

PowerCell Sweden AB

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H2 and Fuel Cells in maritime application
15-15 June 2017, Valencia



PowerCell - Overview

- Located in Gothenburg, Sweden
- Industrial Spin-Out from Volvo
- Public listed on Nasdaq First North Dec 2014
- Over 8000 share holders
- 50 highly skilled employees
- Advanced fuel cell and reformer laboratories
- ISO Certified 9001 & 14001

Vision

To be the world's leading innovative fuel cell company by:

- creating value for customers in selected segments
- innovative products and systems for existing and future fuels
- providing efficient products that reduce the environmental impact

Volvo Group Venture Capital



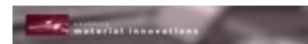
MIDROC
New Technology



FOURIERTRANSFORM



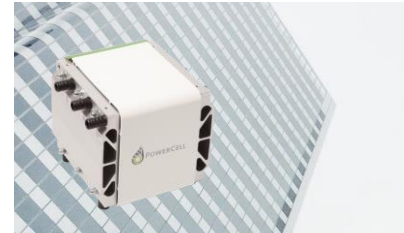
finindus



Fuel Cell Stack Product Platforms

- Scalable and Modular Product Platforms
- Robust and compact using metallic bipolar plates

- PowerCell S1 (in production)
 - 1-5 kW power
 - Runs on pure hydrogen or reformat
 - Suitable for smaller back-up systems
- PowerCell S2 (in production)
 - 5-35 kW power
 - Runs on pure hydrogen or reformat
 - Suitable for continuous power or back-up solutions
 - Can be operated in multiples for larger systems
- S3 (in development)
 - 20-100 kW power
 - Runs on pure hydrogen
 - Suitable for propulsion or industrial systems
 - Can be operated in multiples for larger systems (MW)



PowerCell S1 (1-5 kW)



PowerCell S2 (5-35 kW)

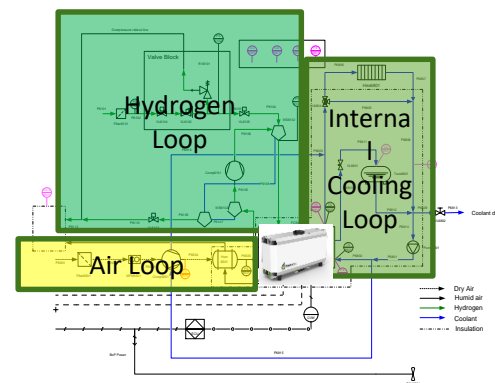


PowerCell S3 (30-100 kW, prototype)

Powercell Fuel Cell System PS-30

Prototype specification	
Fuel Cell stack	Powercell S2
Net Power	30 kW _{electric}
Efficiency _{electrical}	40-55%
Voltage output	400 VDC
Start-up time	60 s
Useful heat for heating, liquid based	30 kW _{heat}
Temperature Ambient Range*	-20° to 50°C,
Volume	< 160 l
IP classification	54
Communication	CAN, Relay dry contact

*designed for sub zero stand-by with LV assistance



Material Handling project with Kalmar

- Fuel Cell System based on PowerCell S2
- Forklift with lift capacity 18 ton
- Test at Swedish steel company, SSAB production facility in Oxelösund until mid 2018

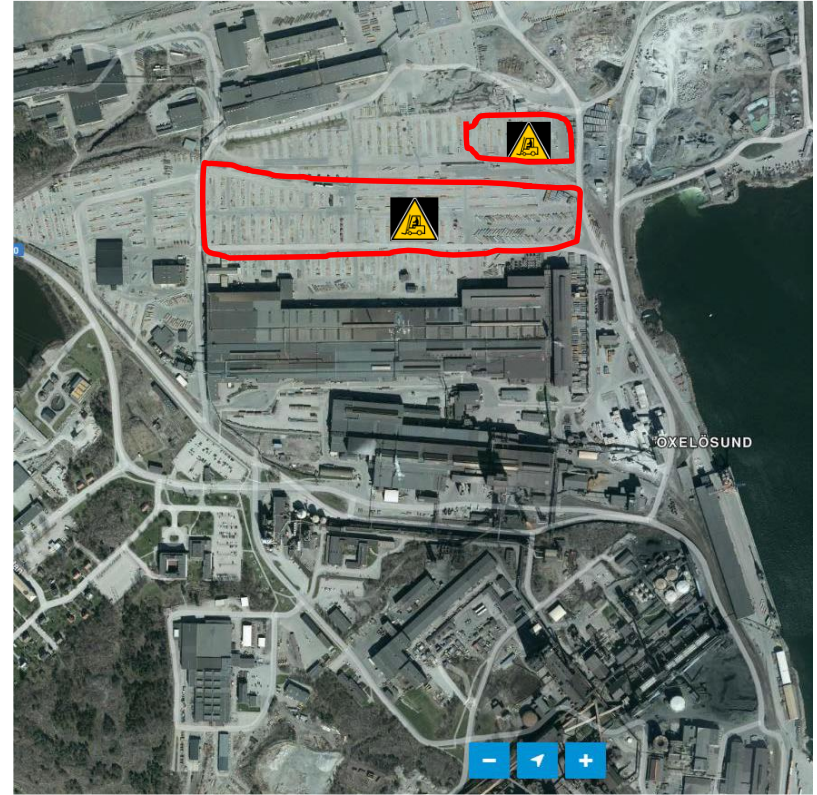


PowerCell S2



Drive cycle

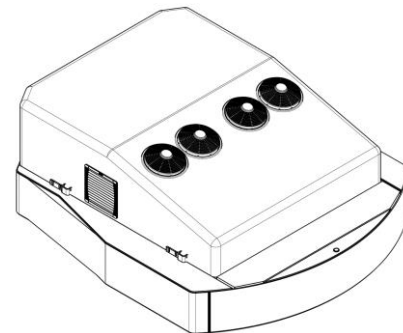
- 24/7 operation
- Moving steel plates in restricted area
 - Area 1: 1000m x 300m
 - Area 2: 150 m x 80 m
- Average distance 250 m
- Average speed 15 km/h



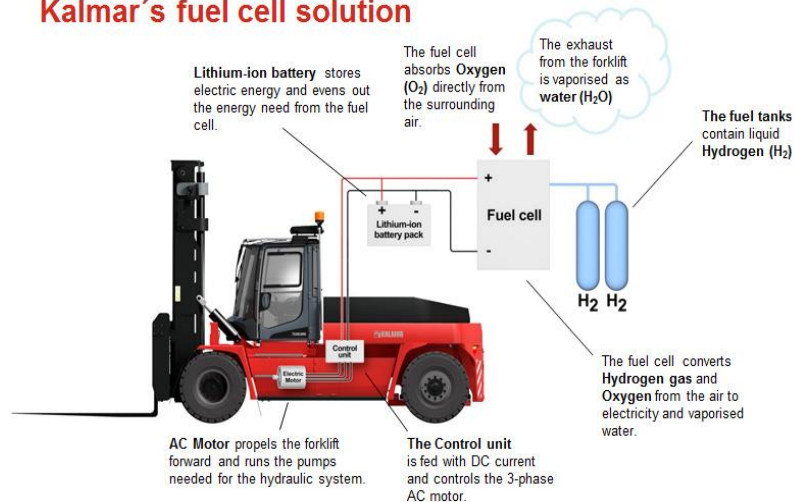
Fuel cell fork lift truck

system technical data

Drivetrain	AC induction machines
Fuel cell	40 kW (2 x PS30)
Battery	Li-ion, 49 kWh
Hydrogen tank	700 bar, 9,3 kg (17kWh)
Max Power (lift + traction)	160kW
Average power	35kW
Daily energy consumption	608 kWh



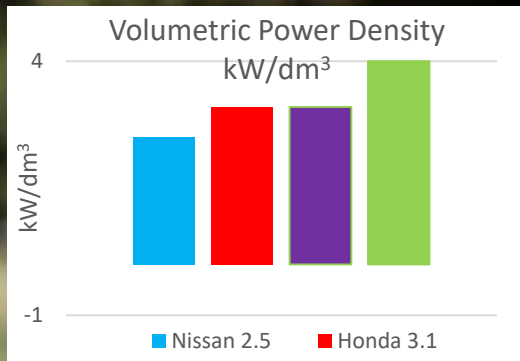
Kalmar's fuel cell solution



PowerCell S3 – Establishes Best-in-Class Power Density

- Powered by hydrogen gas
- High-quality fuel cell stack primarily for powering vehicles
- 20-100 kW power range
- Designed in accordance with automotive cost targets
- The design is exclusively based on industrial components and materials

Goal: Superior quality and performance to meet the requirements from the automotive industry!!



AutoStack Core Consortium

Automotive OEMs



Component and System Suppliers



Research Institutes



PowerCell MS-100, 50-100kW Fuel Cell Power System

- Based on Powercell S3
- In cooperation with our partner Swiss Hydrogen



FC system technical data	SHA-100-E
Stack	S3-455C
Max. continuous net power	100 kW
DC net out at max. cont. power	332 V; 300 A
System pressure (at full load)	2.6 bar _{abs}
Voltage range (Peak Power EOL .. OCV BOL)	250 .. 500 V
Coolant flow (pump integrated)	150 l/min
Coolant outlet temperature	80 °C
Waste Heat	82 kW
System Efficiency (LHV H2 in to DC stack out)	52 %
Dimensions (H x W x D) ¹⁾	750 x 750 x 520 mm
Weight ²⁾	98 kg

1) Not included: brackets, covers, heat shields, coolant reservoir

2) All included (but Radiator and DC/DC converter not within system content)

Marine System – MARANDA Project

- 165 kW fuel cell powertrain based on S3 stack
- Powers Artic research vessel Aranda's electrical equipment and dynamic positioning during measurements - free from vibration, noise and air pollution
- 18-month marine field testing including extreme cold and saline conditions



Photographer: Panu Hänninen



Project consortium:

- VTT Technical Research Centre of Finland Ltd
- Powercell Sweden AB
- ABB Oy
- OMB Saleri SPA
- PersEE
- The Finnish Environment Institute (SYKE)
- Swiss Hydrogen SA

EU funding 2.9 M€, 3.7 M€ total budget



PowerCell FC solutions for > MW scale



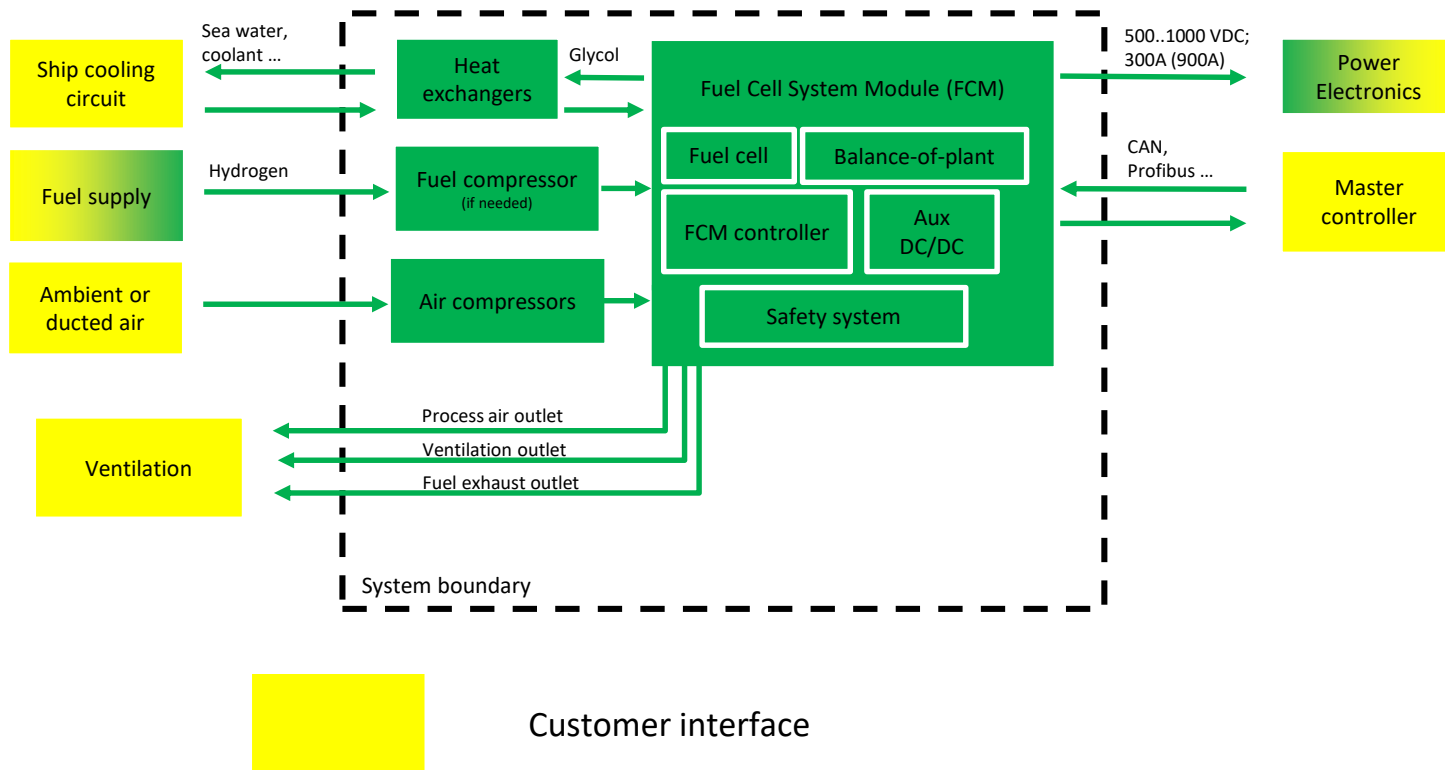
- Example of 12 x S3-455C stack module
 - 1.14 MW at 300A operating point
 - 1.5 MW max continuous at 450A
- Stack module dimensions:
 - Height 2.4 m x Width 0.6 m x Depth 1.2 m

=> **Stack module footprint: 0.72 m²**
- > MW scale FC system design would be a development project based on the application

=> **High level of flexibility to match customer needs**

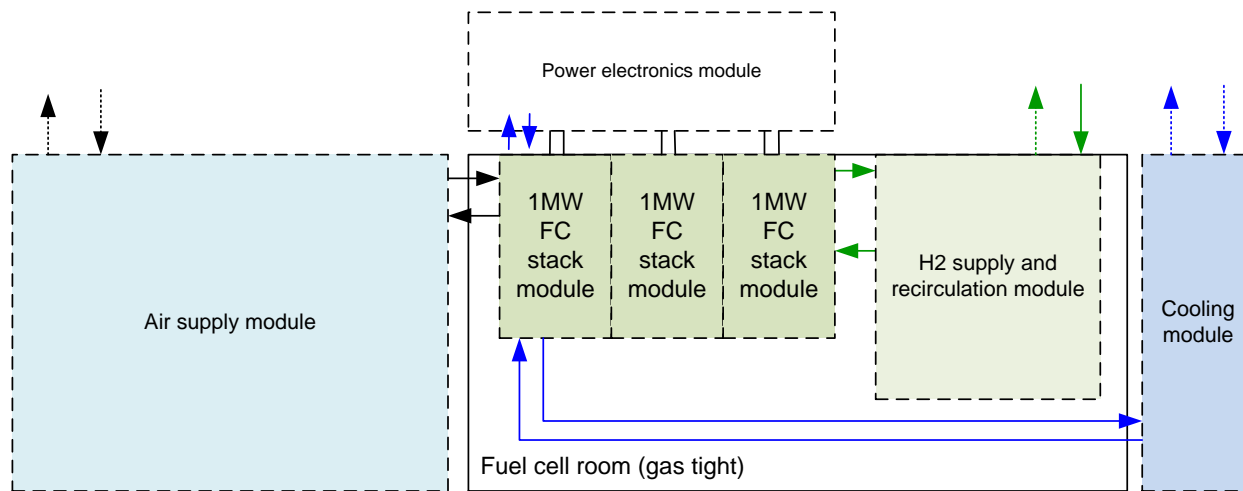
Fuel Cell system technical data	Multi-MW
Stacks	Multiples of PowerCell S3-455C
Nominal electric output	637 V; 300 A (900A)
Voltage range (max cont. power EOL .. OCV BOL)	500 .. 1000 V
Coolant outlet temperature	70 °C
System Efficiency at max cont. power BOL	50 %

PowerCell Multi-MW system - System Boundary



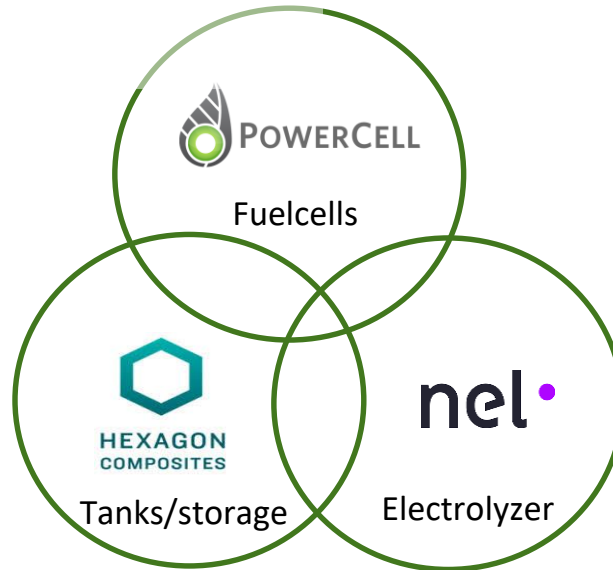
Example of a rough layout plan 3MW system

- Including auxiliary systems footprint estimated: 15-18 m²
(incl. stacks, aux BoP, DC/DCs & excl. maintenance space)



Joint Venture with Hexagon and Nel

- Utilize the strength of the three companies
- One customer interface
- Company based in Oslo
- 1/3 ownership each



PowerCell

- the Leading Nordic Fuel Cell Company

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