply to FCEVs
- Fertiliser production





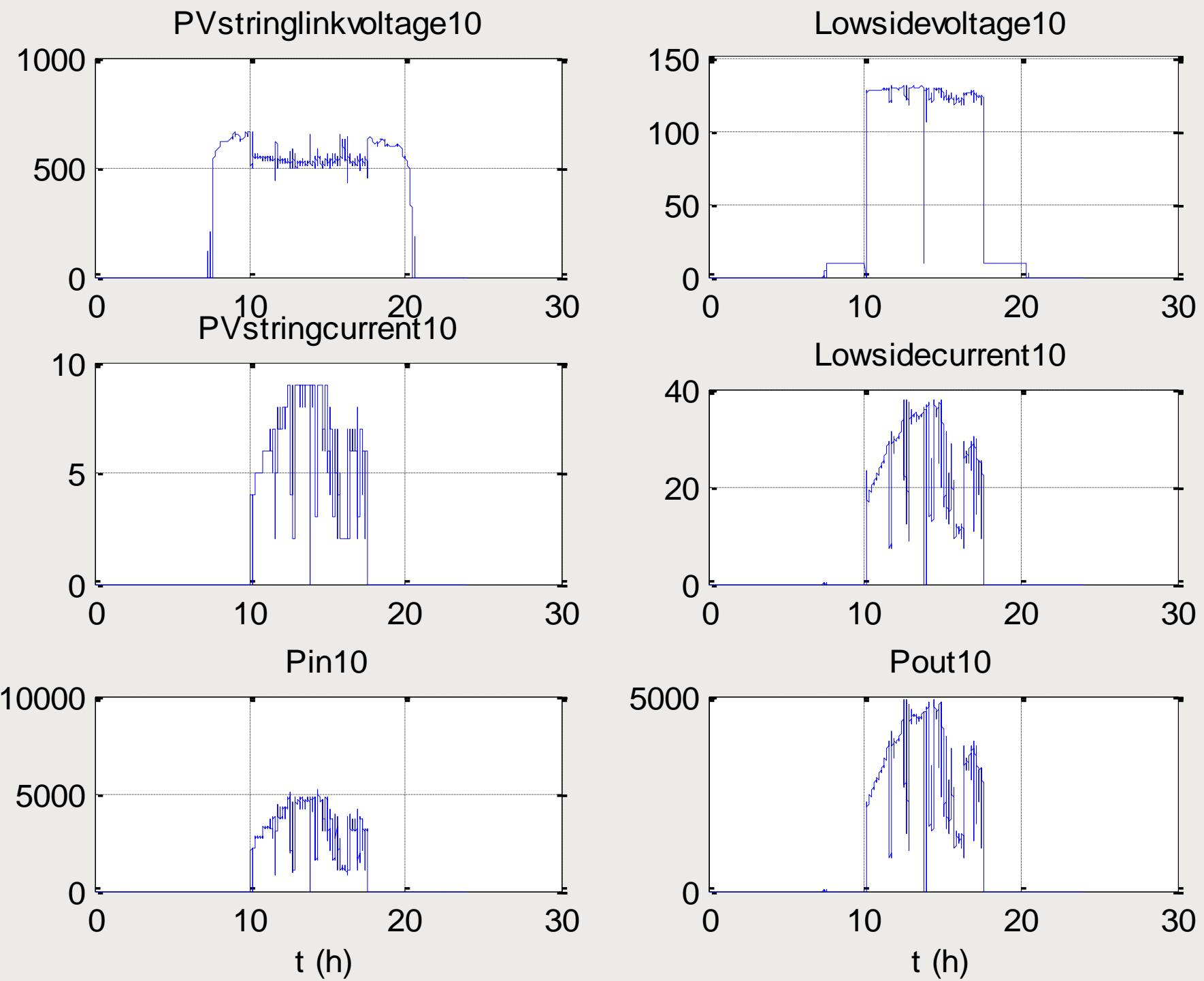
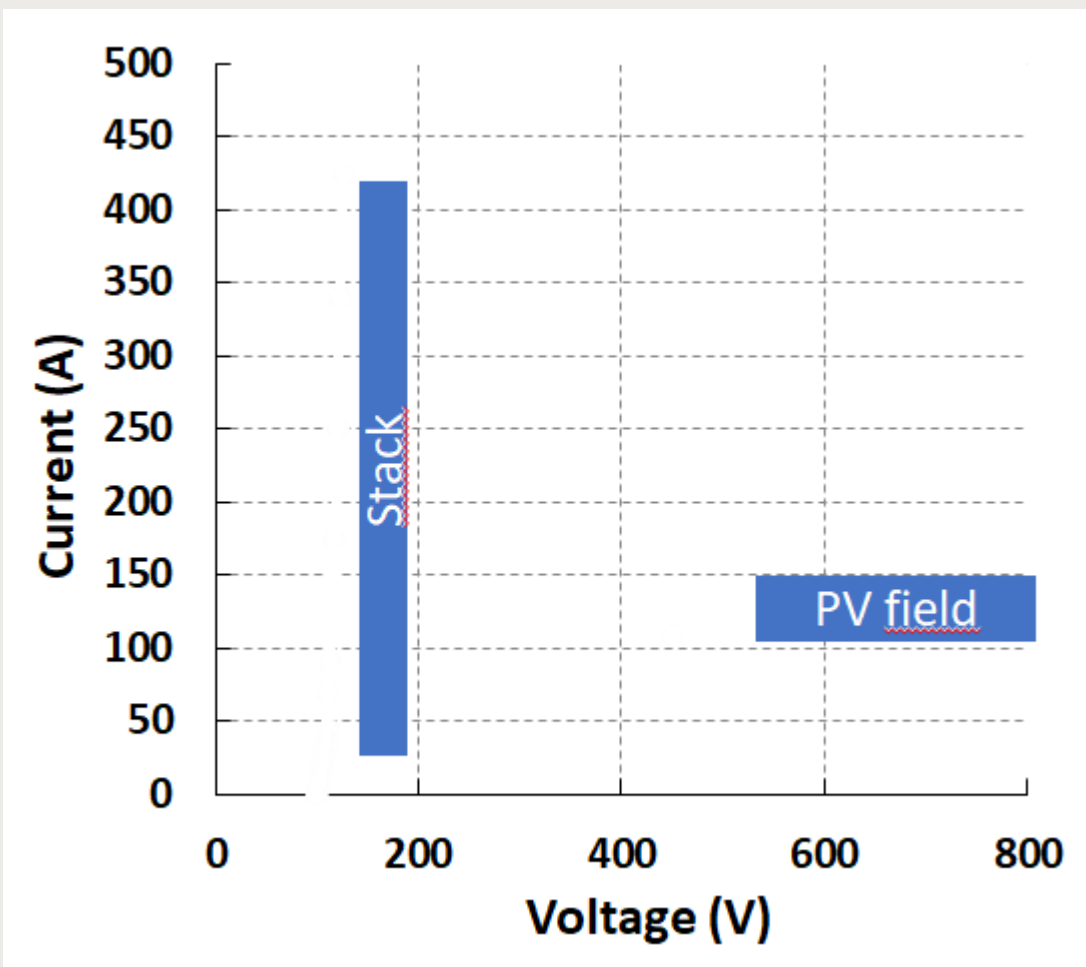
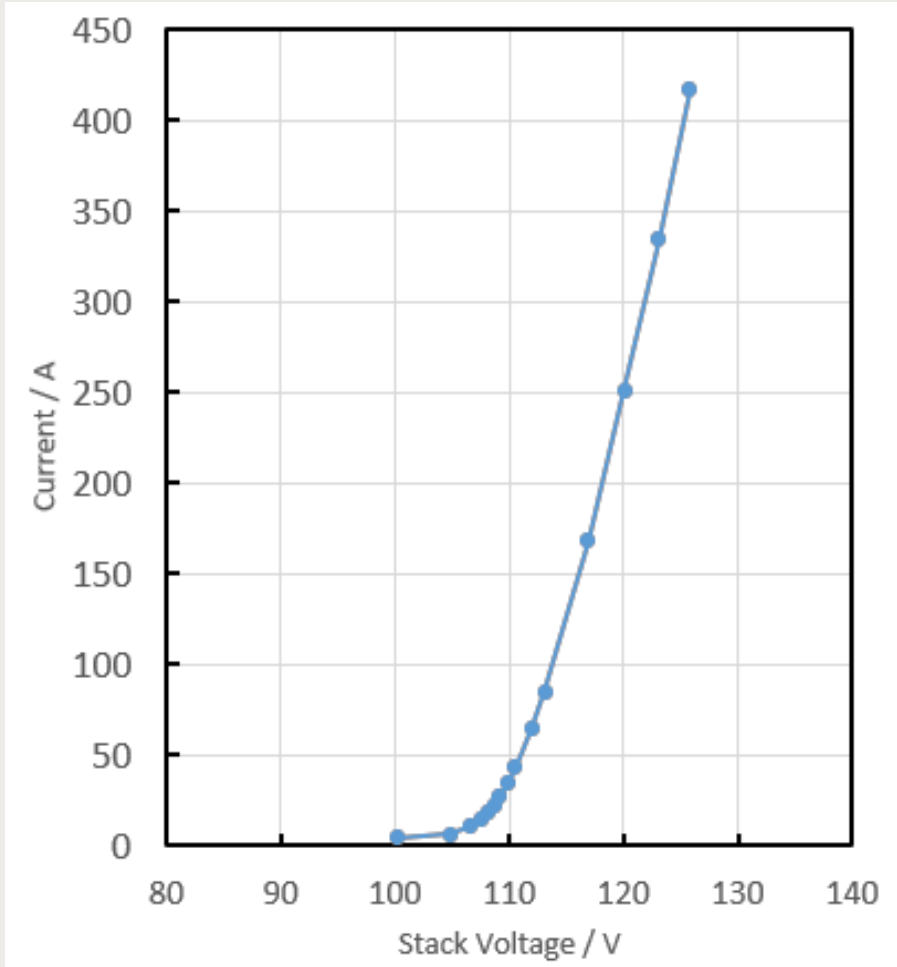
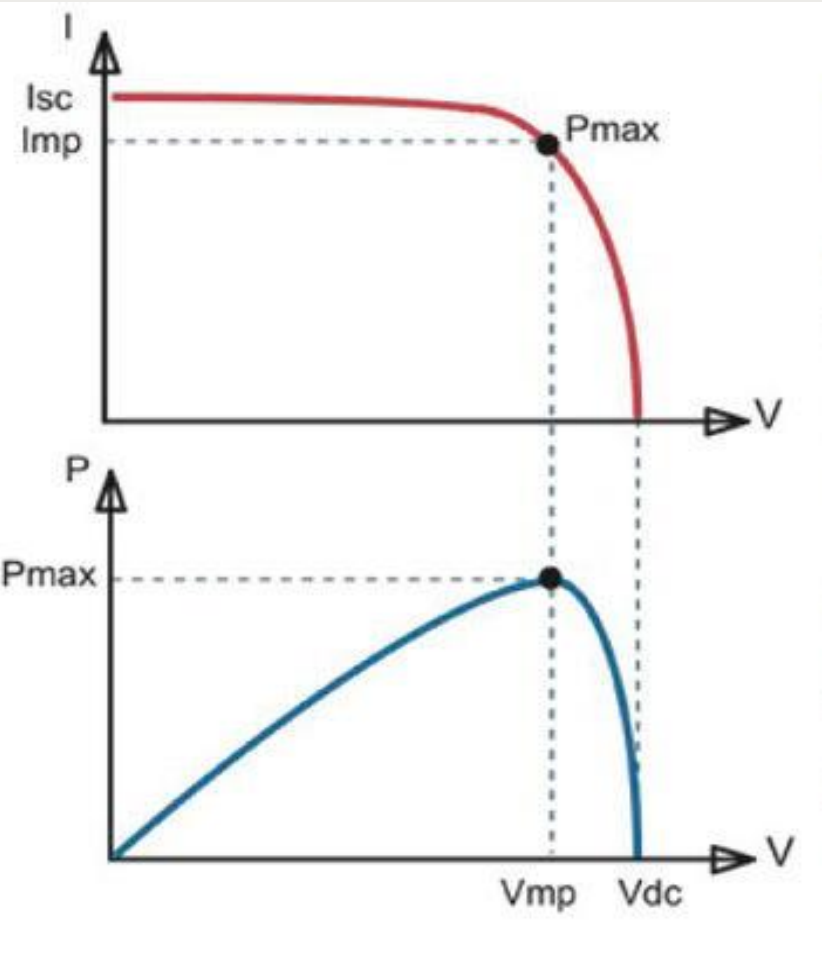
# PROJECT ACTIONS– Efficiency of the PSU (DC/DC)



Current technology: rectifier (90-96%) & inverter (90-96%)

PV output: 450 – 800 V

Stack reqs.: 110 – 160 V





# PROJECT ACTIONS– Ramp up (sec to full load)

Achievement to-date

Project start  
<2 seconds

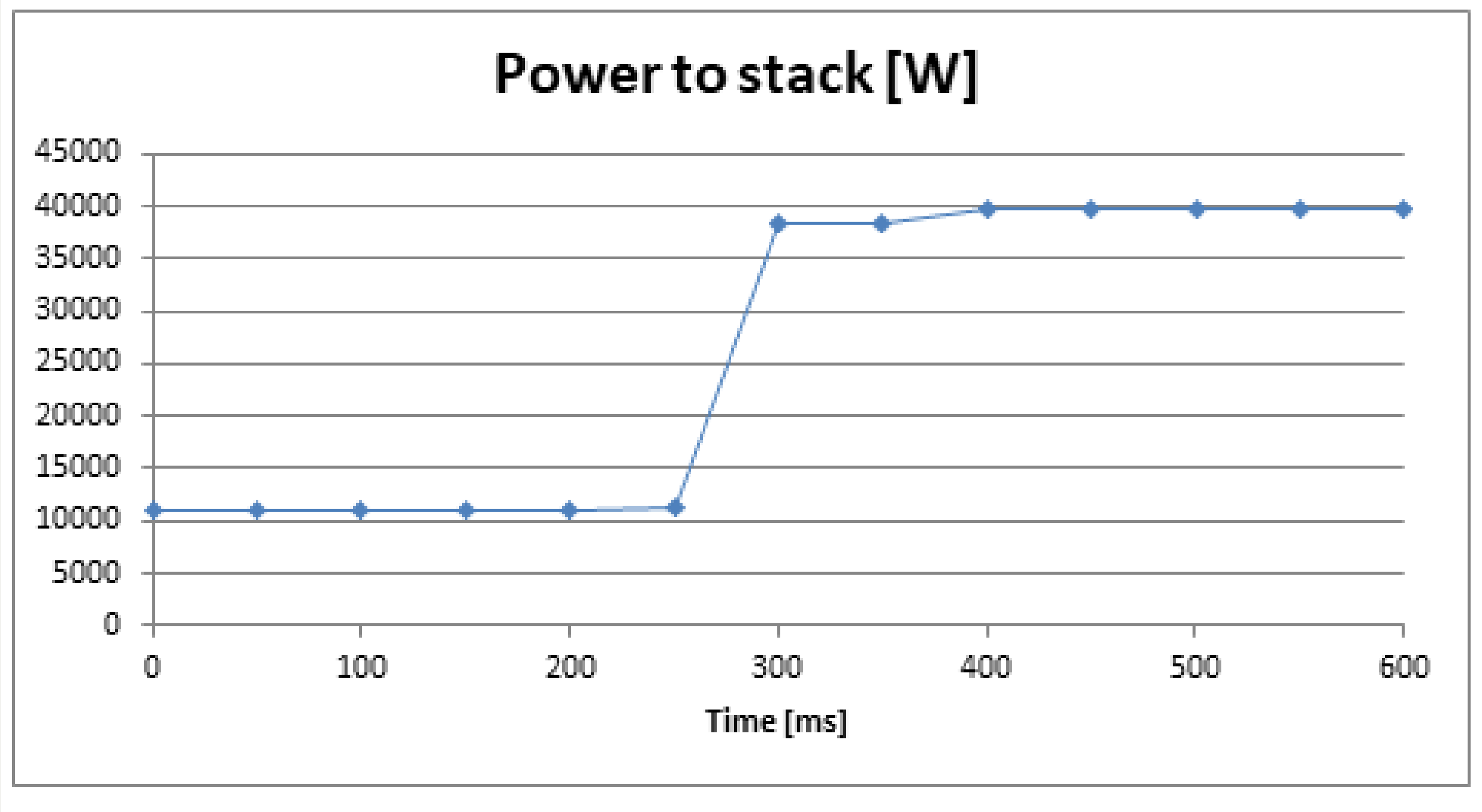
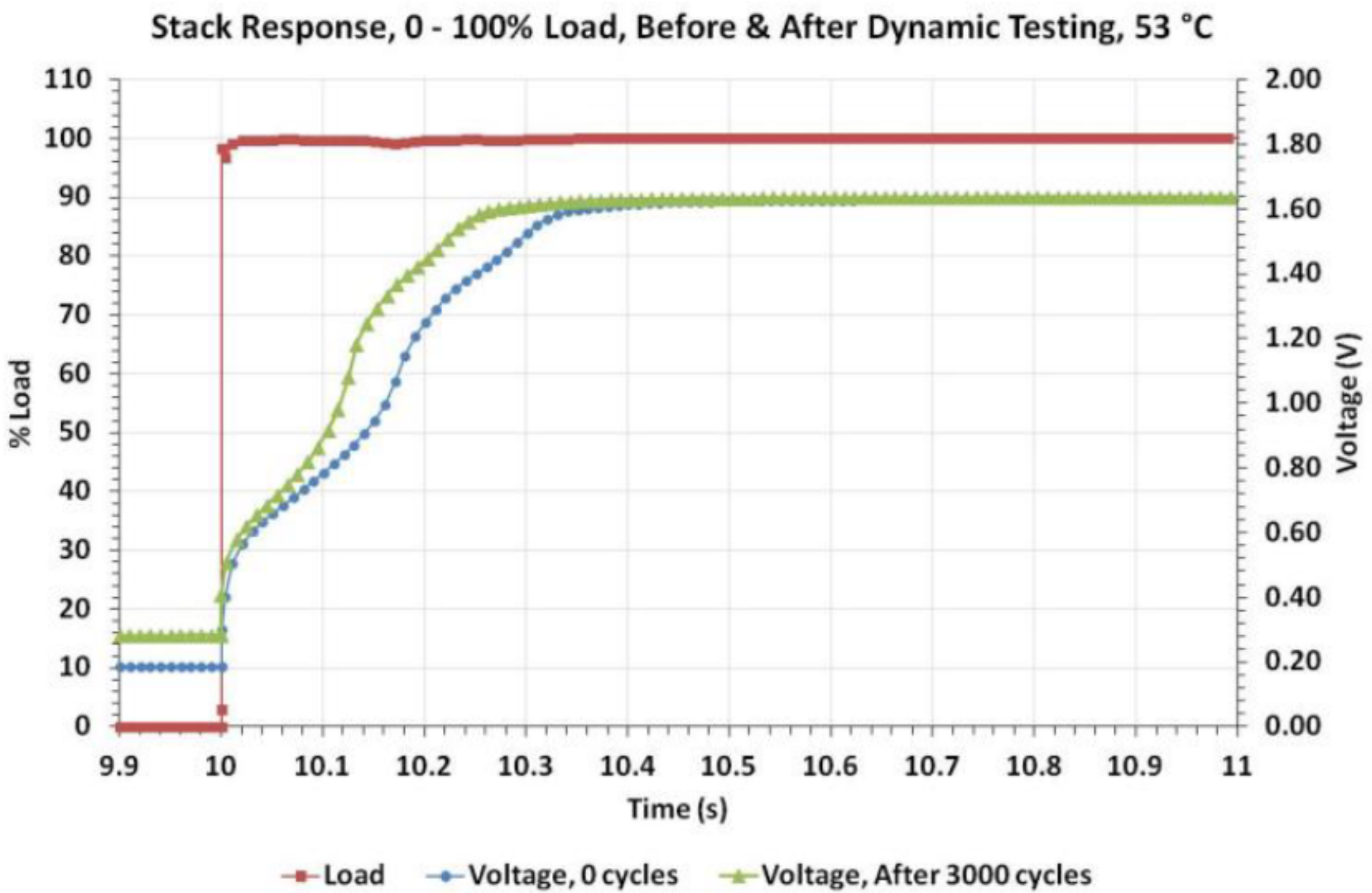
Achieved: <100 ms

TARGET  
2 seconds

25%

50%

75%



# PROJECT ACTIONS – Availability

Achievement to-date

Project start:

--

Target:

--

25%

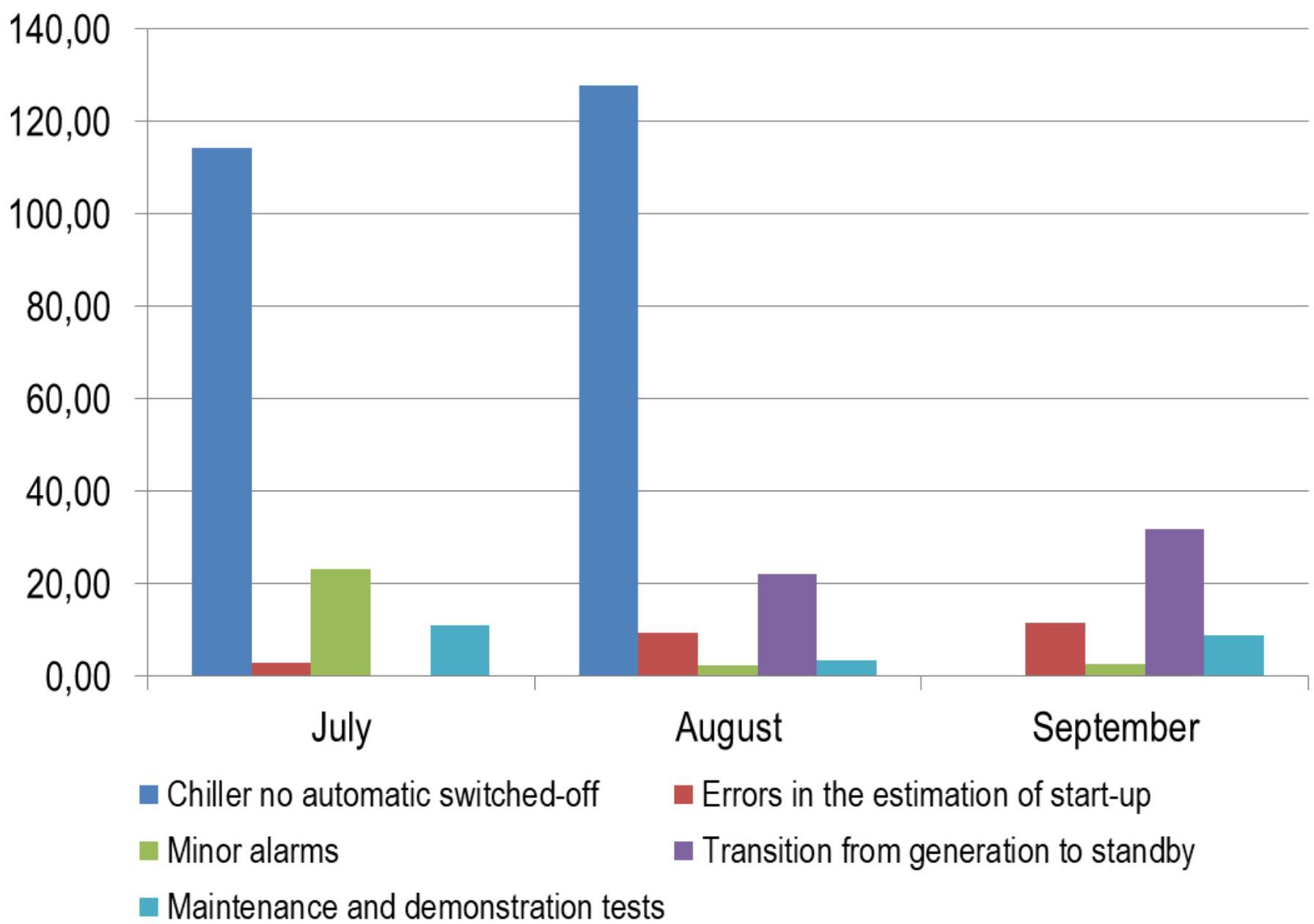
50%

75%

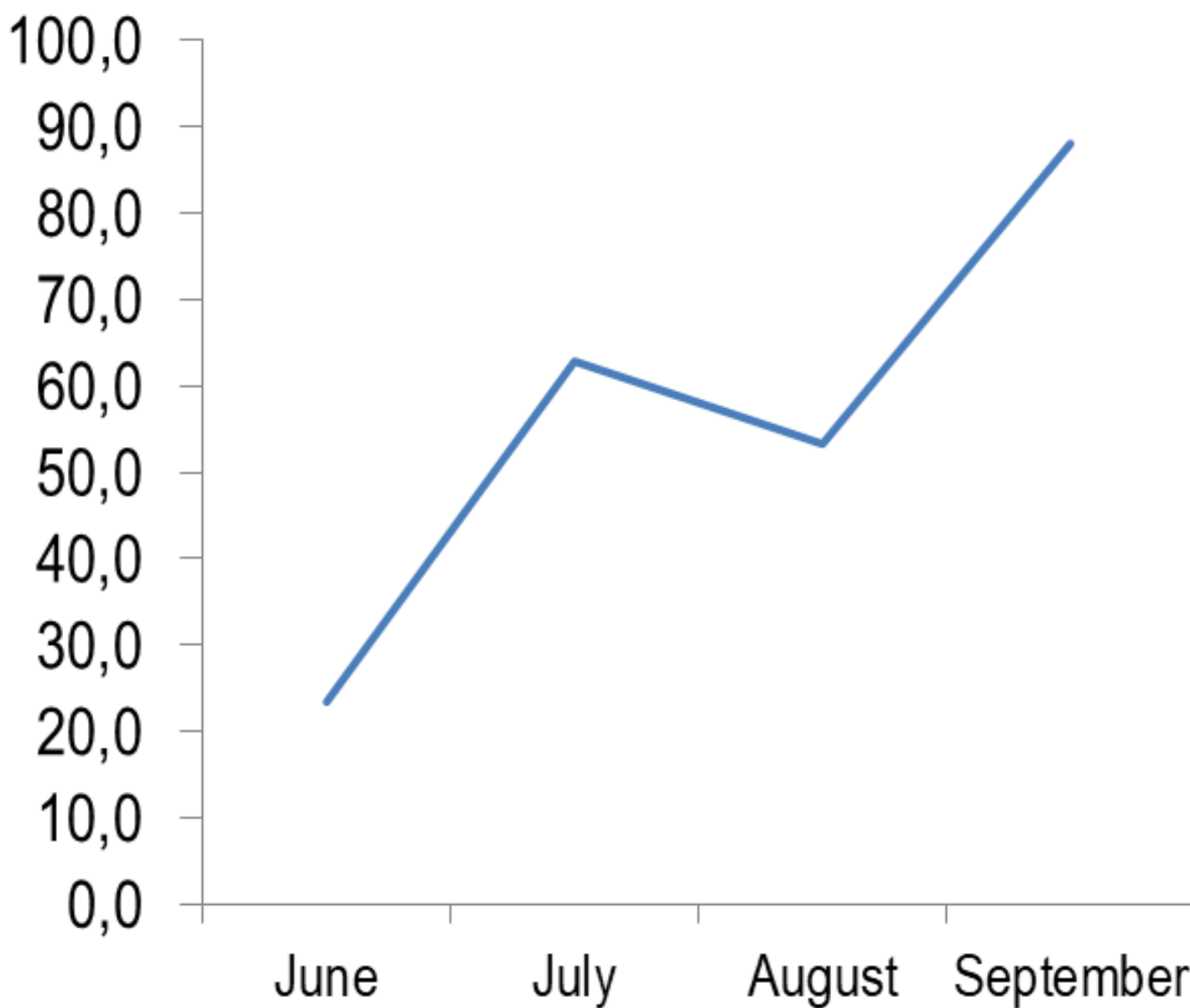
## Main causes of unavailability

- Immaturity of control system
- Some components in manual operation
- Inaccurate start-up estimation
- Alarms due to off-grid control different from on-grid
- Others (maintenance, tests, ...)

Causes of unavailability in hours



Equivalent hours [h]





# Risks and Challenges

## Insufficient durability of thin membrane → thicker commercial was selected

- 50  $\mu\text{m}$  MEA and tested at 1 A/cm<sup>2</sup>, 54°C and 20 bar: 88,1% eff achieved but short circuits during tests after 765 h
- Commercial thicker membrane: 86% eff, degradation under 10  $\mu\text{V/hr}$  and reversible



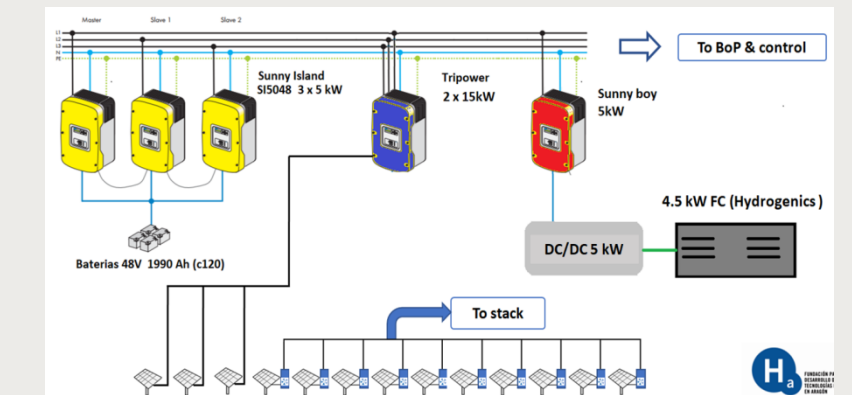
## Fabrication & assembly delays → Demo period re-scheduled (extension)

1. Modifications in ely due to off-grid conditions
2. Presence of field engineers during commissioning (summer)
3. High interdependence of subsystems (DC/DC converters, electrolyser, control)



## Energy management configuration → the intended one could not be tested

- DC, 3P AC, and 1P AC: the optimal solution is full conversion of PV to DC and then split
- Problems with commercial DC(low)/DC(high): finally 3 strings dedicated to BoP & storage



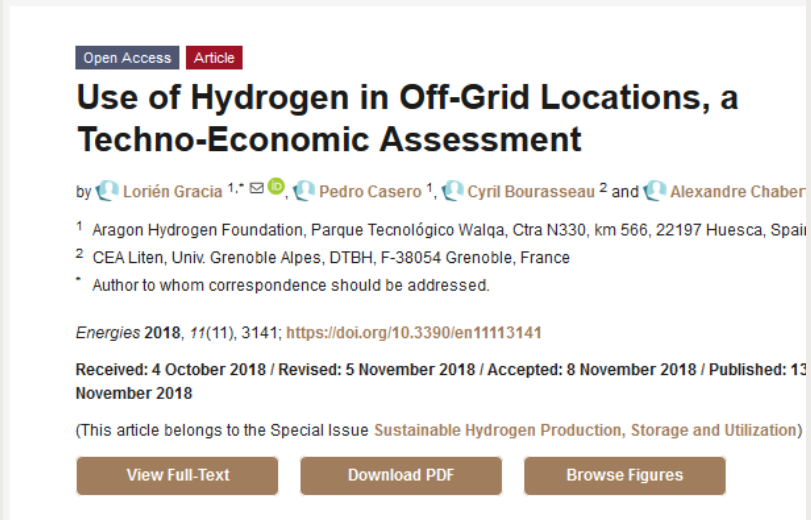
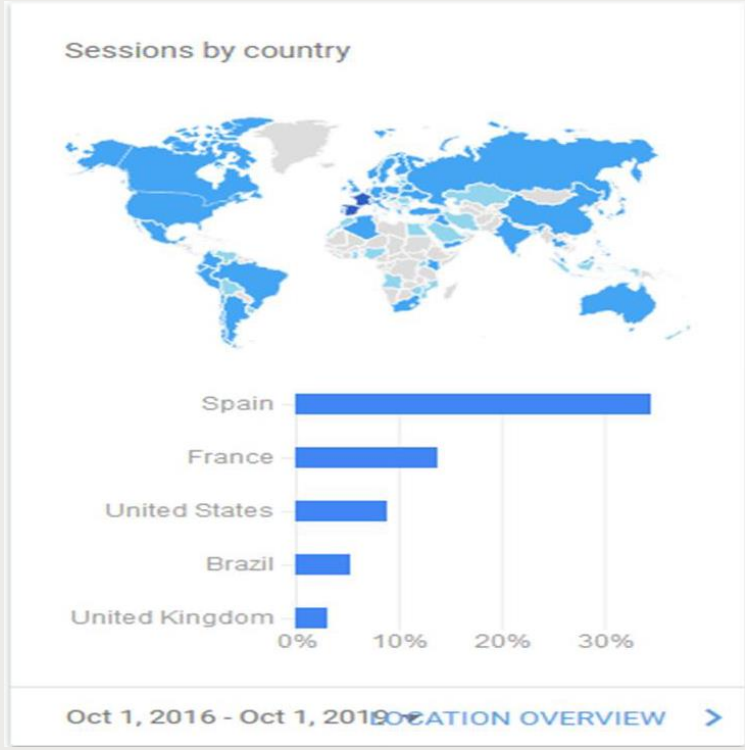
## Demo period covered Spring & Summer → desirable extreme weather

- The rest of the year is required to stress the system performance
- Fuel cell has not entered into operation during demo





# Communications Activities





# EXPLOITATION PLAN/EXPECTED IMPACT



## Exploitation

Service offered by EC: **Business Plan Development (BDP)** provided in Nov 2017

### Unique selling points:

- **Dynamic and fast** answer H2 production
- Excellent H2 **purity** for any purpose
- **Self-sufficient** system up to several days
- **Scalable** up to 10 MW

### Strategy Plan:

- **6 exploitable results** (ITM: 3, EPIC: 1, INYCOM: 1, FHa: 1)
- **3 business cases** elaborated: off-grid installation, PtG, and mobility.
- **8 target markets** identified: Telecoms, PtG, isolated areas, back-up systems in weak grids, HRS, fertiliser production,

...

## Impact

- Partners agree to continue the testing **post-project**
- Strict off-grid conditions lead to significantly **higher LCoE**: necessary to consider RES potential
- Off-grid elys can hardly compete economically at kW scale -> **R&D at MW** scale should be undertaken
- Better **combine** wind and solar
- Predicted costs of merely H2 production are not too high -> **R&D on down-stream components** is required
- Do not forget to consider the **avoided cost** of connecting to grid and grid fees.
- Since the project started there are new **positions on green H2 at massive scale** in Australia, Nord Sea region, Saudi Arabia





# FHa team in PRD2019



FUNDACIÓN PARA EL  
DESARROLLO DE LAS NUEVAS  
TECNOLOGÍAS DEL HIDRÓGENO  
EN ARAGÓN



**DR. FERNANDO PALACÍN**

Managing Director



**MR. GUILLERMO FIGUERUELO**

Business Development Manager



**DR. VANESA GIL**

Head of R&D Dept. / Araid Senior Researcher



**MR. PEDRO CASERO**

Head of Innovation Dept.



**MS. MERCEDES SANZ**

Head of Consultancy & Training Dept.



**MR. ALFONSO BERNAD**

Consultancy & Training Dept. Technician





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